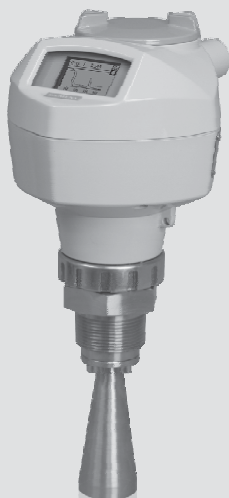# Radar Transmitters

SITRANS LR250 (HART)

Operating Instructions · 9/2009

SITRANS

SIEMENS

Safety Guidelines: Warning notices must be observed to ensure personal safety as well as that of others, and to protect the product and the connected equipment. These warning notices are accompanied by a clarification of the level of caution to be observed.

Qualified Personnel: This device/system may only be set up and operated in conjunction with this manual. Qualified personnel are only authorized to install and operate this equipment in accordance with established safety practices and standards.

Unit Repair and Excluded Liability:

- The user is responsible for all changes and repairs made to the device by the user or the user's agent.
- All new components are to be provided by Siemens Milltronics Process Instruments Inc.
- Restrict repair to faulty components only.
- Do not reuse faulty components.

Warning: Cardboard shipping package provides limited humidity and moisture protection. This product can only function properly and safely if it is correctly transported, stored, installed, set up, operated, and maintained.
This product is intended for use in industrial areas. Operation of this equipment in a residential area may cause interference to several frequency based communications.

Note: Always use product in accordance with specifications.

Contact SMPI Technical Publications
at the following address:
Technical Publications
Siemens Milltronics Process Instruments Inc.
1954 Technology Drive, P.O. Box 4225
Peterborough, Ontario, Canada, K9J 7B1
Email: techpubs.smpi@siemens.com

European Authorized Representative

Siemens AG
Industry Sector
76181 Karlsruhe
Deutschland

- For a selection of Siemens Milltronics level measurement manuals, go to:
  www. siemens.com/processautomation. Under Process Instrumentation, select *Level Measurement* and then go to the manual archive listed under the product family.
- For a selection of Siemens Milltronics weighing manuals, go to:
  www. siemens.com/processautomation. Under Weighing Technology, select *Continuous Weighing Systems* and then go to the manual archive listed under the product family.

Table of Contents

Safety Notes

Special attention must be paid to warnings and notes highlighted from the rest of the text by grey boxes.

⚠️ **WARNING: relates to a caution symbol on the product, and means that failure to observe the necessary precautions can result in death, serious injury, and/or considerable material damage.**

❗ **WARNING[1]: means that failure to observe the necessary precautions can result in death, serious injury, and/or considerable material damage.**

Note: means important information about the product or that part of the operating manual.

Safety marking symbols

In manual	On product	Description
⏚		Earth (ground) Terminal
⏚		Protective Conductor Terminal
⚠️	⚠️	(Label on product: yellow background.) WARNING: refer to accompanying documents (manual) for details.

FCC Conformity

US Installations only: Federal Communications Commission (FCC) rules

❗ **WARNING: Changes or modifications not expressly approved by Siemens Milltronics could void the user's authority to operate the equipment.**

Notes:
- This equipment has been tested and found to comply with the limits for a Class A digital device, pursuant to Part 15 of the FCC Rules. These limits are designed to provide reasonable protection against harmful interference when the equipment is operated in a commercial environment.
- This equipment generates, uses, and can radiate radio frequency energy and, if not installed and used in accordance with the instruction manual, may cause harmful interference to radio communications. Operation of this equipment in a residential area is likely to cause harmful interference to radio communications, in which case the user will be required to correct the interference at his own expense.

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[1] This symbol is used when there is no corresponding caution symbol on the product.

CE Electromagnetic Compatibility (EMC) Conformity

This equipment has been tested and found to comply with the following EMC Standards:

EMC Standard	Title
CISPR 11:2004/EN 55011:1998+A1:1999&A2:2002, CLASS B	Limits and methods of measurements of radio disturbance characteristics of industrial, scientific, and medical (ISM) radio-frequency equipment.
EN 61326:1997+A1:1998+A2:2001+A3:2003 (IEC 61326:2002)	Electrical Equipment for Measurement, Control and Laboratory Use – Electromagnetic Compatibility.
EN61000-4-2:2001	Electromagnetic Compatibility (EMC) Part 4-2:Testing and measurement techniques – Electrostatic discharge immunity test.
EN61000-4-3:2002	Electromagnetic Compatibility (EMC) Part 4-3: Testing and measurement techniques – Radiated, radio-frequency, electromagnetic field immunity test.
EN61000-4-4:2004	Electromagnetic Compatibility (EMC) Part 4-4: Testing and measurement techniques – Electrical fast transient/burst immunity test.
EN61000-4-5:2001	Electromagnetic Compatibility (EMC) Part 4-5: Testing and measurement techniques – Surge immunity test.
EN61000-4-6:2004	Electromagnetic Compatibility (EMC) Part 4-6: Testing and measurement techniques – Immunity to conducted disturbances, induced by radio-frequency fields.
EN61000-4-8:2001	Electromagnetic Compatibility (EMC) Part 4-8: Testing and measurement techniques – Power frequency magnetic field immunity test.

The Manual

Notes:
- This product is intended for use in industrial areas. Operation of this equipment in a residential area may cause interference to several frequency based communications.
- Please follow the installation and operating procedures for a quick, trouble-free installation and to ensure the maximum accuracy and reliability of your SITRANS LR250.
- This manual applies to the SITRANS LR250 (HART) only.

This manual will help you set up your SITRANS LR250 for optimum performance. We always welcome suggestions and comments about manual content, design, and accessibility. Please direct your comments to techpubs.smpi@siemens.com.

For other Siemens Milltronics level measurement manuals, go to: www.siemens.com/level and look under **Level Measurement.**

Application Examples

The application examples used in this manual illustrate typical installations using SITRANS LR250 (see *Appendix E: Application Examples* on page 144). Because there is often a range of ways to approach an application, other configurations may also apply.

In all examples, substitute your own application details. If the examples do not apply to your application, check the applicable parameter reference for the available options.

Technical Support

Support is available 24 hours a day.

To find your local Siemens Automation Office address, phone number and fax number go to:

www.siemens.com/automation/partner

- Click on the tab **Contacts by Product** then drill down to find your product group (**+Process Automation > +Process Instrumentation > +Level Measuring Instruments**).
- Select the team **Technical Support.** Click on **Next**.
- Click on the appropriate continent, then select the country followed by the city. Click on **Next**.

For on-line technical support go to:

www.siemens.com/automation/support-request

- Enter the device name (SITRANS LR250) or order number, then click on **Search**, and select the appropriate product type. Click on **Next**.
- You will be prompted to enter a keyword describing your issue. Then either browse the relevant documentation, or click on **Next** to email a detailed description of your issue to Siemens Technical Support staff.

Siemens A&D Technical Support Center: phone   +49 180 50 50 222

fax   +49 180 50 50 223

Abbreviations and Identifications

Short form	Long Form	Description	Units
CE / FM / CSA	Conformité Européenne / Factory Mutual / Canadian Standards Association	safety approval	
C_i	Internal capacitance		F
D/A	Digital to analog		
DCS	Distributed Control System	control room apparatus	
dK	dielectric constant		
EDD	Electronic Device Description		

Short form	Long Form (continued)	Description	Units
HART	Highway Addressable Remote Transducer		
I_i	Input current		mA
I_o	Output current		mA
IS	Intrinsically Safe	safety approval	
L_i	Internal inductance		mH
mH	milliHenry	10^{-3}	H
μF	microFarad	10^{-6}	F
μs	microsecond	10^{-6}	s
PED	Pressure Equipment Directive	safety approval	
pF	pico Farads	10^{-12}	F
ppm	parts per million		
PV	Primary Variable	measured value	
SV	Secondary Variable	equivalent value	
TB	Transducer Block		
TVT	Time Varying Threshold	sensitivity threshold	
U_i	Input voltage		V
U_o	Output voltage		V

SITRANS LR250 Overview

SITRANS LR250 is a 2-wire 25 GHz pulse radar level transmitter for continuous monitoring of liquids and slurries in storage vessels including high pressure and high temperature, to a range of 20 meters (66 feet). It is ideal for small vessels and low dielectric media.

The instrument consists of an electronic component coupled to a horn antenna and either a threaded or flange type process connection.

SITRANS LR250 supports HART[1] communication protocol, and the following device management software options:
• SIMATIC PDM
• AMS Device Manager

Signals are processed using Process Intelligence which has been field-proven in over 1,000,000 applications worldwide (ultrasonic and radar).
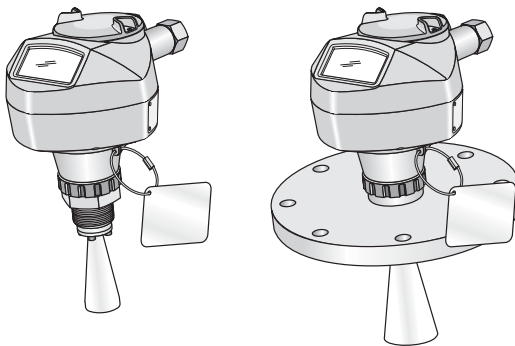
Programming

SITRANS LR250 is very easy to install and configure via a graphical local user interface (LUI). You can modify the built in parameters either locally via the Siemens infrared handheld programmer, or from a remote location using one of the following options:
• SIMATIC PDM
• AMS Device Manager

Applications

• liquids and slurries
• bulk storage vessels
• simple process vessels

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[1] HART® is a registered trademark of the HART Communication Foundation

Approvals and Certificates

SITRANS LR250 is available with General Purpose approval, or for hazardous areas. In all cases, check the nameplate on your instrument, and confirm the approval rating.

Application Type	LR250 Version	Approval Rating	Valid for:	Wiring
Non-hazardous	General Purpose	CSA$_{US/C}$, FM, CE	N. America, Europe	See page 23
Hazardous	Intrinsically Safe (barrier required)	ATEX II 1 G, EEx ia IIC T4 ATEX II 1 D, EEx tD A20 IP67 T90 ^{o}C	Europe	See page 25
		IECEx SIR 05.0031X, Ex ia IIC T4 Ex tD A20 IP67 T90 ^{o}C	International	
		FM/CSA: (barrier required) Class I, Div. 1, Groups A, B, C, D Class II, Div. 1, Groups E, F, G Class III T4	US/Canada	
		BR-Ex ia IIC T4	Brazil	
	Non-Sparking/Energy Limited	ATEX II 3 G Ex nA/nL IIC T4 Gc	Europe	See page 27
	Non-incendive	FM/CSA: Class I, Div. 2, Groups A, B, C, D T5	US/Canada	See page 27
	Flameproof	ATEX II 1/2 GD, 1D, 2D IECEx SIR 08.0107X Ex dmbia IIC T4 Ga/Gb Ex tD A20 IP67 T90 ^{o}C	Europe and International	See page 27
	Increased Safety	ATEX II 1/2 GD, 1D, 2D IECEx SIR 08.0107X Ex embia IIC T4 Ga/Gb Ex tD A20 IP67 T90 ^{o}C	Europe and International	See page 28
	Explosion-proof	FM/CSA: Class I, Div. 1, Groups A, B, C, D Class II, Div. 1, Groups E, F, G Class III T4	US/Canada	See page 28

Process Connections

A wide range of process connections and antenna options is available to suit virtually any vessel configuration.

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Specifications

> **Note:** Siemens Milltronics makes every attempt to ensure the accuracy of these specifications but reserves the right to change them at any time.

Power

⚠	General Purpose Intrinsically Safe Non-Sparking/Energy Limited Non-incendive (FM/CSA US/Canada only)	Nominal 24 V DC at 550 Ohm
⚠	Flameproof Increased Safety Explosion-proof (FM/CSA US/Canada only)	Nominal 24 V DC at 250 Ohm

- Maximum 30 V DC
- 4 to 20 mA
- Max. startup current   see *Startup Behavior* on page 143

Performance

Reference operating conditions according to IEC 60770-1
- ambient temperature   +15 to +25 °C (+59 to +77 °F)
- humidity   45% to 75% relative humidity
- ambient pressure   860 to 1060 mbar g (86000 to 106000 N/m^2 g)

Measurement Accuracy (measured in accordance with IEC 60770-1)
- Maximum measured error   = 5 mm (0.2") (including hysteresis and non-repeatability)

Frequency	K-band
Max. measurement range[1]	20 m (65.6 ft) except for 1.5" horn which has 10 m (32.8 ft)
Min. detectable distance	50 mm (1.97") from end of horn[2]
Update time[3]	minimum 1 second, depending on settings for **Response Rate (2.4.1.)** and **LCD Fast Mode (4.9.)**
Influence of ambient temperature	< 0.003%/K (average over full temperature range, referenced to maximum range)

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[1]   From sensor reference point: see *Dimensions* on page 12 and *Flanged Horn with extension* on page 14.

[2]   Minimum range is horn length + 50 mm. See *Dimensions* on page 12.

[3]   Reference conditions: **Response Rate (2.4.1.)** set to **FAST**, **LCD Fast Mode (4.9.)** set to **ON.**

Dielectric constant of material measured

- dK > 1.6 (horn and application dependent[1])

Memory:

- non-volatile EEPROM
- no battery required.

Interface

Analog output

• signal range	4 to 20 mA (± 0.02 mA accuracy)
	upper limit 20 to 23 mA adjustable
• fail signal	3.6 mA to 23 mA (see *Fail-safe Mode* on page 136 for more details)

Communication: HART

• Load	230 to 600 Ω, 230 to 500 Ω when connecting a coupling module
• Max. Line Length	multi-wire: ≤ 1500 m (4921 ft)
• Protocol	HART, Version 5.1

Configuration

• remote	Siemens SIMATIC PDM or AMS Device Manager (PC)
• local	Siemens infrared handheld programmer, or HART handheld communicator

Display (local)[2]   graphic LCD, with bar graph representing level

Mechanical

Process Connections:

• threaded connection	1.5" NPT (ASME B1.20.1), R (BSPT, EN 10226-1)[3] or G (BSPP, EN ISO 228-1) or 2" NPT (ASME B1.20.1), R (BSPT, EN 10226-1)[3] or G (BSPP, EN ISO 228-1)
• flange connection (flat-face)	
	2", 3", 4" (ASME 150 lb, 300 lb) 50, 80, 100 mm (PN 16, PN 40) 50A, 80A, 100A (JIS 10K)
materials	316 L /1.4404 or 316 L /1.4435 stainless steel, optional Alloy N06022/2.4602
• flange connection (raised face)	
	50, 80, 100 mm (PN 10/16, PN 25/40) 150 mm (PN 10/16,PN 25/40) per EN 1092-1 B1
materials	1.4404 or 1.4435 stainless steel, optional Alloy N06022/ 2.4602

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1) For 1.5" (40 mm) horn the dK is limited to 3 unless a stillpipe is used.

2) Display quality will be degraded in temperatures below –25 °C (–13 °F) and above +65 °C (+149 °F).

3) For use with 1.5" (40 mm) horn antennas only.

Antenna:
- horn   standard 1.5" (40 mm), 2" (50 mm), 3" (80 mm), and
                                4" (100 mm) horn, optional 100 mm (4") horn extension
- materials   316L stainless steel with PTFE emitter
                                optional Alloy N06022/2.4602 (C-22) with PTFE emitter

Enclosure
- construction   aluminum, polyester powder-coated
- conduit entry   2 x M20x1.5, or 2 x ½" NPT
- ingress protection   Type 4X/NEMA 4X, Type 6/NEMA 6, IP 67, IP68 (see
                                note below)

Weight (excluding extensions)
- 1.5" threaded connection with 1.5" horn antenna   approx. 5.1kg
                                                                         (11.2 lb)
- 2" threaded connection with 2" horn antenna   approx. 5.5 kg
                                                                         (12.1 lb)
- DN 50/PN 16 or 2" 150 lb flat-face flange with 2" horn antenna   approx. 8 kg
                                                                         (17.6 lb)
- DN 100/PN 40 or 4" ASME 300 lb flat-face flange with 4" horn antenna   approx.
                                                                         17.4 kg (38.3 lb)
- DN 50/PN 16 raised-face flange with 2" horn antenna   approx. 6 kg
                                                                         (13.2 lb)
- DN 100/PN 40 raised-face flange with 4" horn antenna   approx.
                                                                         11.3 kg (24.9 lb)

Environmental

Notes:
- Check *Approvals* on page 10, for the specific configuration you are about to use or install.
- Use appropriate conduit seals to maintain IP or NEMA rating.

- location   indoor/ outdoor
- altitude   5000 m (16,404 ft) max.
- ambient temperature   −40 to +80 °C (−40 to +176 °F)
- relative humidity   suitable for outdoor
                                Type 4X/NEMA 4X, Type 6/NEMA 6, IP67, IP68
                                enclosure (see note above)
- installation category   I
- pollution degree   4

Process

- temperature[1]
  at process connection
  - with FKM O-ring   −40 to +200 °C (−40 to +392 °F)
  - with FFKM O-ring   −20 to +200 °C (−4 to +392 °F)
- pressure (vessel)[1]   Refer to *Process Pressure/Temperature derating curves* on page 138.

Approvals

> **Note:** The device nameplate lists the approvals that apply to your device.

- General $CSA_{US/C}$, FM, CE, C-TICK

- Radio   Europe (R&TTE), FCC, Industry Canada

- Hazardous   Intrinsically Safe[2] (Europe)   ATEX II 1G, EEx ia IIC T4
                                              ATEX II 1D, EEx tD A20 IP67 T90 °C

                          (International)   IECEx SIR 05.0031X, Ex ia IIC T4, EX tD A20 IP67 T90 °C

                          (US/Canada)   FM/CSA: (barrier required)
                                                Class I, Div. 1, Groups A, B, C, D
                                              Class II, Div 1, Groups E, F, G
                                              Class III T4

                          (Brazil)   BR-Ex ia IIC T4

             Non-sparking/
             Energy Limited[3] (Europe)   ATEX II 3 G Ex nA/nL IIC T4 Gc

             Non-incendive[4]   (US/Canada)   FM/CSA
                                              Class I, Div. 2,
                                              Groups A, B, C, D T5

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[1] The specifications apply to the standard horn only. The maximum temperature is dependent on the process connection, antenna materials, and vessel pressure. For more detail, or for other configurations, see *Maximum Process Temperature Chart* on page 137, and *Process Pressure/Temperature derating curves* on page 138.

[2] See *Intrinsically Safe wiring* on page 25 for more details.

[3] See *Non-Sparking/Energy Limited wiring* on page 27 for more details.

[4] See *Non-incendive wiring (US/Canada only)* on page 27 for more details.

Specifications

- Hazardous (continued)

Flameproof	(Europe/International)[1]	ATEX II 1/2 GD, 1D, 2D
		IECEx SIR 08.0107X
		Ex dmbia IIC T4 Ga/Gb
		Ex tD A20 IP67 T90 °C
Increased Safety	(Europe/International)[2]	ATEX II 1/2 GD, 1D, 2D
		IECEx SIR 08.0107X
		Ex embia IIC T4 Ga/Gb
		Ex tD A20 IP67 T90 °C
Explosion proof	(US/Canada)[3]	FM/CSA: (barrier not required)
		Class I, Div. 1, Groups A, B, C, D
		Class II, Div. 1, Groups E, F, G
		Class III T4

- Marine Lloyd's Register of Shipping
                ABS Type Approval

Programmer (infrared keypad)

Notes:
- Battery is non-replaceable with a lifetime expectancy of 10 years in normal use.
- To estimate the lifetime expectancy, check the nameplate on the back for the serial number. The first six numbers show the production date (mmddyy), for example, serial number 032608101V.

Siemens Milltronics Infrared IS (Intrinsically Safe) Handheld Programmer for hazardous and all other locations.

- approvals	ATEX II 1GD Ex ia IIC T4 Ga
	Ex iaD 20 T135 °C
	FM/CSA Class I, II, III, Div. 1, Gr. A to G T6
	IECEx SIR 09.0073 Ex ia IIC T4 Ga
	Ex iaD 20 T135 °C
	INMETRO Br-Ex ia IIC T4
- ambient temperature	−20 to +50 °C (−5 to +122 °F)
- interface	proprietary infrared pulse signal
- power	3 V lithium battery
- weight	150 g (0.3 lb)
- color	black
- Part Number	7ML1930-1BK

Specifications

Dimensions

Threaded Horn Antenna with extension

Notes:
- Process temperature and pressure capabilities are dependent upon information on the process device tag. Reference drawing listed on the Tag is available on the product page of our website at www.siemens.com/LR250, under **More Info/Installation drawings/Level Measurement/Installation Drawings/LR250**. Additional information on process connections is available on the Installation Drawings page under **Process Connection Diagrams**.
- Signal amplitude increases with horn diameter, so use the largest practical size.
- Optional extensions can be installed below the threads.
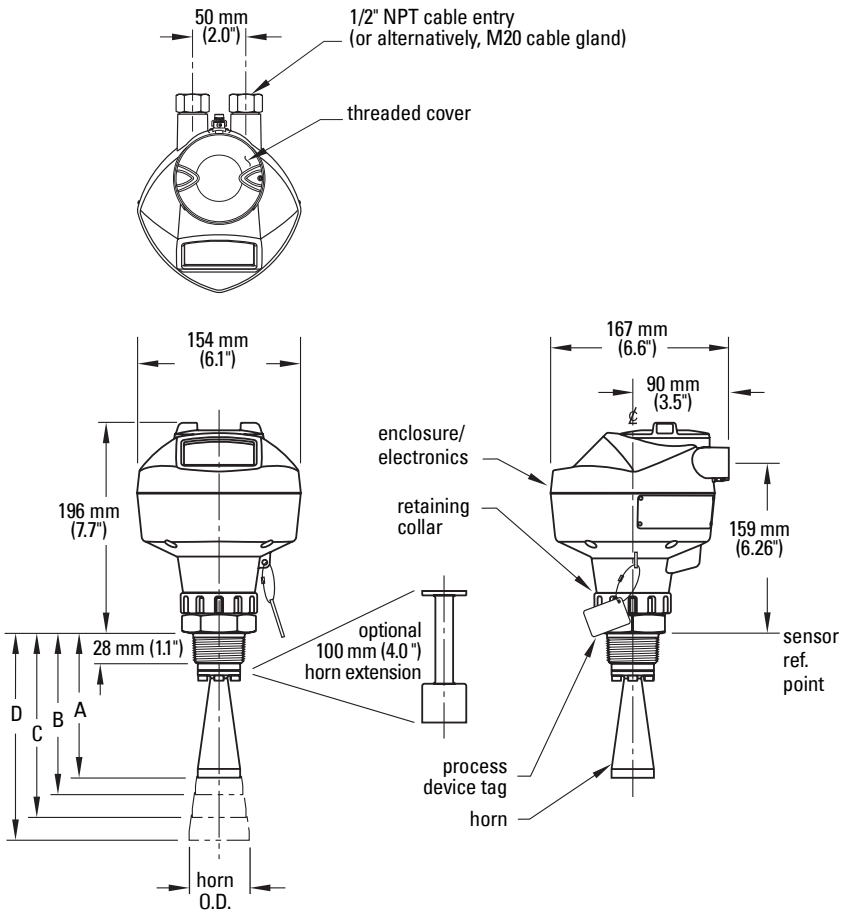
See table under *Threaded Horn dimensions* on page 13 for horn height to sensor reference point (A, B, C, or D).

Threaded Horn dimensions

Nominal Horn Size	Horn O.D.	Horn	Height to sensor reference point[a]	Beam Angle[b]	Measurement Range
40 mm (1.5")	39.8 mm (1.57")	**A**	135 mm (5.3")	19 degrees	10 m (32.8 ft)
50 mm (2")	47.8 mm (1.88")	**B**	166 mm (6.55")	15 degrees	20 m (65.6 ft)
80 mm (3")	74.8 mm (2.94")	**C**	199 mm (7.85")	10 degrees	
100 mm (4")	94.8 mm (3.73")	**D**	254 mm (10")	8 degrees	

[a]   Height from bottom of horn to sensor reference point as shown: see *Threaded Horn Antenna with extension* on page 12.

[b]   – 3dB in the direction of the polarization axis (see *Polarization reference point* on page 21 for an illustration).

Threaded Connection Markings

Threaded connection markings are found on the flat face/faces of the process connection.

Serial number:a unique number allotted to each process connection, including the date of manufacture (MMDDYY) followed by a number from 001 to 999.

Specifications

Flanged Horn with extension

Notes:
- Process temperature and pressure capabilities are dependent upon information on the process device tag. Reference drawing listed on the Tag is available on the product page of our website at www.siemens.com/LR250, under **More Info/ Installation drawings/Level Measurement/Installation Drawings/LR250**. Additional information on process connections is available on the Installation Drawings page under **Process Connection Diagrams**.
- Signal amplitude increases with horn diameter, so use the largest practical size.
- Optional extensions can be installed between the flange and the antenna.
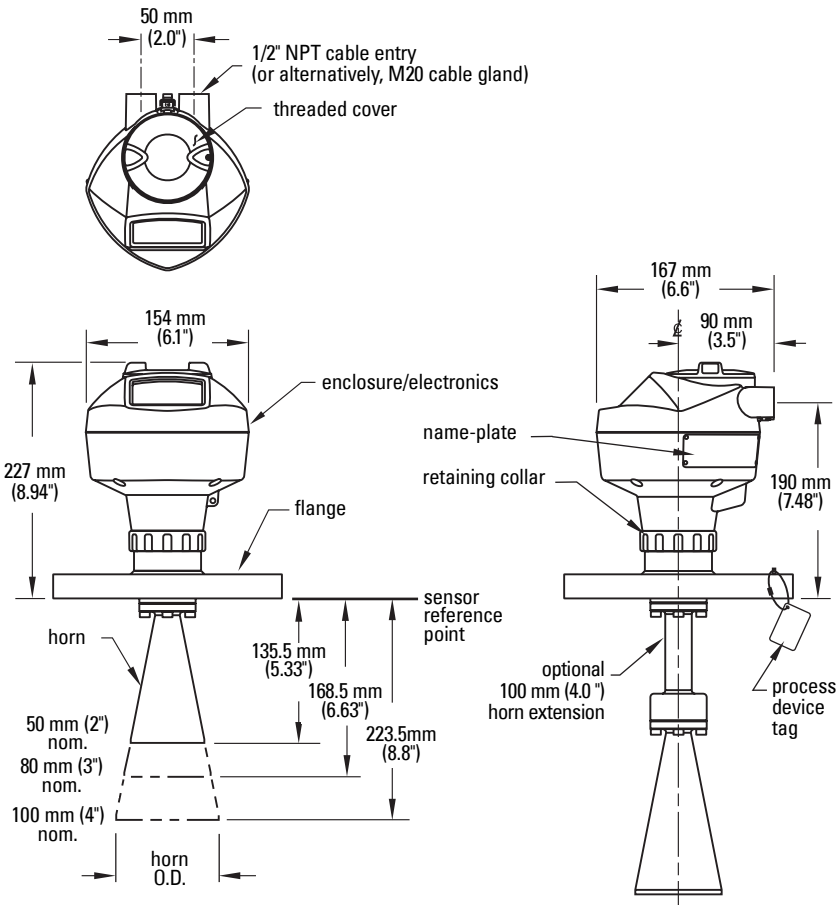
Flanged Horn dimensions

Nominal Horn Size	Horn O.D.	Height to sensor reference point[a]	Beam Angle[b]	Measurement Range
50 mm (2")	47.8 mm (1.88")	135.5 mm (5.33")	15 degrees	
80 mm (3")	74.8 mm (2.94")	168.5 mm (6.63")	10 degrees	20 m (65.6 ft)
100 mm (4")	94.8 mm (3.73")	223.5 mm (8.8")	8 degrees	

[a] Height from bottom of horn to sensor reference point as shown: see *Flanged Horn with extension* on page 14.

[b] – 3dB in the direction of the polarization axis (see *Polarization reference point* on page 21 for an illustration).

For flange dimensions see *Raised-Face Flange per EN 1092-1* on page 16 or *Flat-Face Flange* on page 17

Raised-Face Flange per EN 1092-1

Raised-Face Flange Dimensions

Pipe size	Flange bolt hole pattern	Flange O.D. (mm)	Bolt Hole Circle Ø (mm)	Bolt Hole Ø (mm)	No. of Bolts	Angle of adjacent bolt holes	Facing Ø (mm)	Thick-ness (mm)
DN 50	PN 10/PN 16	165	125	18	4	90	102	18
DN 80	PN 10/PN 16	200	160	18	8	45	138	20
DN 100	PN 10/PN 16	220	180	18	8	45	158	20
DN 150	PN 10/PN 16	285	240	22	8	45	212	22
DN 50	PN 25/PN 40	165	160	18	4	90	138	20
DN 80	PN 25/PN 40	200	160	18	8	45	138	24
DN 100	PN 25/PN 40	235	190	22	8	45	162	24
DN 150	PN 25/PN 40	300	250	26	8	45	218	28

Specifications

Raised-Face Flange markings

Blind Flange Markings (Optional Manufacturer's Logo [optional]; Flange Standard; Nominal Size; Material; Heat Code)	Machining Identification			Welded Assembly Identification[a]		
	Serial no.	Logo	Flange series	Flange series	Heat Code no.	Facing
Manufacturer's logo; EN 1092-1 05 'B1'; 'DN50' 'PN16' '1.4404 or 1.4435' A1B2C3	mmddyyxxx		XXXXX	XXXXX	A1B2C3	RF

[a] When flange material is Alloy N06022/2.4602, additional material and heat code identification is provided.

The flange markings are located around the outside edge of the flange.

Serial number: a unique number allotted to each flange, including the date of manufacture (MMDDYY) followed by a number from 001 to 999.
Flange series: the Siemens Milltronics drawing identification.
Heat code: a flange material batch code identification.

Flat-Face Flange

See *Flat-Face Flange Dimensions* on page 18 for details.
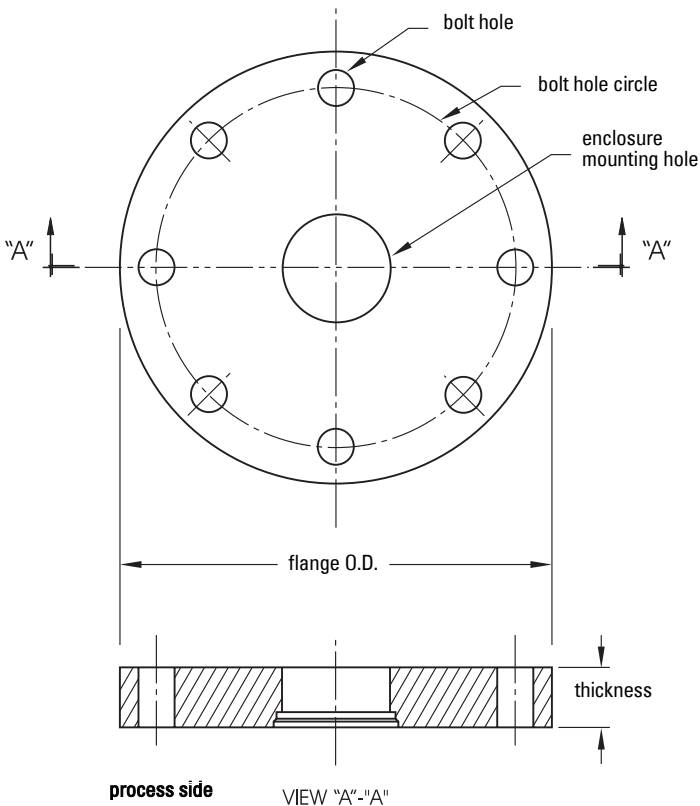
Flat-Face Flange Dimensions

Flange size[a]	Flange Class	Flange O.D.	Bolt Hole Circle Ø	Bolt Hole Ø	No. of Bolt Holes	Thickness
2″	ASME 150 lb	6.0″	4.75″	0.75″	4	0.88"
3″	ASME 150 lb	7.5″	6.0″	0.75″	4	0.96"
4″	ASME 150 lb	9.0″	7.50″	0.75″	8	1.25"
2″	ASME 300 lb	6.50″	5.00″	0.75″	8	1.12"
3″	ASME 300 lb	8.25″	6.62″	0.88″	8	1.38"
4″	ASME 300 lb	10.00″	7.88″	0.88″	8	1.50"
DN 50	EN PN 16	165 mm	125 mm	18 mm	4	24.4 mm
DN 80	EN PN 16	200 mm	160 mm	18 mm	8	31.8 mm
DN 100	EN PN 16	220 mm	180 mm	18 mm	8	31.8 mm
DN 50	EN PN 40	165 mm	125 mm	18 mm	4	25.4 mm
DN 80	EN PN 40	200 mm	160 mm	18 mm	8	31.8 mm
DN 100	EN PN 40	235 mm	190 mm	22 mm	8	38.1 mm
50A	JIS 10K	155 mm	120 mm	19 mm	4	23.8 mm
80A	JIS 10K	185 mm	150 mm	19 mm	8	24.4 mm
100A	JIS 10K	210 mm	175 mm	19 mm	8	28.5 mm

[a] A 2" flange is designed to fit a 2" pipe: for actual flange dimensions see Flange O.D.

Flat-Face Flange markings

Flange markings located around the outside edge of the flat-face flange identify the flange assembly on which the device is mounted.

| Flat Face Flange Identification						Welded Assembly Identification	
Serial No.	Logo	Flange Series		Material	Heat Code	Flange Series	Heat Code No.
		Series	Nominal Size				
MMDDYYXXX	◁≫▷	25556	2 / DN 80	150 / PN 16	316L/ 1.4404 or 316L/ 1.4435	A1B2C3	25546	A1B2C3

Serial number: a unique number allotted to each flange, including the date of manufacture (MMDDYY) followed by a number from 001 to 999.

Flange series: the Siemens Milltronics drawing identification.

Nominal size: the flange size followed by the hole pattern for a particular flange class. For example,
– a 2 inch ANSI B 16.5 150 lb class flange (North America)
– a DN 80 EN 1092-1 PN 16 class flange (Europe).

Material: the basic flange material (AISI or EU material designation). North American material codes are followed by European ones. For example, material designation 316L/1.4404.

Heat code: a flange material batch code identification.

Installation

! WARNINGS:

- **Installation shall only be performed by qualified personnel and in accordance with local governing regulations.**
- **SITRANS LR250 is to be used only in the manner outlined in this manual, otherwise protection provided by the device may be impaired.**
- **Handle the device using the enclosure not the device tag, to avoid damage.**
- **Never attempt to loosen, remove, or disassemble process connection or instrument housing while vessel contents are under pressure.**
- **Materials of construction are chosen based on their chemical compatibility (or inertness) for general purposes. For exposure to specific environments, check with chemical compatibility charts before installing.**
- **The user is responsible for the selection of bolting and gasket materials which will fall within the limits of the flange and its intended use and which are suitable for the service conditions.**
- **Improper installation may result in loss of process pressure.**

Notes:
- For European Union and member countries, installation must be according to ETSI EN 302372.
- Refer to the device nameplate for approval information.
- The Process Device Tag shall remain with the process pressure boundary assembly[1]. In the event the instrument package is replaced, the Process Device Tag shall be transferred to the replacement unit.
- SITRANS LR250 units are hydrostatically tested, meeting or exceeding the requirements of the ASME Boiler and Pressure Vessel Code and the European Pressure Equipment Directive.
- The serial numbers stamped in each process connection body provide a unique identification number indicating date of manufacture.
  Example: MMDDYY – XXX (where MM = month, DD = day, YY = year, and
  XXX= sequential unit produced)
  Further markings (space permitting) indicate flange configuration, size, pressure class, material, and material heat code.

---

[1] The process pressure boundary assembly comprises the components that act as a barrier against pressure loss from the process vessel: that is, the combination of process connection body and emitter, but normally excluding the electrical enclosure.

Pressure Equipment Directive, PED, 97/23/EC

Siemens Level Transmitters with flanged, threaded, or sanitary clamp type process mounts have no pressure-bearing housing of their own and, therefore, do not come under the Pressure Equipment Directive as pressure or safety accessories (see EU Commission Guideline 1/8).

Mounting location

Notes:
- Correct location is key to a successful application.
- Avoid reflective interference from vessel walls and obstructions by following the guidelines below
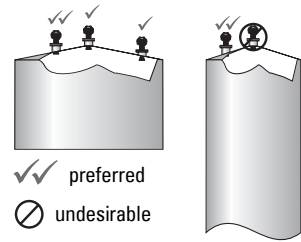
Nozzle design

- The end of the horn must protrude a minimum of 10 mm (0.4″) to avoid false echoes being reflected from the nozzle.
- An antenna extension: (100 mm/ 3.93") is available.

Min. clearance: 10 mm (0.4")
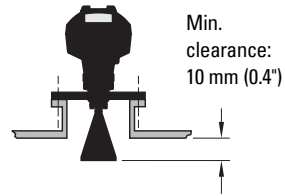
Nozzle location

- Avoid central locations on tall, narrow vessels.

✓✓ preferred

⊘ undesirable

Beam angle

- Beam angle is the width of the cone where the energy density is half of the peak energy density.
- The peak energy density is directly in front of and in line with the antenna.
- There is a signal transmitted outside the beam angle, therefore false targets may be detected.

Emission cone

- Keep emission cone free of interference from ladders, pipes, I-beams or filling streams.

emission cone

beam angle:
1.5" horn = 19°
2" horn = 15°
3" horn = 10°
4" horn = 8°

beam angle

Installation
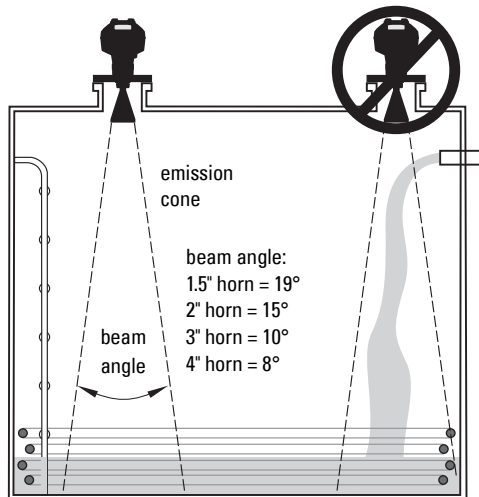
Nozzle location (continued)

Environment

- Provide an environment suitable to the housing rating and materials of construction.
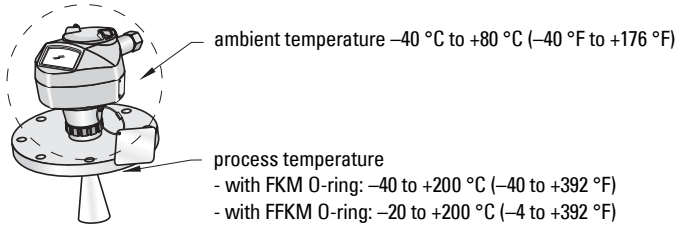- Provide a sunshield if the instrument will be mounted in direct sunlight.

Access for programminng

- Provide easy access for viewing the display and programming via the hand programmer.

ambient temperature –40 °C to +80 °C (–40 °F to +176 °F)

process temperature
- with FKM O-ring: –40 to +200 °C (–40 to +392 °F)
- with FFKM O-ring: –20 to +200 °C (–4 to +392 °F)

Orientation in a vessel with obstructions

Polarization reference point

polarization axis

polarization reference point
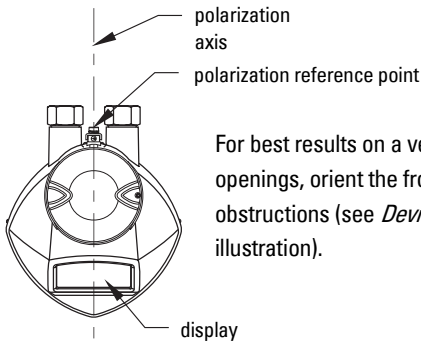
For best results on a vessel with obstructions, or a stillpipe with openings, orient the front or back of the device toward the obstructions (see *Device orientation* on page 22 for an illustration).

display

Mounting on a Stillpipe or Bypass Pipe

A stillpipe or bypass is used for products with a low dK[1], or when vortex or extremely turbulent conditions exist. It can also be used to provide optimum signal conditions on foaming materials.
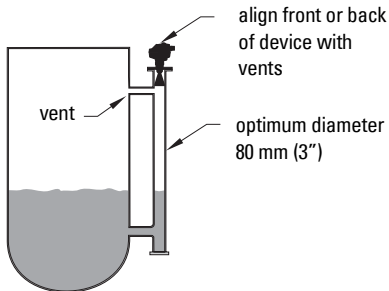
Installation

---

[1] See *Dielectric constant of material measured* on page 8.
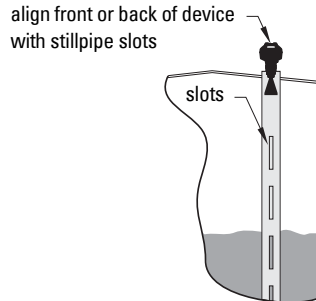
Stillpipe or Bypass Pipe requirements

- The pipe diameter must be matched with the horn size. Use the largest horn size that will fit the stillpipe/bypass pipe (see *Threaded Horn dimensions* on page 13 or *Flanged Horn dimensions* on page 15).

- Suitable pipe diameters: 40 mm (1.5") to 100 mm (4").
  Not recommended: (152.4 mm/ 6" or 203.2 mm/ 8")

- One continuous length of metallic pipe is preferred, without joints[1].
- Joints (if unavoidable) must be machined to ± 0.25 mm (± 0.010") and must have a welded connecting sleeve on the outside.
- Bypass vent required at the upper end of the bypass[2]

Device orientation

Bypass Installation

align front or back of device with vents

vent

optimum diameter 80 mm (3")

Stillpipe Installation

align front or back of device with stillpipe slots

slots

Installation Instructions

> ⚠ **WARNING: For pressure applications, it will be necessary to use PTFE tape or other appropriate thread sealing compound, and to tighten the process connection beyond hand-tight.**
>
> **Note:** There is no limit to the number of times a device can be rotated without damage.

Threaded Version

1. Before inserting the device into its mounting connection, check to ensure the threads are matching, to avoid damaging them.
2. Simply screw the device into the process connection, and hand tighten, or use a wrench. A torque of 40 N m (30 ft.lbs) is recommended

Flanged Version

See *Flanged Horn with extension* on page 14, *Raised-Face Flange per EN 1092-1* on page 16, and *Flat-Face Flange* on page 17, for dimensions.

---

[1] Bad joints create reflections.

[2] To equalize pressure and keep the liquid level in the bypass constant with the liquid level in the vessel.

Installation

Wiring

Power

> **WARNINGS:**
>
> ⚠ **The DC input terminals shall be supplied from a source providing electrical isolation between the input and output, in order to meet the applicable safety requirements of IEC 61010-1.**
>
> ! **All field wiring must have insulation suitable for rated voltages.**
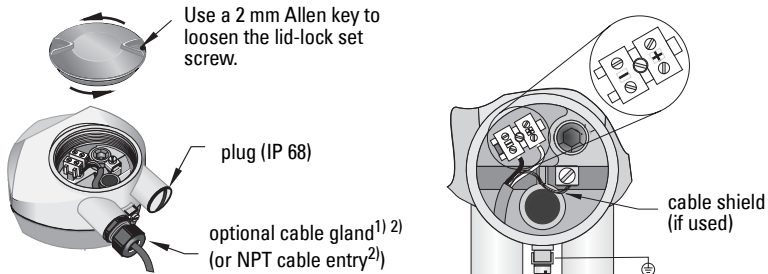
Connecting SITRANS LR250

> ! **WARNINGS**:
> - **Check the nameplate on your instrument, to verify the approval rating.**
> - **Use appropriate conduit seals to maintain IP or NEMA rating.**
> - **See *Wiring setups for hazardous area installations* on page 24.**
>
> Notes:
> - Use twisted pair cable: AWG 22 to 14 (0.34 mm^2 to 2.5 mm^2).
> - Separate cables and conduits may be required to conform to standard instrumentation wiring practices or electrical codes.

Use a 2 mm Allen key to loosen the lid-lock set screw.

plug (IP 68)

optional cable gland[1) 2)] (or NPT cable entry[2)])

cable shield (if used)

1) Strip the cable jacket for approximately 70 mm (2.75") from the end of the cable, and thread the wires through the gland[2)].
2) Connect the wires to the terminals as shown: the polarity is identified on the terminal block.
3) Ground the instrument according to local regulations.
4) Tighten the gland to form a good seal.
5) Close the lid before programming and device configuration.

---

[1] May be shipped with the device.
[2] If cable is routed through conduit, use only approved suitable-size hubs for waterproof applications.

Connecting HART

Typical PLC/mA configuration with HART

active PLC

power supply [1]

R= 250 Ω [2]

HART modem

SITRANS LR250

HART communicator
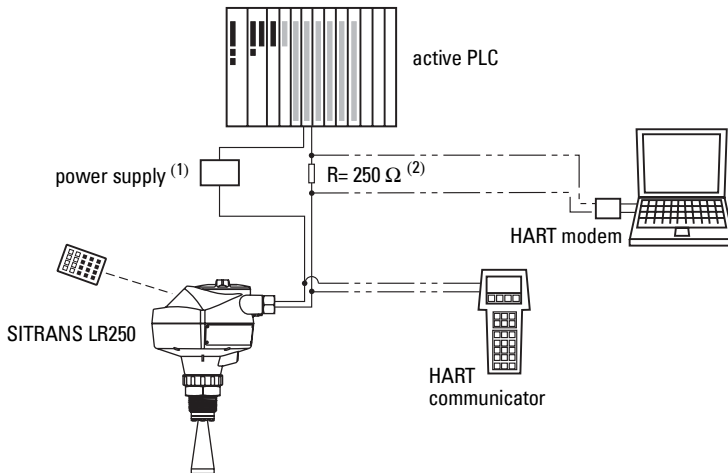
Wiring setups for hazardous area installations

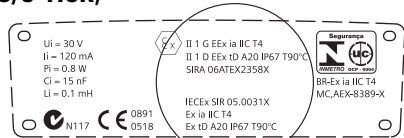There are five wiring options for hazardous area installations:

In all cases, check the nameplate on your instrument, and confirm the approval rating.

---

[1] Depending on the system design, the power supply may be separate from the PLC, or integral to it.

[2] HART resistance (total loop resistance, that is, cable resistance plus 250 Ohm [resistor]) must be limited according to the allowable operating area as shown in either *Curve 1 (General Purpose, Intrinsically Safe, Non-Sparking/Energy Limited, Non-incendive)* on page 142 or *Curve 2 (Flameproof, Increased Safety, Explosion-proof)* on page 143.

Wiring

1. Intrinsically Safe wiring
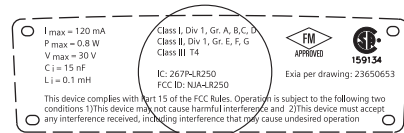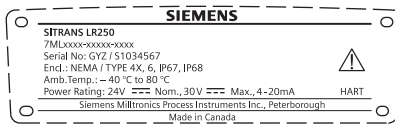
Device nameplate (ATEX/IECEX/INMETRO/C-TICK)
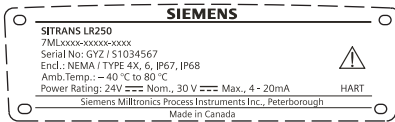
```
SIEMENS
SITRANS LR250
7MLxxxx-xxxxx-xxxx
Serial No: GYZ / S1034567
Encl.: NEMA / TYPE 4X, 6, IP67, IP68
Amb.Temp.: – 40 °C to 80 °C
Power Rating: 24V === Nom., 30 V === Max., 4 - 20mA        HART
          Siemens Milltronics Process Instruments Inc., Peterborough
                         Made in Canada
```

```
Ui = 30 V                    II 1 G EEx ia IIC T4
Ii = 120 mA                  II 1 D EEx tD A20 IP67 T90°C
Pi = 0.8 W                   SIRA 06ATEX2358X
Ci = 15 nF
Li = 0.1 mH
                             IECEx SIR 05.0031X
                             Ex ia IIC T4
                             Ex tD A20 IP67 T90°C
N117    0891
        0518

                             BR-Ex ia IIC T4
                             MC,AEX-8389-X
```

The ATEX certificate listed on the nameplate
can be downloaded from the product page of our website at: www.siemens.com/LR250.
See also *ATEX Certificate SIRA 06ATEX2358X* on page 152
The IECEx certificate listed on the nameplate can be viewed on the IECEx website. Go to:
http://iecex.iec.ch and click on **Ex Equipment Certificates of Conformity** then enter the
certificate number IECEx SIR 05.0031X.

Device nameplate (FM/CSA)

```
SIEMENS
SITRANS LR250
7MLxxxx-xxxxx-xxxx
Serial No: GYZ / S1034567
Encl.: NEMA / TYPE 4X, 6, IP67, IP68
Amb.Temp.: – 40 °C to 80 °C
Power Rating: 24V === Nom., 30 V === Max., 4 -20mA        HART
          Siemens Milltronics Process Instruments Inc., Peterborough
                         Made in Canada
```

```
I max = 120 mA          Class I, Div 1, Gr. A, B,C, D
P max = 0.8 W           Class II, Div 1, Gr. E, F, G
V max = 30 V            Class III  T4
C i = 15 nF
L i = 0.1 mH
                        IC: 267P-LR250           Exia per drawing: 23650653
                        FCC ID: NJA-LR250
This device complies with Part 15 of the FCC Rules. Operation is subject to the following two
conditions 1)This device may not cause harmful interference and  2)This device must accept
any interference received, including interference that may cause undesired operation
```

FM/CSA Intrinsically Safe connection drawing
number **23650653** can be downloaded from the product page of our website
at: www.siemens.com/LR250.

- For power demands see *Curve 1 (General Purpose, Intrinsically Safe, Non-Sparking/ Energy Limited, Non-incendive)* on page 142.

- For wiring requirements: follow local regulations.

- Approved dust-tight and water-tight conduit seals are required for outdoor NEMA 4X / type 4X / NEMA 6, IP67, IP68 locations.

- Refer to *Instructions specific to hazardous area installations* on page 29.

- Recommended intrinsically safe barriers are listed under *Passive Shunt Diode Barriers* on page 26 and *Active barriers (repeating barriers)* on page 26.

Note: Selecting a suitable PLC input module, power supply, or barrier requires knowledge about Intrinsic Safety and the application. It is the responsibility of the installer to ensure that the intrinsically safe installation complies with both the apparatus approval requirements and the relevant national code of practice.

Wiring

Passive Shunt Diode Barriers

Note: A well regulated supply voltage is required.

Manufacturer	Part Number
MTL	787SP+ (Dual Channel)
MTL	7787P+ (Dual Channel)
Stahl	9001/01-280-100-10 (Single Channel)
Stahl	9002/01-280-110-10 (Dual Channel)

How to select a passive barrier for SITRANS LR250

To make sure that the barrier safety description is suitable for the LR250 Intrinsically Safe (IS) input parameters, carry out the following calculations:

R_{e-e} = max. end-to-end resistance of the barrier
R_{loop} = loop resistance (total of cable resistance plus any additional series resistance, for example, PLC inputs and/or displays)
$V_{barrier}$ = value of any non-linear voltage drops due to the barrier

1) Determine the value for R_{e-e} from the data sheet.
2) Calculate the total value for R_{loop}.
3) Calculate $R_{working} = R_{e-e} + R_{loop}$.
4) Determine the value of $V_{barrier}$ from the barrier data sheet (for example, voltage drops due to diodes).
5) Calculate $V_{working} = V_{supply} - V_{barrier}$.

   Use the values for $V_{working}$ and $R_{working}$ to confirm that operation is within the shaded area of the graph *Curve 1 (General Purpose, Intrinsically Safe, Non-Sparking/Energy Limited, Non-incendive)* on page 142.

Active barriers (repeating barriers)

| Manufacturer	Part Number
MTL	706
MTL	7206
Siemens	SITRANS I 7NG4122
Stahl	9001/51-280-110-14
MTL	E02009
MTL	E02010

2. Non-Sparking/Energy Limited wiring
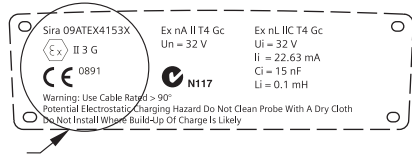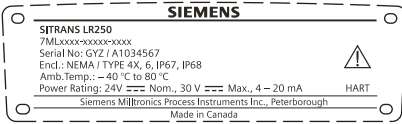
The ATEX certificate listed on the nameplate
can be downloaded from the product page of our website at: www.siemens.com/LR250.
See also *ATEX Certificate SIRA 09ATEX4153X* on page 158.

- For power demands see *Curve 1 (General Purpose, Intrinsically Safe, Non-Sparking/ Energy Limited, Non-incendive)* on page 142.
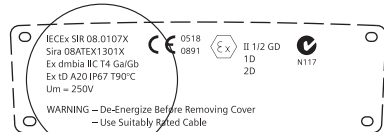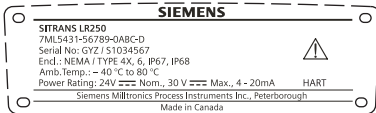- For wiring requirements follow local regulations.

3. Non-incendive wiring (US/Canada only)
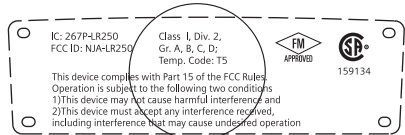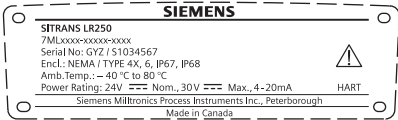
FM/CSA Class 1, Div 2 connection drawing number 23650673
can be downloaded from the product page of our website at: www.siemens.com/LR250.

- For power demands see *Curve 1 (General Purpose, Intrinsically Safe, Non-Sparking/ Energy Limited, Non-incendive)* on page 142
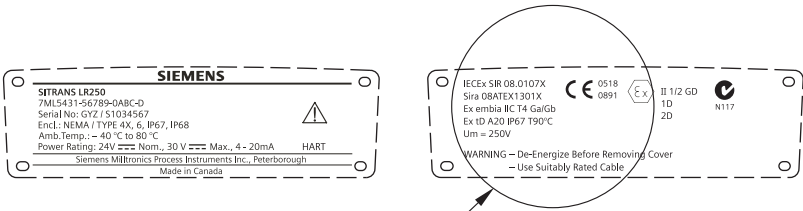
4. Flameproof wiring

The ATEX certificate listed on the nameplate
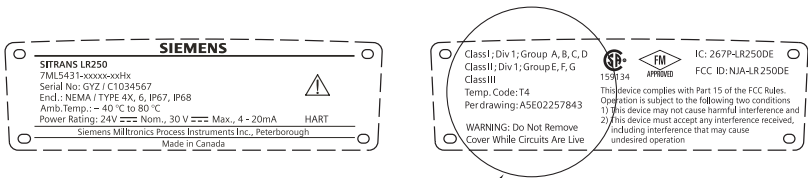can be downloaded from the product page of our website at:
www.siemens.com/LR250. See also *ATEX Certificate SIRA 08ATEX1301X* on page 155.
The IECEx certificate listed on the nameplate can be viewed on the IECEx website. Go to:
http://iecex.iec.ch and click on **Ex Equipment Certificates of Conformity** then enter the
certificate number IECEx SIR 08.0107X.

- For power demands see *Curve 2 (Flameproof, Increased Safety, Explosion-proof)* on page 143.
- For wiring requirements follow local regulations.
- See also *Instructions specific to hazardous area installations* on page 29 and the ATEX certificate listed above.

Wiring

5. Increased safety wiring

The ATEX certificate can be downloaded from
the product page of our website at: www.siemens.com/LR250.
See also *ATEX Certificate SIRA 08ATEX1301X* on page 155
The IECEx certificate listed on the nameplate can be viewed on the IECEx website.
Go to: http://iecex.iec.ch and click on **Ex Equipment Certificates of Conformity** then
enter the certificate number IECEx SIR 08.0107X.

- For power demands see *Curve 2 (Flameproof, Increased Safety, Explosion-proof)* on page 143.
- For wiring requirements follow local regulations.
- See also *Instructions specific to hazardous area installations* on page 29 and the ATEX certificate listed above.

6. Explosion-proof wiring (US/Canada only)

FM/CSA Explosion Proof connection drawing
number **A5E02257843** can be downloaded
from the product page of our website at: www.siemens.com/LR250.

- For power demands see *Curve 2 (Flameproof, Increased Safety, Explosion-proof)* on page 143.

Wiring

Instructions specific to hazardous area installations

(Reference European ATEX Directive 94/9/EC, Annex II, 1/0/6)

The following instructions apply to equipment covered by certificate number
SIRA 06ATEX2358X, SIRA 08ATEX1301X, and SIRA 09ATEX4153X.

1) For use and assembly, refer to the main instructions.
2) The equipment is certified for use as Category 1GD equipment per
   SIRA 06ATEX2358X; Category 1/2 GD, 1D, 2D equipment per SIRA 08ATEX1301X; and
   Category 3G equipment per SIRA 09ATEX4153X.
3) The equipment may be used with flammable gases and vapors with apparatus group
   IIC, IIB and IIA and temperature classes T1, T2, T3 and T4.
4) The equipment has a degree of ingress protection of IP67 and a temperature class
   of T90°C and may be used with flammable dusts.
5) The equipment is certified for use in an ambient temperature range of –40 °C to
   80 °C.
6) The equipment has not been assessed as a safety related device (as referred to by
   Directive 94/9/EC Annex II, clause 1.5).
7) Installation and inspection of this equipment shall be carried out by suitably trained
   personnel in accordance with the applicable code of practice (EN 60079-14 and
   EN 60079-17 in Europe).
8) The equipment is non-repairable.
9) The certificate numbers have an 'X' suffix, which indicates that special conditions
   for safe use apply. Those installing or inspecting this equipment must have access
   to the certificates.
10) If the equipment is likely to come into contact with aggressive substances, then it is
    the responsibility of the user to take suitable precautions that prevent it from being
    adversely affected, thus ensuring that the type of protection is not compromised.
    - Aggressive substances: for example, acidic liquids or gases that may attack
      metals, or solvents that may affect polymeric materials.
    - Suitable precautions: for example, establishing from the material's data sheet
      that it is resistant to specific chemicals.

Wiring

Operating via the handheld programmer

SITRANS LR250 carries out its level measurement tasks according to settings made via parameters. The settings can be modified locally via the Local User Interface (LUI) which consists of an LCD display and a handheld programmer.

A Quick Start Wizard provides an easy step-by-step procedure to configure the device for a simple application. There are two ways to access the wizard:

- locally (see *Quick Start Wizard via the handheld programmer* on page 35)
- from a remote location (see *Quick Start Wizard via SIMATIC PDM* on page 41, or *Quick Start Wizard via AMS Device Manager* on page 63

For more complex setups see *Appendix E: Application Examples* on page 144, and for the complete range of parameters see *Parameter Reference* on page 79.

Activating SITRANS LR250

Power up the instrument. SITRANS LR250 automatically starts up in Measurement mode. A transition screen showing the current firmware revision and an incrementing line of stars is displayed while the first measurement is being processed.

Press **Mode** [≣] to toggle between Measurement and Program Mode.

The LCD Display
Measurement mode display

Normal operation
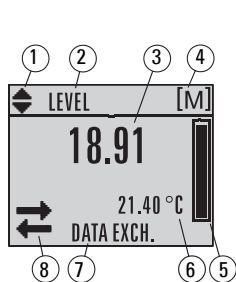
1 – toggle indicator[1] for linear units or %

2 – selected operation: level, space, distance, or volume

3 – measured value (level or volume, space, or distance)

4 – units

5 – bar graph indicates level

6 – secondary region indicates on request[2] electronics temperature, echo confidence, loop current, or distance

7 – text area displays status messages

8 – device status indicator (see *Device Status Icons* on page 120)

```
 ①  ②      ③  ④
⬍ LEVEL      [M]
     18.91
        21.40 °C
➡ DATA EXCH.
⬅
 ⑧ ⑦         ⑥⑤
```

Fault present

S: 0 LOE

7 – text area displays a fault code and an error message

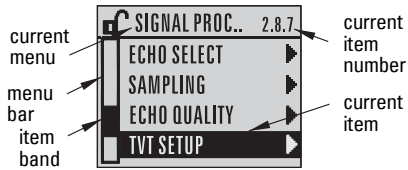8 – service required icon appears

---

[1] Press **UP** or **DOWN** arrow to switch.

[2] In response to a key press request. For details, see *Key functions in Measurement mode* on page 31.
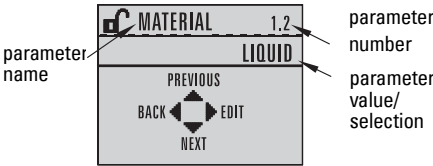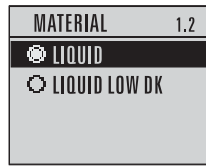

PROGRAM mode display

Navigation view

- A visible menu bar indicates the menu list is too long to display all items.

- A band halfway down the menu bar indicates the current item is halfway down the list.

current menu

menu bar

item band

SIGNAL PROC..   2.8.7
ECHO SELECT   ▶
SAMPLING   ▶
ECHO QUALITY   ▶
TVT SETUP   ▶

current item number

current item

- The depth and relative position of the item band on the menu bar indicates the length of the menu list, and approximate position of the current item in the list.

- A deeper band indicates fewer items.

Parameter view

parameter name

MATERIAL   1.2
                LIQUID
        PREVIOUS
  BACK ◀   ▶ EDIT
        NEXT

parameter number

parameter value/ selection

Edit view

MATERIAL   1.2
◉ LIQUID
○ LIQUID LOW DK

Handheld Programmer

(Part No. 7ML1930-1BK)

The programmer is ordered separately.
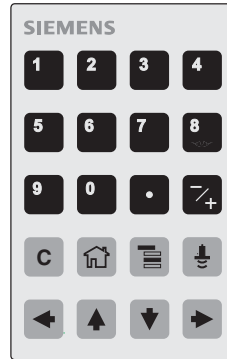
Key functions in Measurement mode

Key	Function	Result
5	Updates the loop current.	New value is displayed in LCD secondary region.
6	Updates internal enclosure temperature reading.	

| Key	Function	Result (cont'd)
8	Updates echo confidence value.	New value is displayed in LCD secondary region.
⬇	Updates distance measurement.	
☰	**Mode** opens PROGRAM mode.	Opens the menu level last displayed in this power cycle, unless power has been cycled since exiting PROGRAM mode or more than 10 minutes have elapsed since PROGRAM mode was used. Then top level menu will be displayed.
▶	**RIGHT arrow** opens PROGRAM mode.	Opens the top level menu.
▲ ▼	**UP** or **DOWN arrow** toggles between linear units and percent.	LCD displays measured value in either linear units or percent.

Programming SITRANS LR250

Notes:
- While the device is in PROGRAM mode the output remains fixed and does not respond to changes in the device.
- SITRANS LR250 automatically returns to Measurement mode after a period of inactivity in PROGRAM mode (between 15 seconds and 10 minutes, depending on the menu level).

Change parameter settings and set operating conditions to suit your specific application. (For remote operation see *Operating via SIMATIC PDM* on page 39 or *Operating via AMS Device Manager* on page 60.)

Parameter menus

Note: For the complete list of parameters with instructions, see *Parameter Reference* on page 79.

Parameters are identified by name and organized into function groups (see *LCD menu structure* on page 169).
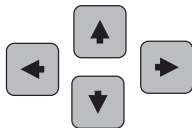
1. QUICK START
2. SETUP
    2.1. DEVICE
    ....
    2.7. LINEARIZATION
        2.7.1. VOLUME
            2.7.1.1. VESSEL SHAPE

1. **Enter PROGRAM mode**
   - Point the programmer at the display from a maximum distance of 300 mm (1 ft).
   - **RIGHT arrow** [▶] activates PROGRAM mode and opens menu level 1.
   - **Mode** [☰] opens the menu level last displayed in PROGRAM mode within the last 10 minutes, or menu level 1 if power has been cycled since then.

handheld programmer

display

Max. 300 mm (1 ft)
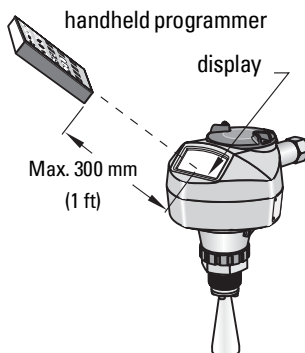
2. **Navigating: key functions in Navigation mode**

   Notes:
   - In Navigation mode **ARROW** keys move to the next menu item in the direction of the arrow.
   - For Quick Access to parameters via the handheld programmer, press **Home** [🏠], then enter the menu number, for example: **2.7.1** (Volume).

Key	Name	Menu level	Function
[▲] [▼]	**UP** or **DOWN** **arrow**	menu or parameter	Scroll to previous or next menu or parameter.
[▶]	**RIGHT arrow**	menu	Go to first parameter in the selected menu, or open next menu.
		parameter	Open **Edit** mode.
[◀]	**LEFT arrow**	menu or parameter	Open parent menu.
[☰]	**Mode**	menu or parameter	Change to **MEASUREMENT** mode.
[🏠]	**Home**	menu or parameter	Open top level menu: menu 1.

3. **Editing in PROGRAM mode**

   ### Selecting a listed option

   a) Navigate to the desired parameter.

   b) Press **RIGHT arrow** [▶] to open parameter view.

parameter name

parameter number

MATERIAL   1.2
LIQUID
PREVIOUS
BACK ◀ ▶ EDIT
NEXT
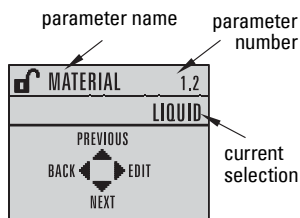
current selection

c) Press **RIGHT arrow** ▶ again to open **Edit** mode. The current selection is highlighted.

Scroll to a new selection.

d) Press **RIGHT arrow** ▶ to accept it

The LCD returns to parameter view and displays the new selection.

MATERIAL   1.2
◉ LIQUID
○ LIQUID LOW DK
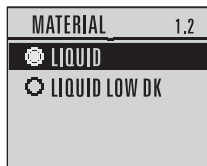
Changing a numeric value

a) Navigate to the desired parameter.

b) Press **RIGHT arrow** ▶ to open parameter view. The current value is displayed.

c) Press **RIGHT arrow** ▶ again to open **Edit** mode. The current value is highlighted.

d) Key in a new value.

e) Press **RIGHT arrow** ▶ to accept it. The LCD returns to parameter view and displays the new selection.

parameter name   parameter number

🔓 LOW CALIB. PT.   1.6
                  20.00
        PREVIOUS
   BACK ◀ ▶ EDIT
        NEXT   current value

LOW CALIB. PT.   1.6
                20.00
       ◀ + 20.00 ↵
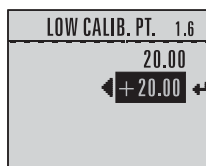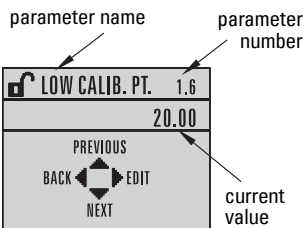
Key functions in Edit mode

Key	Name	Function	
▲ ▼	**UP** or **DOWN arrow**	Selecting options	Scrolls to item.
		Numeric editing	- Increments or decrements digits - Toggles plus and minus sign
▶	**RIGHT arrow**	Selecting options	- Accepts the data (writes the parameter) - Changes from **Edit** to **Navigation** mode
		Numeric editing	- Moves cursor one space to the right - or with cursor on Enter sign, accepts the data and changes from **Edit** to **Navigation** mode
◀	**LEFT arrow**:	Selecting options	Cancels **Edit** mode without changing the parameter
		Numeric editing	- Moves cursor to plus/minus sign if this is the first key pressed - or moves cursor one space to the left.

Key	Name	Function (cont'd)	
C	**Clear**	Numeric editing	Erases the display.
.	**Decimal point**	Numeric editing	Enters a decimal point.
−/+	**Plus or minus sign**	Numeric editing	Changes the sign of the entered value.
0 to **9**	**Numeral**	Numeric editing	Enters the corresponding character.

Quick Start Wizard via the handheld programmer

Notes:
- The Quick Start wizard settings are inter-related and changes apply only after you select **YES** in Apply? (Apply changes) (1.8.).
- Do not use the Quick Start wizard to modify individual parameters: see instead *Parameter Reference* on page 79.

1. Quick Start

a) Point the programmer at the display from a maximum distance of 300 mm (1 ft), then press **RIGHT arrow** ► to activate PROGRAM mode and open menu level 1.

b) Press **RIGHT arrow** ► twice to navigate to menu item 1.1 and open parameter view.

c) Press **RIGHT arrow** ► to open **Edit** mode or **DOWN arrow** ▼ to accept default values and move directly to the next item.

d) To change a setting, scroll to the desired item or key in a new value.

e) After modifying a value, press **RIGHT arrow** ► to accept it and press **DOWN arrow** ▼ to move to the next item.

f) Quick Start settings take effect only after you select **Yes** to **Apply changes** in step 1.8.

1.1. Language
Selects the language to be used on the LCD and takes effect immediately.

Options	English, Deutsch, Français, Español

1.2. Material

Selects the appropriate echo processing algorithms for the material (see Position Detect (2.8.4.2.) on page 129 for more detail).

Options	LIQUID
	LIQUID LOW DK[a] (low dielectric liquid – CLEF *algorithm enabled*)

a) dK < 3.0

1.3. Response Rate

Sets the reaction speed of the device to measurement changes in the target range.

Options	**Response Rate (1.3.)**	**Fill Rate (2.4.2.)/Empty rate (2.4.3.)**
	SLOW	0.1 m/min (0.32 ft/min)
	MED	1.0 m/min (3.28 ft/min)
	FAST	10.0 m/min (32.8 ft/min)

Use a setting just faster than the maximum filling or emptying rate (whichever is greater).

1.4. Units

Sensor measurement units.

Options	M, CM, MM, FT, IN

1.5. Operating Mode
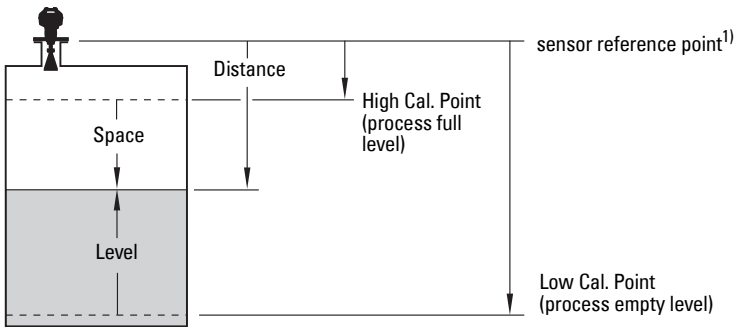
Operating Mode	**Description**	**Reference point**
NO SERVICE	Measurement and associated loop current are not updated, and the device defaults to Fail-safe mode[a].	
LEVEL	Distance to material surface	Low Calibration Point
SPACE	Distance to material surface	High Calibration Point
DISTANCE	Distance to material surface	Sensor Reference Point

a) See **Material Level (2.5.1.)** on page 84 for more detail.

---

1) The point from which High and Low Calibration points are referenced: see *Dimensions* on page 12 and *Flanged Horn with extension* on page 14.

1.6. Low Calibration Point

Distance from Sensor Reference to Low Calibration Point: usually process empty level. (See Operating Mode (1.5.) for an illustration.)

Values	Range: 0.00 to 20.00 m

1.7. High Calibration Point

Distance from Sensor Reference to High Calibration Point: usually process full level. (See Operating Mode (1.5.) for an illustration.)

Values	Range: 0.00 to 20.00 m

1.8. Apply? (Apply changes)

In order to save the Quick Start settings it is necessary to select Yes to apply changes.

Options	YES, NO, DONE (Display shows DONE when Quick Start is successfully completed.)

Press **Mode** 📋 to return to Measurement mode. SITRANS LR250 is now ready to operate.

Auto False Echo Suppression

If you have a vessel with known obstructions, we recommend using Auto False Echo Suppression to prevent false echo detection. See **TVT setup (2.8.7.)** on page 96 for instructions.

This feature can also be used if SITRANS LR250 displays a false high level, or the reading is fluctuating between the correct level and a false high level.

Requesting an Echo Profile

- In PROGRAM mode, navigate to: **Level Meter > Diagnostics (3.) > Echo Profile (3.1.)**

- Press **RIGHT arrow** ➡ to request a profile.

- **UP/DOWN arrows** are dedicated to scrolling through the icons.

- The selected icon is highlighted.

- Press **UP arrow** to select **Measure** and **RIGHT arrow** ➡ to update the profile.

- Press **DOWN arrow** ⬇ to select **Exit** then press **RIGHT arrow** ➡ to return to the previous menu.

confidence   algorithm: tF
                         distance
C:38 A:TF D:4.25   measure
         echo
      TVT   exit
   1 2 3 4 5

| ▣ | exit icon selected / highlighted | ▢ | exit icon deselected |
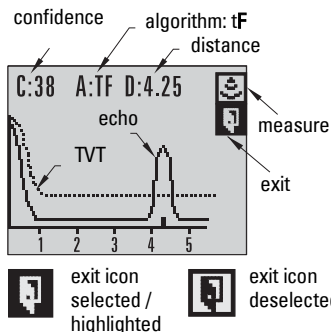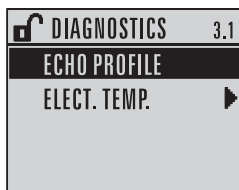
Level application example

The application is a vessel that takes an average 3 hours (180 minutes) to fill and 3 weeks to empty.

Fill rate = 0.08 m/minute [(Low Cal Pt. minus High Cal Pt.) / fastest of fill or empty time]
= (15.5 m – 1 m) / 180 min.
= 14.5 m /180 min. = 0.08 m/min.
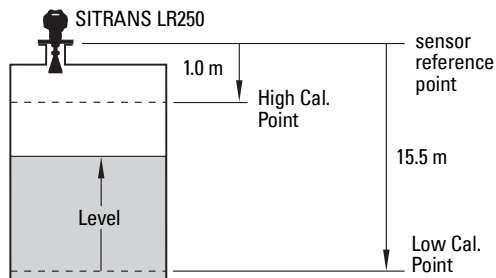
Quick Start Parameter	Setting	Description
Material (1.2.)	LIQUID	
Response Rate (1.3.)	SLOW	Resets Fill Rate and Empty Rate to 0.1 m/minute.
Units (1.4.)	m	
Operating Mode (1.5.)	LEVEL	Material level referenced from Low Cal. Point.
Low Calibration Point (1.6.)	15.5	Process empty level.
High Calibration Point (1.7.)	1.0	Process full level.
Apply? (Apply changes) (1.8.)	YES	Save new settings.

Operating via SIMATIC PDM

SIMATIC PDM is a software package used to commission and maintain SITRANS LR250 and other process devices. Please consult the operating instructions or online help for details on using SIMATIC PDM. (You can find more information at www.siemens.com/simatic-pdm.)

Functions in SIMATIC PDM

> **Notes**:
> • For a complete list of parameters see *Parameter Reference* on page 79.
> • While the device is in PROGRAM mode the output remains fixed and does not respond to changes in the device.

SIMATIC PDM monitors the process values, alarms and status signals of the device. It allows you to display, compare, adjust, verify, and simulate process device data; also to set schedules for calibration and maintenance.

Parameters are identified by name and organized into function groups. See *LCD menu structure* on page 169 for a chart[1] and *Changing parameter settings using SIMATIC PDM* on page 48 for more details.

See *Parameters accessed via pull-down menus* on page 48 for parameters that do not appear in the menu structure in SIMATIC PDM.

Features of SIMATIC PDM Rev. 6.0, SP4

The graphic interface in SITRANS LR250 makes monitoring and adjustments easy.

Feature	page	Function
Quick Start	42	Device configuration for simple applications
Echo Profile Utilities	49	Easy access to echo profile viewing/comparison, TVT shaping, auto false echo suppression and echo setup
Auto False Echo Suppression	52	Screen out false echoes
TVT Shaper	51	Manual TVT adjustment
Linearization	45	Volume measurement in an irregular vessel
Process Variables	57	Monitor process variables and level trend
Security	58	Protect security and communication parameters from modification by the maintenance user

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[1] The menu structure for SIMATIC PDM is almost identical to that for the LCD.

Features of SIMATIC PDM Rev. 5.2, SP1

SIMATIC PDM Rev. 5.2 SP1 is supported only for basic configuration and troubleshooting. For advanced features such as the Quick Start wizard, Rev. 6.0 SP3 HF2 or higher is required.

Initial Setup

To ensure that SIMATIC PDM connects properly, please complete the two processes outlined below:
1)   De-activating Buffers
2)   Updating the Electronic Device Description (EDD)

Deactivating Buffers

This deactivation is required to align SIMATIC PDM with the HART modem for Windows 2000®1) and Windows® XP operating Systems.

Notes:
• SIMATIC PDM operates only in the Windows XP Professional version, not in the Home version.
• You need administrative rights on your operating system to deactivate buffers.

1)   Click **Start/Settings/Control Panel** to begin configuration.
2)   Double click **System**, select the **Hardware** tab, and click the **Device Manager** button.
3)   Open **Ports** folder and double click the COM Port used by the system to open the **Communications Port Properties** window.
4)   Select the **Port Settings** tab and double click the **Advanced** button.
5)   If the **Use FIFO buffers** radio box is selected, click to deselect.

Deselect **Use FIFO buffers** radio box
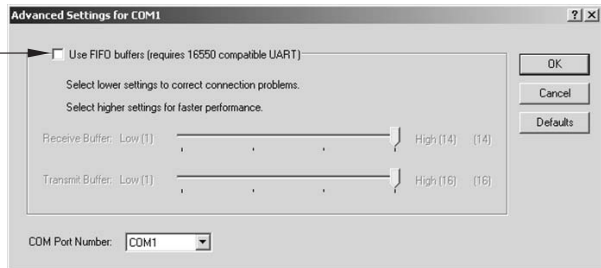
6)   Click **OK** to close out. Close all screens and then reboot.

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1)   ® Windows is a registered trademark of the Microsoft Corporation

Updating the Electronic Device Description (EDD)

You can locate the EDD in Device Catalog, under **Sensors/Level/Echo/Siemens Milltronics/ SITRANS LR250**. Check the product page of our website at: www.siemens.com/LR250, under **Downloads**, to make sure you have the latest version of SIMATIC PDM, the most recent Service Pack (SP) and the most recent hot fix (HF).

To install a new EDD:
1) Download the EDD from the product page of our website at: www.siemens.com/LR250 and save the files to your computer.
2) Extract the zipped file to an easily accessed location.
3) Launch **SIMATIC PDM – Manage Device Catalog**, browse to the unzipped EDD file and select it.

Configuring a new device

> **Note:** Clicking on **Cancel** during an upload from device to SIMATIC PDM will result in some parameters being updated.

1) Check that you have the most recent EDD, and if necessary update it (see *Updating the Electronic Device Description (EDD)* above).
2) Launch **SIMATIC PDM – Manager Device Catalog**, browse to the unzipped EDD file and select it.
3) Launch SIMATIC Manager and create a new project for LR250. Application Guides for setting up HART devices with SIMATIC PDM can be downloaded from the product page of our website at: www.siemens.com/LR250.
4) Open the menu **Device – Master Reset** and click on **OK** to perform a reset to Factory Defaults.
5) After the reset is complete upload parameters to the PC/PG.
6) Configure the device via the Quick Start wizard.

Quick Start Wizard via SIMATIC PDM

The graphic Quick Start Wizard provides an easy 5-step procedure that configures the device for a simple application.

Please consult the operating instructions or online help for details on using SIMATIC PDM.

1) If you have not already done so, check that you have the most up-to-date Electronic Device Description (EDD) for your instrument. (See *Configuring a new device* above.)
2) Launch SIMATIC Manager and create a new project for LR250. (Application Guides for setting up HART and PROFIBUS PA devices with SIMATIC PDM can be downloaded from the product page of our website at: www.siemens.com/LR250).

SIMATIC PDM

Quick Start

Notes:
- The Quick Start wizard settings are inter-related and changes apply only after you click on **FINISH AND DOWNLOAD** at the end of step 5 to save settings offline and transfer them to the device.
- Do not use the Quick Start Wizard to modify individual parameters. For quick access to echo profile parameters see *Echo Setup* on page 54, or see *Parameter Reference* on page 79 for a complete list.
- Click on **BACK** to return and revise settings or **CANCEL** to exit the Quick Start.
- For a vessel with obstructions see *Auto False Echo Suppression* on page 52.

Launch SIMATIC PDM, open the menu **Device – Wizard - Quick Start**, and follow steps 1 to 5.
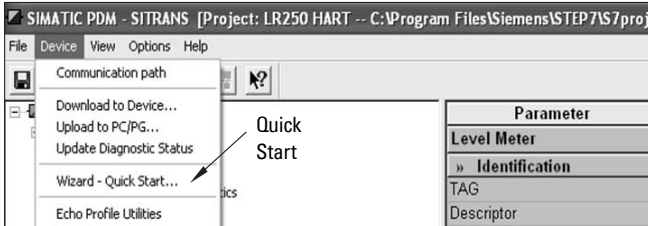
Step 1 – Identification

Note: The layout of the dialog boxes shown may vary according to the resolution setting for your computer monitor.

1) Click on **Read Data from Device** to upload Quick Start parameter settings from the device to the PC/PG and ensure PDM is synchronized with the device.
2) If required, change the language for the local user interface.
3) Click on **NEXT** to accept the default values. (Description, Message, and Installation Date fields can be left blank.)
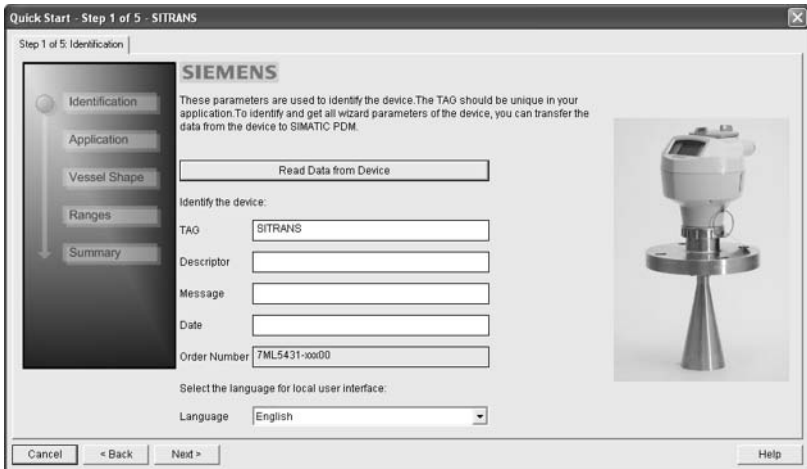
Step 2 – **Application**

Select the application type (level or volume) and the material[1], then click on **NEXT**.
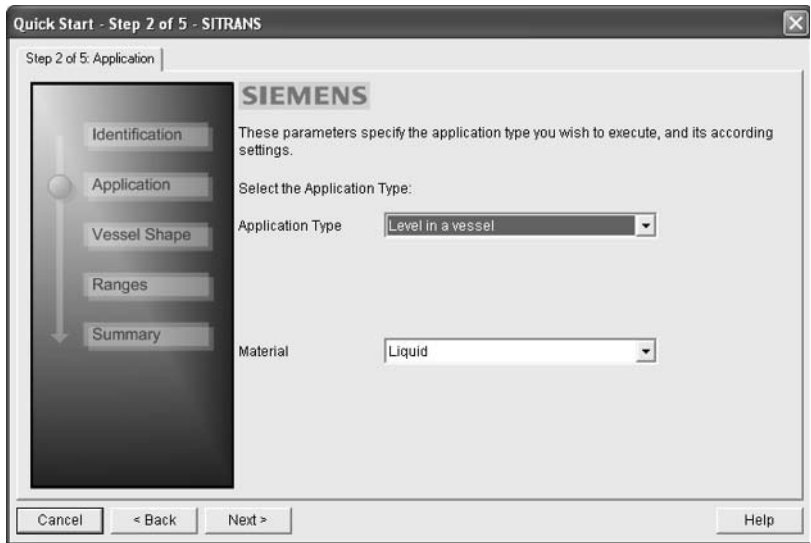
Step 3 – **Vessel Shape**

The vessel shapes shown are predefined. To describe a more complex shape see *Using Linearization via the Quick Start wizard* on page 45.

For a vessel with obstructions, see *Auto False Echo Suppression* on page 52
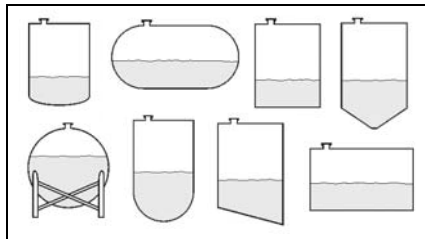
Select the vessel shape, and click on **NEXT**.

---
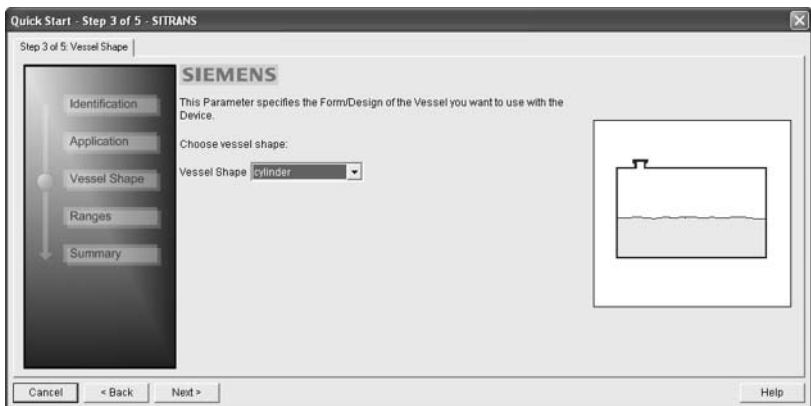
[1] See *Application with Stillpipe* on page 146 for a Low Dielectric Liquid application.

Step 4 – Range

Set the parameters, and click on **NEXT**.

Step 5 – Summary

Check parameter settings, and click on **BACK** to return and revise values, **FINISH** to save settings offline, or **FINISH AND DOWNLOAD** to save settings offline and transfer them to the device.

The message **Quick Start was successful** will appear. Click on **OK**.

Linearization

You can use the linearization feature to define a more complex vessel shape and enter up to 32 level breakpoints where the corresponding volume is known. The values corresponding to 100% and 0% levels must be entered. The breakpoints can be ordered from top to bottom, or the reverse.

Example (values for example purposes only)

Breakpoint number / Level value
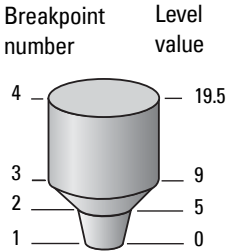
Break-point no.	Level value (m)	Volume value (l)
1	0	0
2	5	500
3	9	3000
4	19.5	8000

Breakpoint number: 4, 3, 2, 1
Level value: 19.5, 9, 5, 0

0.5 m
20 m
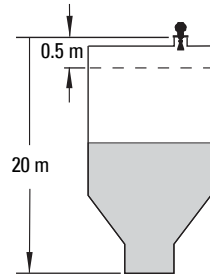
Using Linearization via the Quick Start wizard

Open the menu Device – Wizard - Quick Start:

1) In **Step 1 – Identification**, click on **Read Data from Device**, select language, and click on **Next**.
2) In **Step 2 – Application**, select a volume application, for example **Volume in a vessel,** and click on **Next**.
3) In **Step 3 – Vessel Shape**, choose the vessel shape option **Linearization Table.**
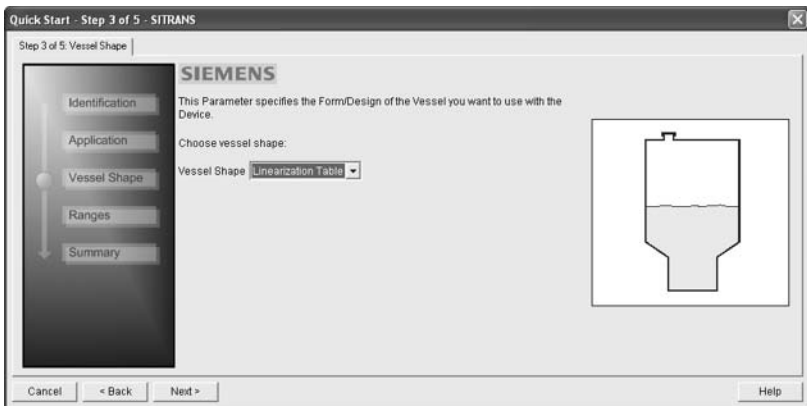
4) In **Step 4 – Ranges**
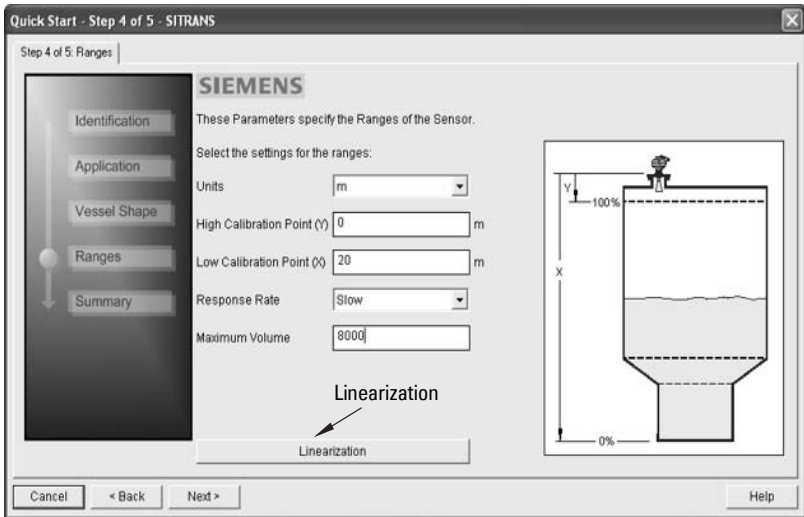
a) Enter parameter values.
b) Click on **Linearization**.
c) In the **Linearization** window click on the appropriate **Breakpoint** tab to open the dialog window.
d) Enter the desired level and associated volume values[1], and click on **OK.**

Breakpoints 1 - 8
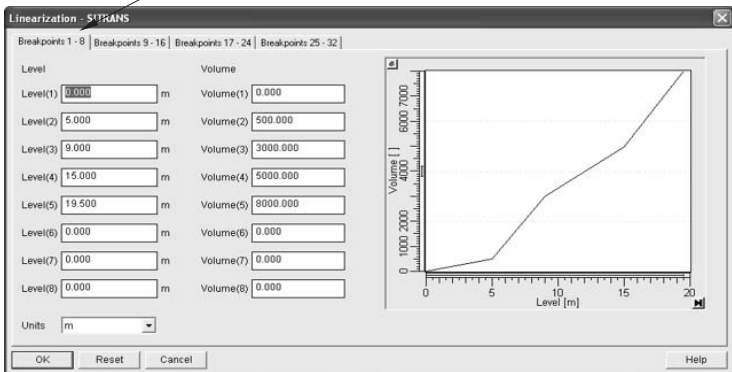
Note: The **Reset** button resets values to the values in the offline table.

e) In the Step 4 window, click on **NEXT.**

---

[1] For display purposes we recommend entering values in ascending order (that is, the lowest values in level 1 and volume 1).

5) In **Step 5 – Summary**, check parameter values. Click on **BACK** to return and revise values, **FINISH** to save settings offline, or **FINISH AND DOWNLOAD** to save settings offline and transfer them to the device.
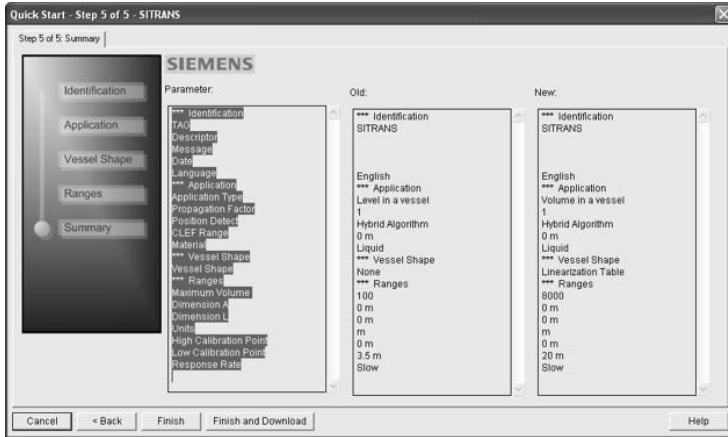
The message **Quick Start was successful** will appear. Click on **OK**.

Configuring a stillpipe application

- Launch the Quick Start wizard and follow steps 1 to 2.
- In step 2, select **Application Type – Level in a vessel with stillpipe, Material – Liquid Low dK**, and set the stillpipe diameter as desired.
- The wizard updates the propagation factor according to the pipe diameter, and enables the CLEF algorithm for low dK liquids (see *Position Detect (2.8.4.2.)* on page 129 for more detail).
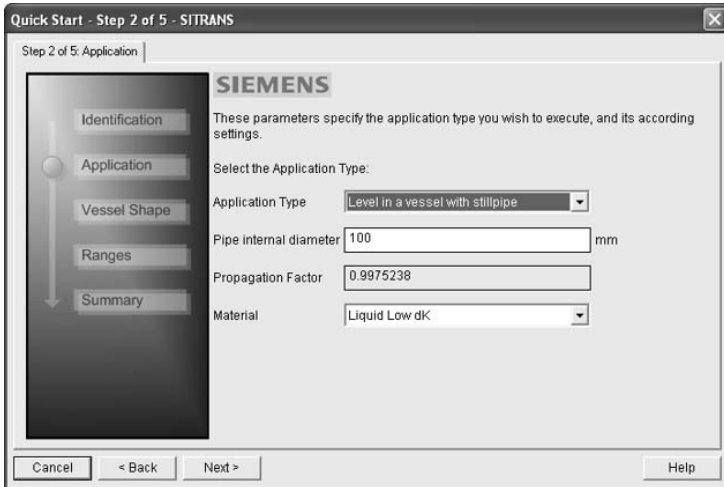
- Continue through steps 3 to 5 then click on **FINISH AND DOWNLOAD** to save settings offline and transfer them to the device.

Changing parameter settings using SIMATIC PDM

Notes:
- For a complete list of parameters, see *Parameter Reference* on page 79.
- Clicking on **Cancel** during an upload from device to SIMATIC PDM will result in some parameters being updated.

Many parameters are accessed via the 4-level menu in PDM. See *Parameters accessed via pull-down menus* below for the others.

1) Launch SIMATIC PDM, connect to SITRANS LR250, and upload data from the device.
2) Adjust parameter values in the parameter value field then click on **Enter.** The status fields read **Changed**.
3) Open the Device menu, click on **Download to device**, then use **File – Save** to save settings offline. The status fields are cleared.

value fields
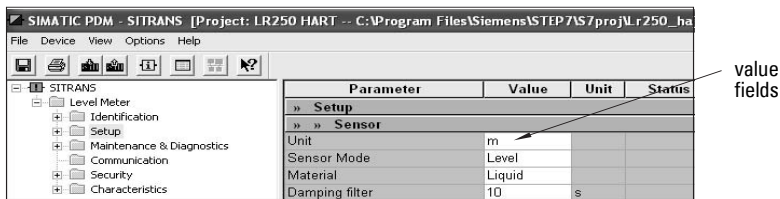
Parameters accessed via pull-down menus

Click on **Device** or **View** to open the associated pull-down menus.
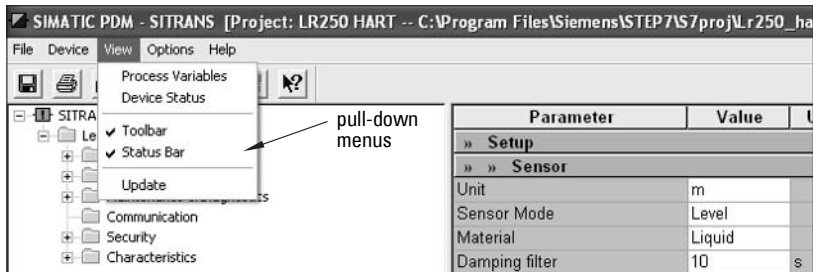
pull-down menus

See *Pull-down menus* on page 49 for a table.

Pull-down menus

Device menus	page	View menus	page
Communication path		Process Variables	57
		Device Status	58
Download to device Upload to PC/PG Update Diagnostic Status		Toolbar Status bar	
Wizard - Quick Start	42	Update	
Echo Profile Utilities Maintenance Wear	49 54 56		
Select Analog Output	55		
Self Test Loop Test	55 56		
Configuration Flag Reset Master Reset	56 56		
HART Communication	56		

Echo Profile Utilities

Open the menu **Device – Echo Profile Utilities** and click on the appropriate tab for easy access to:

- *Echo profile* on page 50
- *View Saved Echo Profiles* on page 50
- *TVT Shaper* on page 51
- *Auto False Echo Suppression* on page 52
- *Echo Setup* on page 54

Echo profile

Notes:
- Double click on each axis to see the Xscale and Data Scale values. Right-click or Left-click on the axis and drag to reposition the scale.
- After saving a profile click on **OK**, not the **x** button, to close the Echo Profile Utilities window, otherwise the profile will not be saved.

- In the **Echo Profile Utilities** window click on the tab **Echo Profile**.
- Click on the **Measure** button to update the profile. Select **Standard** resolution (loads 1 of every 8 points of the profile for a quick view) or **Detailed** resolution (loads all data points).
- Click on the **Save** button and in the new window enter a name and click on **OK**.
- Click on **OK** to exit.

View Saved Echo Profiles

To view a saved profile, click on the tab **View Saved Echo Profiles**.

Echo profile data logging

You can store up to 60 profiles at a selected interval (maximum 60 minutes).
Inside Echo Profile Utilities, in the **Echo Profile Time Based Storage** window:
- Enter the desired interval between stored profiles.
- Enter the desired number of profiles to be stored (maximum 60).
- Click on **Start**. A message appears warning of the time delay and warning that all previous saved profiles will be overwritten. Click on **OK** to proceed. The new profiles will be saved with their date and time.
- Click on the tab **View Saved Echo Profiles** to view the stored profiles

TVT Shaper

This feature allows you to manually adjust the TVT to avoid false echoes caused by obstructions. (For an explanation see *Auto False Echo Suppression (2.8.7.1.)* on page 132.)

Open the menu **Device – Echo Profile Utilities** and click on the tab **TVT Shaper**
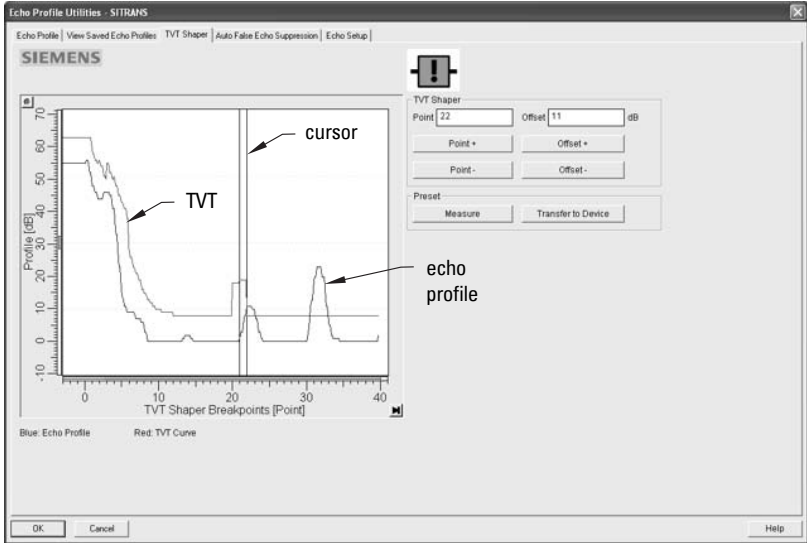
- Click on **Measure** to refresh the echo profile and load the current TVT from the device.
- Change the position of the cursor on the TVT using the **Point+** and **Point–** buttons: raise and lower the TVT using **Offset+** and **Offset–**.
- Alternatively, enter values for **Point** and **Offset** directly into the dialog boxes.
- Click on **Transfer to Device.**

Auto False Echo Suppression

If you have a vessel with known obstructions, we recommend using Auto False Echo Suppression to prevent false echo detection. This feature can also be used if the device displays a false high level, or the reading is fluctuating between the correct level and a false high level.

The device learns the echo profile over the whole measurement range and the TVT is shaped around all echoes present at that moment. (See *Auto False Echo Suppression (2.8.7.1.)* on page 132 for a more detailed explanation.)

The learned TVT will be applied over a specified range. The default TVT is applied over the remainder of the measurement range.
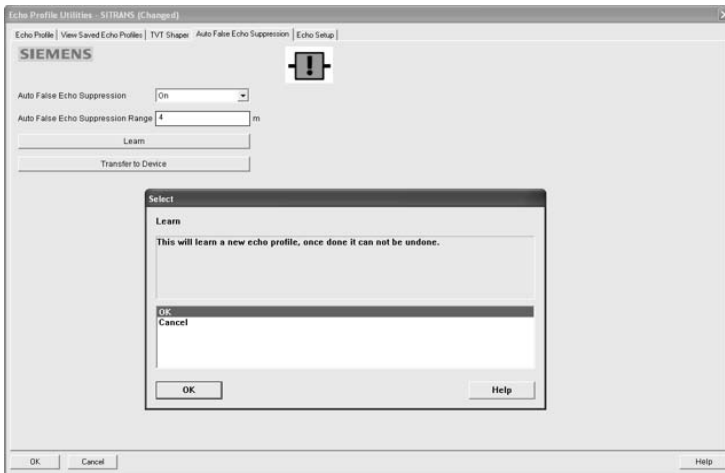
1) Make sure the material level is below all known obstructions.
2) Determine **Auto False Echo Suppression Range**. Measure the actual distance from the sensor reference point to the material surface using a rope or tape measure. Subtract 0.5 m (20") from this distance, and use the resulting value.

3) Open the menu **Device – Echo Profile Utilities** and click on the tab **Auto False Echo Suppression.**

4) Enter the value for **Auto False Echo Suppression Range** and select **On**.

5) Click on **Learn**. The message appears: **'This will learn a new echo profile. Once done it cannot be undone'.** Click on **OK**.

6) Once Auto TVT is complete click on **Transfer to Device.** To exit click on **OK**. Auto TVT is enabled and the learned TVT will be used.

7) To turn Auto False Echo Suppression off or on, reopen the **Auto False Echo Suppression** window and click on **Off** or **On**.
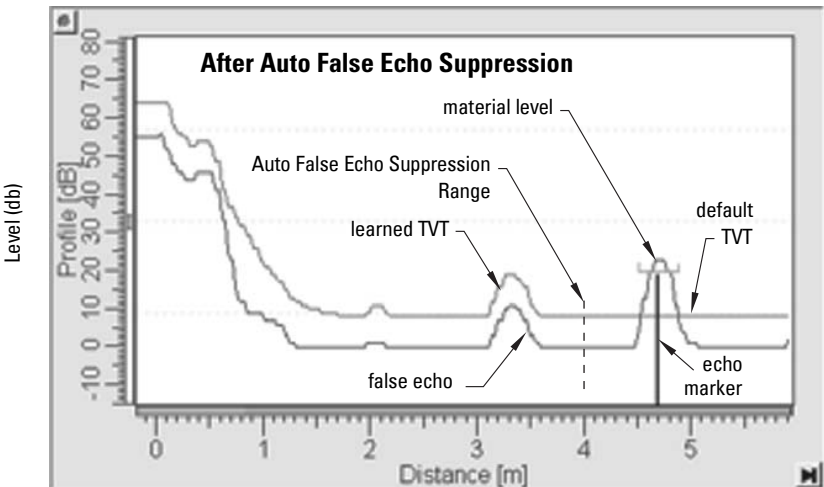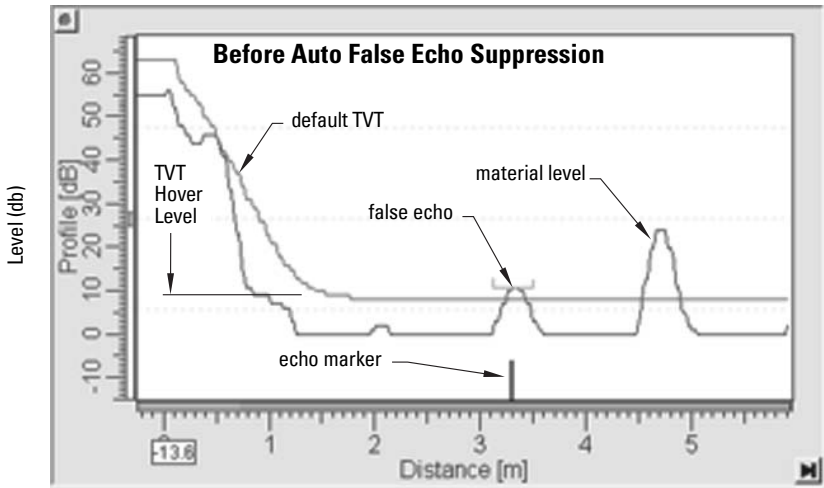
Echo Setup

Provides quick access
to echo profile
parameters:

Algorithm
Position Detect
Echo Threshold
Damping Filter
CLEF Range
Response Rate
Fill Rate/min.
Empty Rate/min.
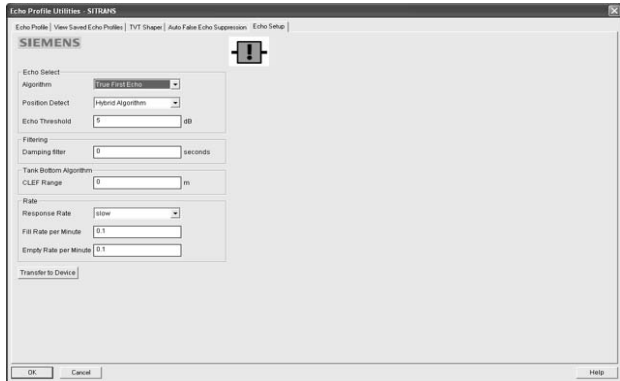
Open the menu **Device – Echo Profile Utilities** and click on **Echo Setup**.

Maintenance

You can set schedules and reminders for:
- device maintenance based on its projected lifetime
- sensor maintenance based on its projected lifetime
- service
- calibration

To set Device/Sensor Maintenance schedules:
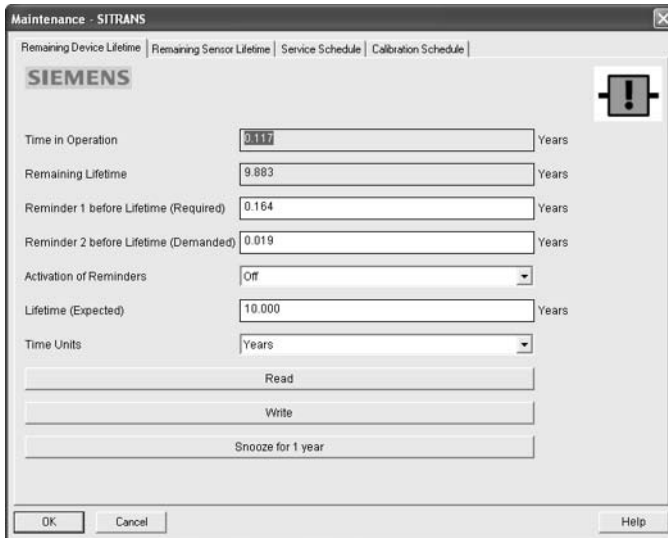
1) Open the menu **Device – Maintenance**, and click on the **Remaining Device/Sensor Lifetime** tab.

2) Modify desired values, and click on **Write**.
3) Click on **Read**, to see the effects of your modification.
4) If desired, set reminders for either or both of **Reminder 1 (Required)/Reminder 2 (Demanded)**.
5) Click on **Snooze** to add a year to the Total Expected Device Life.

To set Service/Calibration schedules:

1) Open the menu **Device – Maintenance**, and click on the **Service/Calibration Schedule** tab.
2) Modify desired values, and click on **Write**.
3) Click on **Read**, to see the effects of your modification.
4) If desired, set reminders for either or both of **Reminder 1 (Required)/Reminder 2 (Demanded)**.
5) Click on **Service/Calibration Performed** to reset the schedule.

Select Analog Output

Allows you to set the mA Output to report Level, Distance, Space, or Volume. See Current Output Function on page 85 for an illustration.

*If a volume application is selected, mA Output is automatically set to **Volume**. (See Analog Output on page 134 for more details.)*

1) Open the menu **Device – Select Analog Output**.
2) The **Select Analog Output** window displays the current setting: click on **OK**.
3) Select a different setting and click on **OK**.
4) The **Select Analog Output** window displays the new setting: click on **OK**.

Self Test

Checks memory (RAM and Flash). If there are no errors, returns the message 'Self Test OK.' If errors are found, returns the message 'Self Test Fails.'

Open the menu **Device – Self Test**, select the option **Yes** and click on **OK**.

Loop Test

Note: The simulated AO (Analog Output) value influences output to the control system.

Allows you to input a simulated value (4 mA, 20 mA, or a user-defined value) in order to test the functioning of the mA connections during commissioning or maintenance of the device. (The range is 3.56 mA to 22.6 mA: see **mA Output Value (2.6.6.)** *on page 87.)*

To simulate a user-defined mA value:

1) Open the menu **Device – Loop Test**.
2) Select **Other,** enter the new value, and click on **OK.** The message 'Field Device fixed at [new value]' appears. Click on **OK**. The Loop Test window remains open.
3) When you are ready to end simulation, select **End** and click on **OK** to return the device to the actual output value.

Configuration Flag Reset

To reset the configuration flag to zero, open the menu **Device – Configuration Flag Reset** and perform a reset.

Master Reset

Factory Defaults

Factory Defaults resets all parameters to the default settings with the following exceptions:
- Device Address
- Write Protect and PIN to unlock
- Learned TVT curve

1) Open the menu **Device – Master Reset**, select **Yes**, and click on **OK** to perform a reset to Factory Defaults.
2) After the reset is complete upload parameters to the PC/PG. (If you are performing a reset after replacing the device with a different instrument, do not upload parameters to the PC/PG).

Wear

Reports the number of hours the device has been operating, and the number of times it has been powered up.

Open the menu **Device – Wear** to view:
- Powered Days
- Power-on Resets

HART Communication

Sets the number of request/response preambles (default 5).

We recommend you do not change this value.

Diagnostics

You can monitor level/volume trends, electronics temperature, and device status.

Process Variables

To compare outputs in real time open the menu **View – Process Variables** and click on **Overview** to see reading (level, space, distance, volume); analog output; device status; and current electronics temperature.

To see highest and lowest electronics temperatures, navigate to **Level Meter > Maintenance and Diagnostics > Electronics Temperature**.
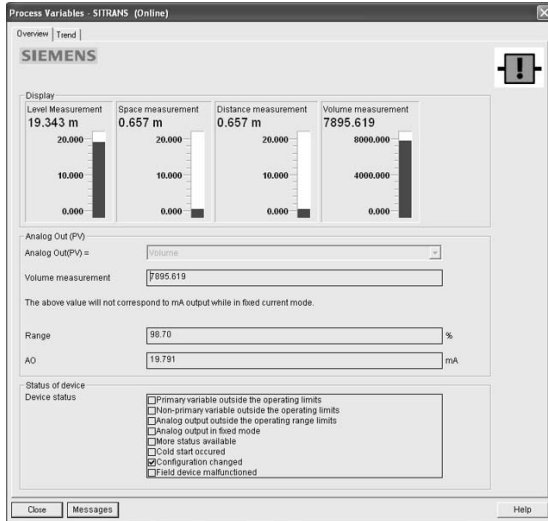
Trend

Open the menu **View – Process Variables** and click on **Trend.**
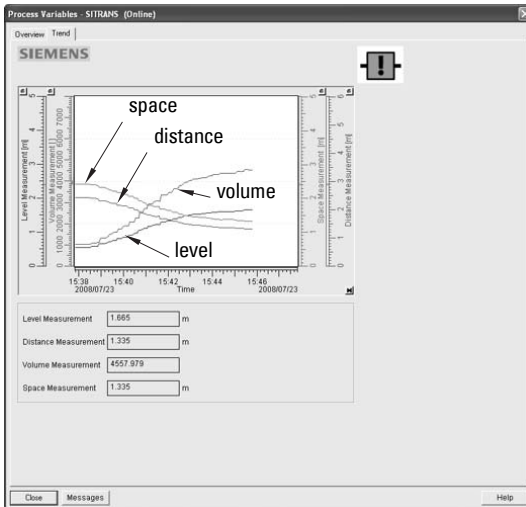
4 trend lines can be monitored:
(distinguished by color in SIMATIC PDM).

Device Status

Open the menu **View – Device Status** to view Diagnostics, Device Status, Hardware/Firmware (HW/FW) Status, and Maintenance status.

update diagnostics
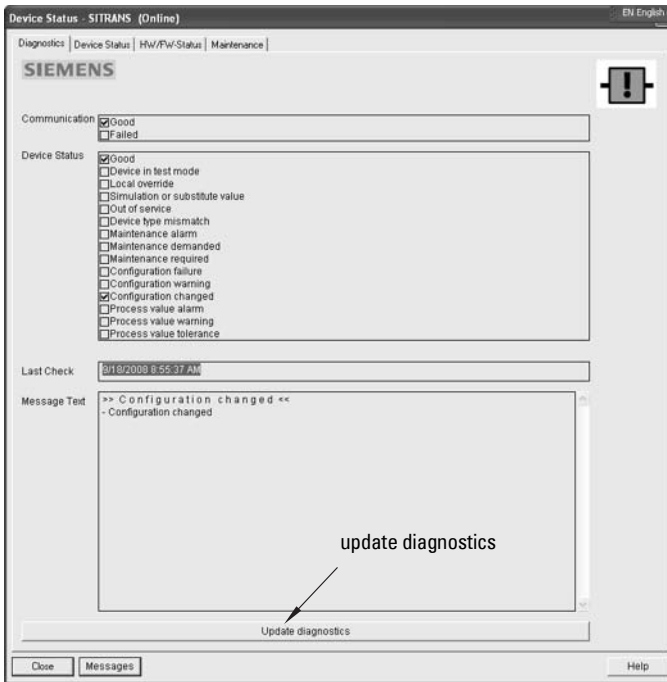
In the Diagnostics window, click on **Update diagnostics** to update diagnostic information and refresh linked icons.

Update

Open the menu **View – Update** to refresh the screen.

Security

A password option protects security and communication control parameters from modification by a maintenance user.

When you open a project the **User** dialog window provides two options: maintenance or specialist. If a password has been set it will not be possible to open the project as a specialist without it. A maintenance user will be able to open the project without a password but will not have access to security and communication control parameters.

1) Open a project, double-click on the device icon, and in the **User** window select **Specialist**.
2) Open the menu **Options – Settings** and click on the **Password** tab.
3) Enter a new password and re-enter it in the **Confirmation** window. Click on **OK**.

Operating via AMS Device Manager

AMS Device Manager is a software package used to commission and maintain SITRANS LR250 and other process devices. Please consult the operating instructions or online help for details on using AMS Device Manager. (You can find more information at http://www.emersonprocess.com/AMS/.) Application Guides for setting up Siemens HART devices with AMS Device Manager are available on our website at: www.siemens.com/processautomation.

Functions in AMS Device Manager

Note: While the device is in PROGRAM mode the output remains fixed and does not respond to changes in the device.

AMS Device Manager monitors the process values, alarms and status signals of the device. It allows you to display, compare, adjust, verify, and simulate process device data

Parameters organized into three main function groups allow you to configure and monitor the device:
- Configure/Setup
- Device Diagnostics (read only)
- Process Variables (read only)

See *AMS Menu Structure* on page 73 for a chart[1] and *Changing parameter settings using AMS Device Manager* on page 65 for more details.

Features of AMS Device Manager

The graphic interface in SITRANS LR250 makes monitoring and adjustments easy.

Feature	page	Function
Quick Start	63	Device configuration for simple applications
Echo Profile	69	Echo profile viewing
TVT	68	Screen out false echoes
Linearization	64	Volume measurement in an irregular vessel
Process Variables	71	Monitor process variables and level trend
Security	70	Protect security and communication parameters from modification by the maintenance user

---

[1] The menu structure for AMS Device Manager is almost identical to that for the LCD.

Electronic Device Description (EDD)

SITRANS LR250 requires the EDD for AMS Device Manager version 9.0.

You can locate the EDD in Device Catalog, under **Sensors/Level/Echo/Siemens Milltronics/ SITRANS LR250**. Check the product page of our website at: www.siemens.com/LR250, under **Downloads,** to make sure you have the latest version of AMS Device Manager. If you need to install a new EDD see *Configuring a new device* below.

Configuring a new device

1) Check that you have the most recent EDD, and if necessary download it from the product page listed above. Save the files to your computer, and extract the zipped file to an easily accessed location.
2) Launch **AMS Device Manager– Add Device Type,** browse to the unzipped EDD file and select it.

Startup

1) **Launch AMS Device Manager**. (Application Guides for setting up HART devices with AMS Device Manager can be downloaded from the product page of our website at: www.siemens.com/LR250.)
2) In **Device Connection View** right-click on the device icon and select **Scan Device** to upload parameters from the device.
3) Double click the device icon to open the startup screen. The startup screen shows device identification details, and a navigation window on the left-hand side of the screen.
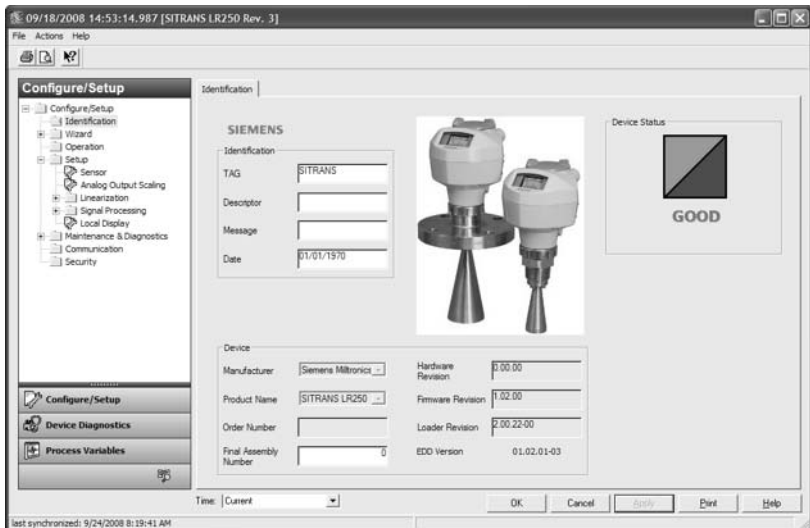
Master Reset

- Navigate to **Configure/Setup > Operation**
- In the **General** field click on **Master Reset** and accept the option **Factory Defaults**.

Pull-down menu access

Action menu items

A pull-down menu under **Actions** gives alternative access to several features.

Scan Device

- Open the menu **Actions – Scan Device**.
- **Scan Device** uploads parameters from the device (synchronizes parameters).

Device configuration

1) Navigate to **Configure/Setup > Operation** and click to open the dialog window.
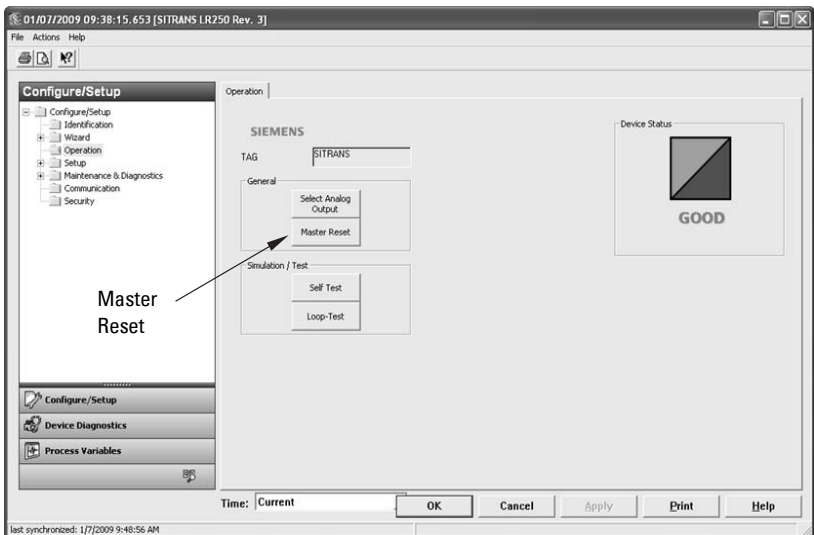
Master
Reset

2) In the **General** field, click on **Master Reset** and perform a reset to Factory Defaults.
3) Open the pull-down menu **Actions – Scan Device** to synchronize parameters (upload parameters from the device to AMS).
4) Configure the device via the Quick Start wizard.

Quick Start Wizard via AMS Device Manager

Notes:
- The layout of the dialog boxes shown may vary according to the resolution setting for your computer monitor
- At each step, you can accept the default values without modification and click on the next step to proceed.
- After modifying parameters click on **Apply** inside the Quick Start window to write the new values to the device.
- Click on **OK** only if you wish to update all parameters to the device and close AMS.

A Wizard provides an easy 5-step Quick Start procedure that configures the device for a simple application.

Quick Start
Step 1 – Identification
1) Navigate to **Configure/Setup > Wizard > Quick Start**.
2) Click on **Step 1**.
3) You can accept the default values without modification. (Description, Message, and Installation Date fields can be left blank.) If desired, make changes then click on **Apply**.
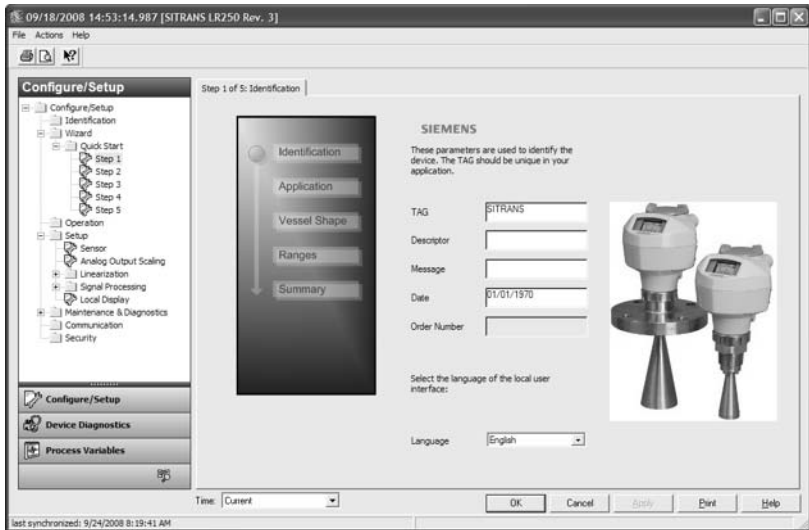
Step 2 – Application Type
1) Click on **Step 2**.
2) Select the application type (Level, Space, Distance, or No Service[1]) and the material (Liquid or Low dielectric liquid).
3) Click on **Apply**.

---

[1] For details see *Sensor Mode* on page 135.

Step 3 – Vessel Shape
1) Click on **Step 3**.
2) Select a predefined vessel shape. (To describe a more complex shape see *Linearization* below.)
3) Click on **Apply**.

Step 4 – Range
1) Click on **Step 4**.
2) Change units if desired (in meters by default).
3) Set High and Low Calibration points.
4) To convert the reading from level to volume enter a value for Maximum Volume.
5) If a vessel shape with parabolic ends has been selected, set dimensions **A** and **L**.
6) Click on **Apply**.

Step 5 – Summary
Check parameter settings, and click on **Cancel** to abort, or **Apply** to transfer values to the device.

Linearization

You can use the linearization feature to define a more complex vessel shape and enter up to 32 level breakpoints where the corresponding volume is known. The values corresponding to 100% and 0% levels must be entered. The breakpoints can be ordered from top to bottom, or the reverse. (See *Linearization* on page 45 for an example.)

Using Linearization via the Quick Start wizard

1) Navigate to **Configure/Setup > Wizard > Quick Start**.
2) In **Step 1 – Identification** make any desired modifications and click on **Apply**.
3) In **Step 2 – Application Type** select a level application and liquid as a material.
4) In **Step 3 – Vessel Shape**, choose the vessel shape option **Linearization Table**.
5) In **Step 4 – Range Setup** enter a value for maximum volume.

Breakpoints

max. volume
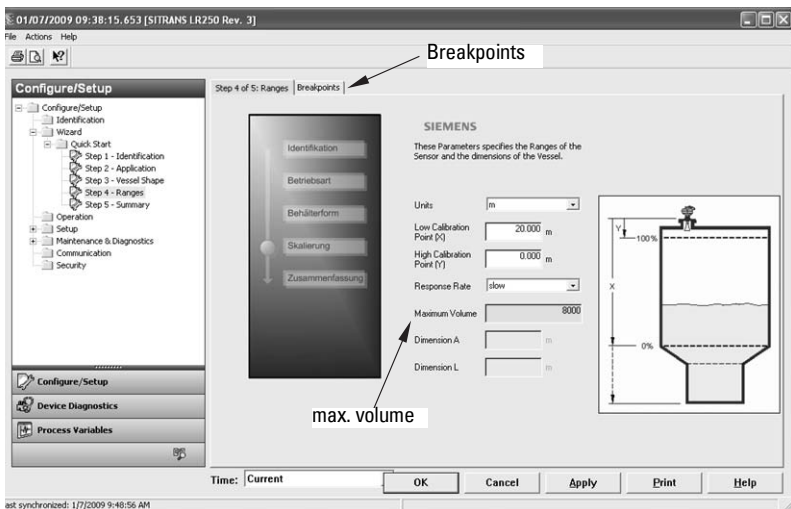
6) Click on the **Breakpoints** tab and enter values for level and volume for up to 32 breakpoints.

7) Navigate to **Configure/Setup > Setup > Linearization** and click on **Characteristic** to preview the characteristic curve of the vessel breakpoints.

8) In **Step 5 – Summary** check parameter values. Click on the appropriate step menu to return and revise values, or click on a different menu to exit **Quick Start**.

Changing parameter settings using AMS Device Manager

Notes:
- For a complete list of parameters, see *Parameter Reference* on page 79.
- For more detailed explanations of the parameters listed below see the pages referenced.

1) Adjust parameter values in the parameter value field in Configure/Setup view, then click on **Apply** to write the new values to the device. The parameter field will display in yellow until the value has been written to the device.

2) Click on **OK** only if you wish to update all parameters and exit AMS.

Operation
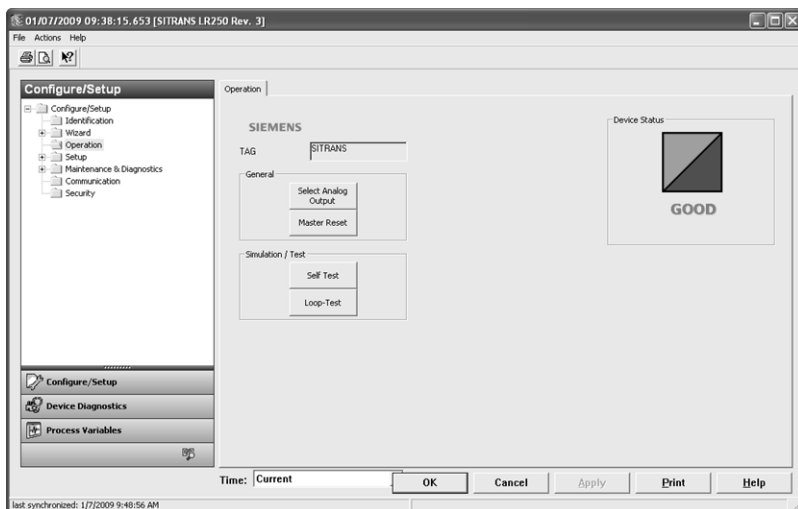
Navigate to **Configure/Setup > Operation** and click on **Operation** to open the dialog window for access to:

General:
- Select Analog Output (see *Select Analog Output* on page 55)
- Master Reset (see *Master Reset* on page 56)

Simulation/Test
- Self Test (see *Self Test* on page 55)
- Loop Test (see *Loop Test* on page 56)

Setup

Note: For more detailed explanations of the parameters listed below see the pages referenced.

Sensor
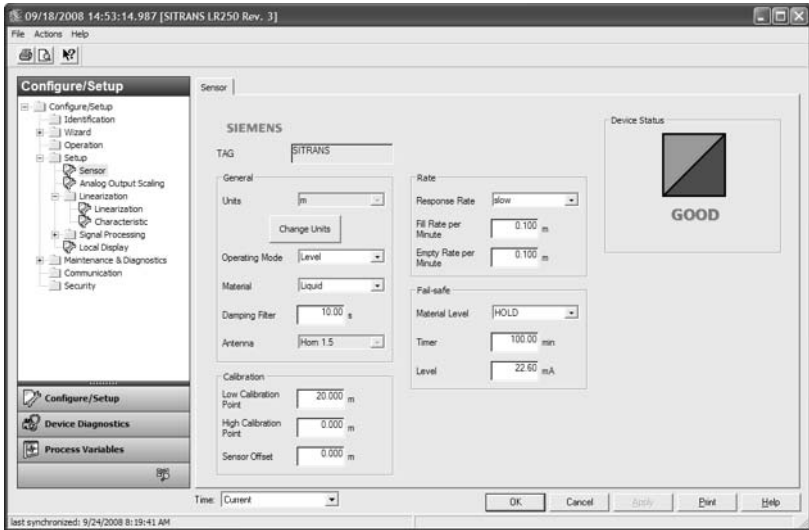
Navigate to **Configure/Setup > Setup** and click on **Sensor** for access to:

General [see Sensor (2.2.) on page 80]
- Units
- Operating Mode
- Material
- Damping Filter
- Antenna (read only)

Calibration [see Calibration (2.3.) on page 81]
- Low Calibration Point
- High Calibration Point
- Sensor Offset

Rate [see Rate (2.4.) on page 82]
- Response Rate
- Fill rate/minute
- Empty rate/minute

Fail-safe [see Fail-safe (2.5.) on page 84]
- Material level
- Timer
- Level

AMS Device Manger

Analog Output Scaling
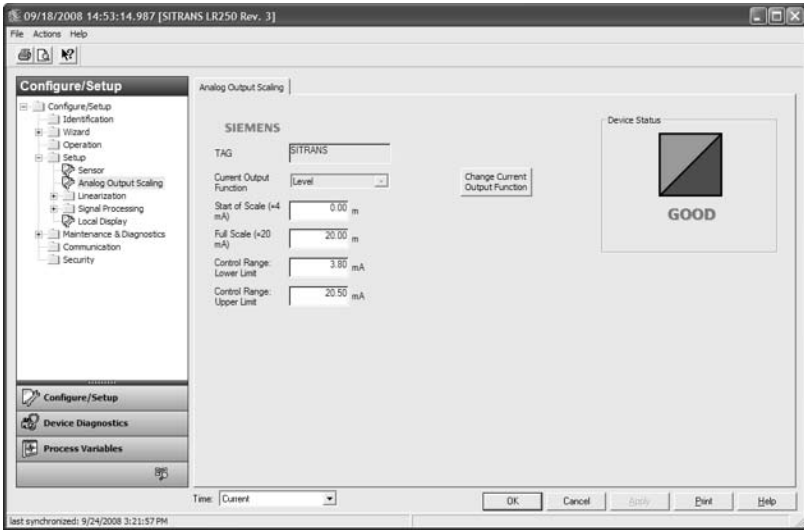
Navigate to **Configure/Setup > Setup** and click on **Analog Output Scaling** for access to:

Analog Output Scaling [see Analog Output Scaling (2.6.) on page 85]

- mA Output Function
- Start of scale
- Full Scale
- Control Range (lower limit)
- Control Range (upper limit)

Signal Processing
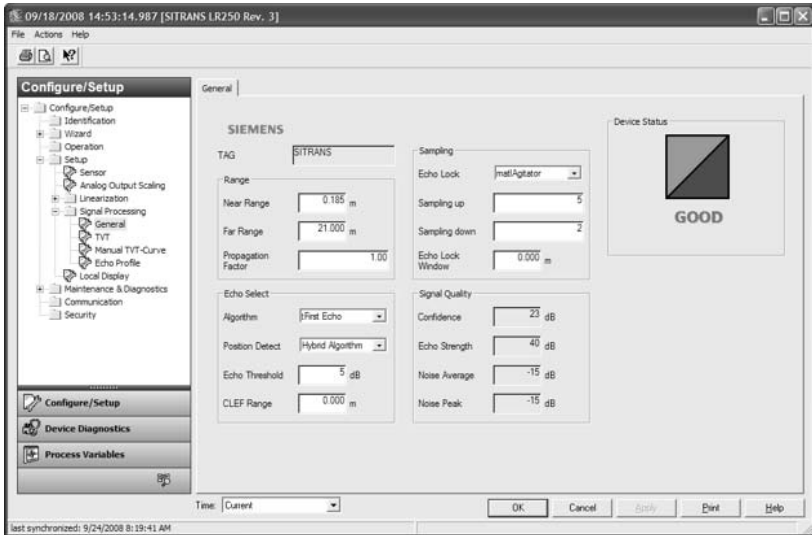
Signal Processing (continued)

General

Navigate to **Configure/Setup > Setup > Signal Processing** and click on **General** for access to:

Range [see Signal Processing (2.8.) on page 91]
- Near Range
- Far Range
- Propagation Factor

Echo Select [see Echo select (2.8.4.) on page 92]
- Algorithm
- Position Detect
- Echo Threshold
- CLEF Range

Sampling [see Sampling (2.8.5.) on page 94]
- Echo Lock
- Sampling Up
- Sampling Down
- Echo Lock Window

Signal Quality
- Confidence
- Echo Strength
- Noise Average
- Noise Peak

TVT

Modify the TVT to screen out false echoes [see *Auto False Echo Suppression (2.8.7.1.)* on page 132].
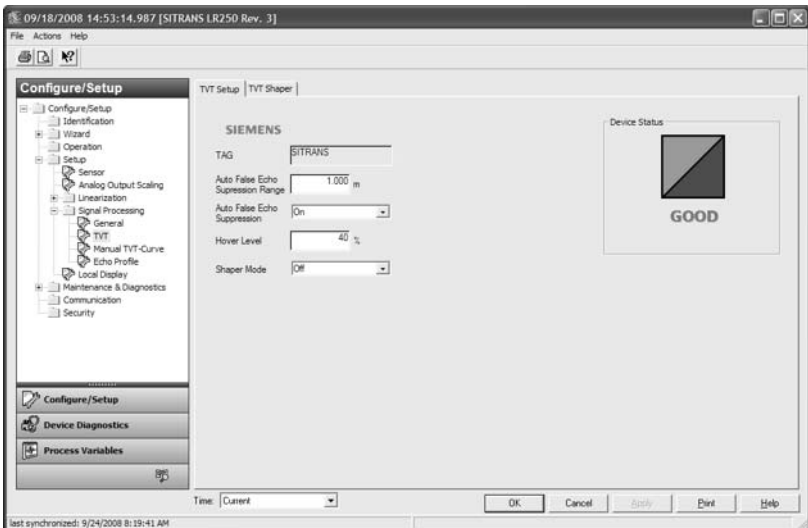
Navigate to **Configure/Setup > Setup > Signal Processing** and click on **TVT.** Click on one of the two tabs to access the parameters listed:

TVT Setup [see TVT setup (2.8.7.) on page 96]
- Auto False Echo Suppression Range
- Auto False Echo Suppression
- Hover Level
- Shaper Mode

TVT Shaper
- Shaper breakpoints 1 to 40. (Turn **TVT Setup/Shaper Mode** on to activate.)

Manual TVT Curve
Displays the effects of the TVT shaper modifications. Navigate to **Configure/Setup > Setup > Signal Processing** and click on **Manual TVT Curve.**

Echo Profile
- Navigate to **Configure/Setup > Setup > Signal Processing** and click on **Echo Profile.**
- Select **Standard** operation for faster display.

Local Display
Navigate to **Configure/Setup > Setup > Local Display** for access to:
- Language
- LCD Fast Mode [see **LCD Fast Mode (4.9.)** on page 114]
- LCD Contrast [see **LCD Contrast (4.10.)** on page 114]

Maintenance and Diagnostics
Navigate to **Maintenance and Diagnostics** for access to:

Remaining Device Lifetime [see Remaining Device Lifetime (4.2.) on page 101]
- Lifetime expected
- Remaining Lifetime
- Time in Operation
- Activation of Reminders
- Reminder 1 before Lifetime (Required)
- Reminder 2 before Lifetime (Demanded)

Remaining Sensor Lifetime [see Remaining Sensor Lifetime (4.3.) on page 104]
- Lifetime expected
- Remaining Lifetime
- Time in Operation
- Activation of Reminders
- Reminder 1 before Lifetime (Required)
- Reminder 2 before Lifetime (Demanded)

Service Schedule [see Service Schedule (4.4.) on page 107]
- Service Interval
- Time since last Service
- Time until next Service
- Activation of Reminders
- Reminder 1 before Service (Required)
- Reminder 2 before Service (Demanded)

Calibration Schedule [see Calibration Schedule (4.5.) on page 110]

- Calibration Interval
- Time since last Calibration
- Time Until Next Calibration
- Activation of Reminders
- Reminder 1 before Calibration (Required)
- Reminder 2 before Calibration (Demanded)

Electronic Temperature

- Electronic Temperature
- Lowest Value
- Highest Value

Wear (see *Wear* on page 56)

- Powered days
- Poweron Resets

Communication

Navigate to **Communication** to read the following:
Tag; Manufacturer's ID; Device ID; Product ID; Device Revision; EDD Revision; Universal Command

Security

Navigate to **Configure/Setup > Security** to access:

Remote Access [see Remote Access (6.1.) on page 115]

Note: If access control is changed to limit remote access, it can only be reset via the handheld programmer. See **Access Control (6.1.1.)** on page 115.

- Write Protect (read only)
- Access Control

Local Access [see Local Access (6.2.) on page 116]

- Local Write Protected
- PIN to Unlock

See also *Password Protection* on page 72

Device Diagnostics

Click on the **Device Diagnostics** bar at the bottom of the navigation window, for access to:

Device Status

Hardware/Firmware Status
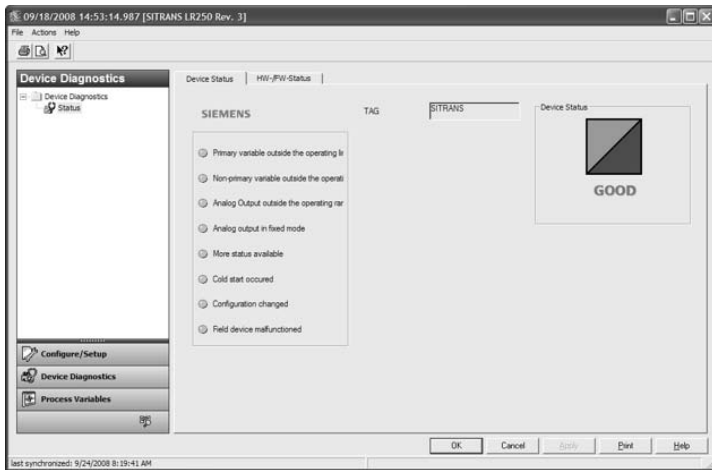
Process Variables

To compare outputs in real time click on **Process Variables** at the bottom of the navigation window. for access to:

Process Variables

- Values (level, volume, space, distance)
- Analog Output
- Trend View
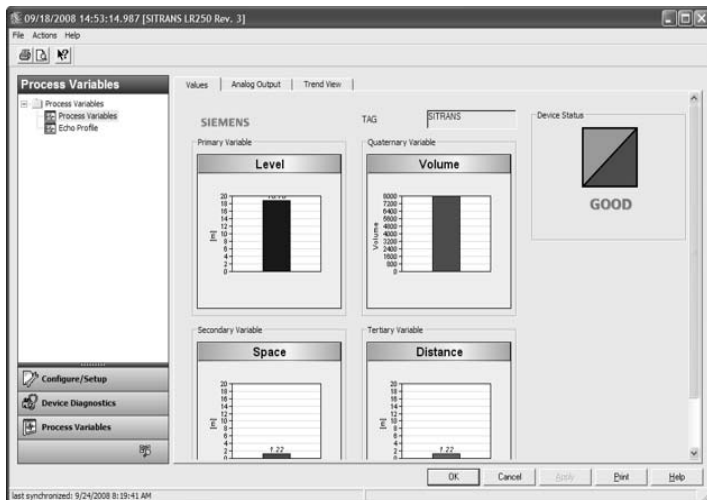
Echo Profile

Password Protection

An AMS Device Manager administrator can configure the user to require a password. The use of passwords is recommended. A password should be assigned to the 'admin' username immediately after installing AMS Device Manager.

Each user is given an AMS Device Manager username and password and required to enter them when they start AMS Device Manager. Access to functions depends on the level of permissions granted.

Login types

• standard, local, or domain

A standard user can change their password in AMS Device Manager. A Local or Domain Windows user cannot change their password using AMS Device Manager and must request their network administrator to do so.

User Manager utility

Usernames, passwords, and permissions, are assigned to users by an AMS Device Manager administrator, using the User Manager utility on the Server Plus Station. Only a user with AMS Device Manager System Administration rights can log in to User Manager.

To configure a new user/edit existing user:
1) From the Windows taskbar select: **Start > AMS Device Manager > User Manager**.
2) In the User Manager window click on **Add User**.

The Add User Wizard dialog allows you to:
• select a user type, standard (AMS Device Manager) or Window user.
• enter the username and password, and set permissions
• edit existing users
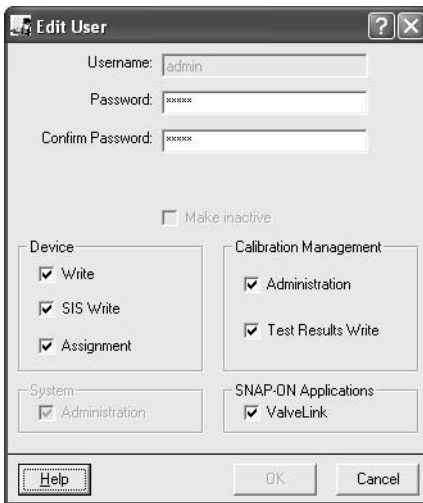
AMS Menu Structure

└─ Configure/Setup

├─ Identification

Identification
- Tag
- Description
- Message
- Date

Device
- Manufacturer
- Product Name
- Order Number
- Final Assembly Number
- Hardware Revision
- Firmware Revision
- Loader Revision
- EDD number

├─ Wizard

Quick Start
- Step 1 (Identification)
- Step 2 (Application Type)
- STep 3 (Vessel Shape)
- Step 4 (Range)
- Step 5 (Summary)

├─ Operation

General
- Select Analog Output
- Master Reset

Simulation/Test
- Self Test
- Loop-Test

├─ Setup

Sensor

General
- Units
- Operating Mode
- Material
- Damping Filter
- Antenna

Calibration
> Low Calibration Point
> High Calibration Point'
> Sensor Offset

Rate
> Response Rate
> Fill rate/minute
> Empty rate/minute

Fail-safe
> Timer
> Material Level
> Level

Analog Output Scaling
> Analog Output Scaling
> > mA Output Function
> > Start of Scale
> > Full Scale
> > Control Range lower limit
> > Control Range upper limit

Linearization
> Linearization
> > Vessel Shape
> > > Vessel dimensions
> > > Max. volume
> > > Dimension A
> > > Dimension L
> > Characteristic

Signal Processing
> General
> > Range
> > > Near Range
> > > Far Range
> > > Propagation Factor
> > Echo Select
> > > Algorithm
> > > Position Detect
> > > Echo Threshold
> > > CLEF Range
> > Sampling
> > > Echo Lock
> > > Sampling Up
> > > Sampling Down
> > > Echo Lock Window.

Configure/Setup (continued)

Setup/Signal Processing (continued)

Signal Quality
  Confidence
  Echo Strength
  Noise average
  Noise Peak

TVT
  TVT Setup
    Auto False Echo Suppression Range
    Auto False Echo Suppression
    Hover Level
    Shaper Mode
  TVT Shaper
Manual TVT Curve
Echo Profile

Local Display

Maintenance and Diagnostics

Remaining Device Lifetime
Lifetime expected
Remaining Lifetime
Time in Operation
Activation of Reminders
Reminder 1 before Lifetime (Required)
Reminder 2 before Lifetime (Demanded)

Remaining Sensor Lifetime
Lifetime expected
Remaining Lifetime
Time in Operation
Activation of Reminders
Reminder 1 before Lifetime (Required)
Reminder 2 before Lifetime (Demanded)

Maintenance and Diagnostics (continued)

Service Schedule
Service Interval
Time since last Service
Total Service Interval minus Time Since Last Service
Activation of Reminders
Reminder 1 before Service (Required)
Reminder 2 before Service (Demanded)

Calibration Schedule
Calibration Interval
Time since last Calibration
Total Until Next Calibration
Activation of Reminders
Reminder 1 before Calibration (Required)
Reminder 2 before Calibration (Demanded)

Electronic Temperature
Electronic Temperature
Lowest Value
Highest Value

Wear
Powered days
Poweron Resets

Communication

Security

Remote Access
Write Protect
Access Control

Local Access
Local Write Protected
PIN to Unlock

Operating via FDT (Field Device Tool)

FDT is a standard used in several software packages designed to commission and maintain field devices such as SITRANS LR250. Two commercially available FDTs are PACTware and Fieldcare.

Functionally FDT is very similar to PDM (see *Operating via SIMATIC PDM* on page 35 for more detail).

- To configure a field device via FDT you need the DTM (Device Type Manager) for the device.
- To configure a field device via SIMATIC PDM, you need the EDD (Electronic Data Description) for the device.

Device Type Manager (DTM)

A DTM is a type of software that 'plugs into' FDT. It contains the same information as an EDD but an EDD is independent of the operating system.

SITRANS DTM

- SITRANS DTM is an EDDL interpreter developed by Siemens to interpret the EDD for that device.
- To use SITRANS DTM to connect to an instrument, you must first install SITRANS DTM on your system and then install the instrument EDD written for SITRANS DTM.
- You can download SITRANS DTM from the Siemens service and support website. Go to http://support.automation.siemens.com , click on **Product Support**, and drill down to **Product Information/Automation Technology/Sensor systems/Process Instrumentation/Software & Communications**.

The instrument EDD

The SITRANS LR250 HART EDD for SITRANS DTM can be downloaded from the product page of our website.
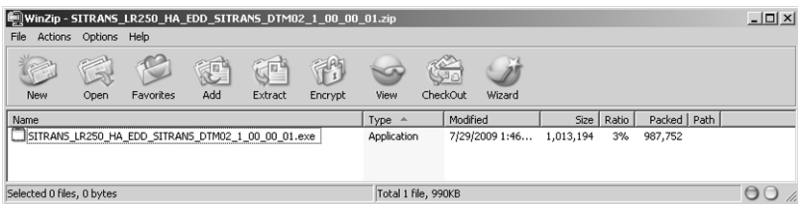
Go to www.siemens.com/LR250 under **More Info** and click on **Downloads.**

Configuring a new device via FDT

The full process to configure a field device via FDT is outlined in an application guide which can be downloaded from the product page of our website. Go to: www.siemens.com/LR250 under **More Info** and click on **Downloads**.

Notes

FDT: Field Device Tool

Parameter Reference

Parameters are identified by name and organized into function groups. See *LCD menu structure* on page 169 for a chart[1].

Parameters accessible via the handheld programmer are preceded by a number. Parameters not preceded by a number are accessible only via remote operation.

For more details see:
- *Operating via SIMATIC PDM* on page 39
- *Operating via AMS Device Manager* on page 60

Quick Start Wizard

The Quick Start wizard provides an easy step-by-step procedure to configure the device for a simple application.

1. Quick Start

1.1. Language
1.2. Material
1.3. Response Rate
1.4. Units

---

1) For AMS Device Manager the structure varies slightly.

1.5. Operating Mode

1.6. Low Calibration Point

1.7. High Calibration Point

1.8. Apply? (Apply changes)

2. Setup

Note: Default settings in the parameter tables are indicated with an asterisk (*) unless explicitly stated.

2.1. Device

2.1.1. Hardware Revision

Corresponds to the electronics hardware of the SITRANS LR250.

2.1.2. Firmware Revision

Corresponds to the firmware that is embedded in the SITRANS LR250.

2.1.3. Loader Revision

Corresponds to the software used to update the SITRANS LR250.

2.1.4. Order Option

Read only. Displays the device type: standard or NAMUR NE 43-compliant.

2.2. Sensor

2.2.1. Units

Sensor measurement units.

Values	m, cm, mm, ft, in
	Default: m

2.2.2. Sensor Mode
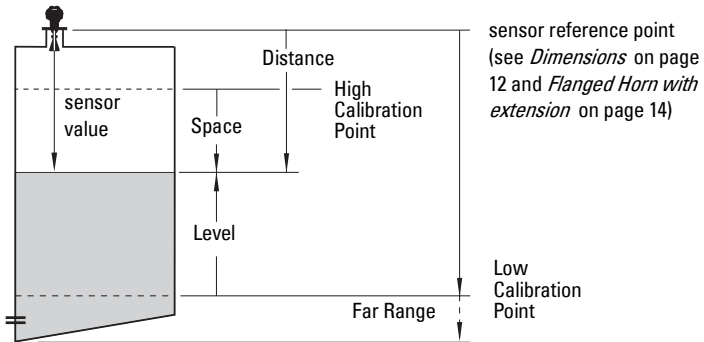
sensor reference point (see *Dimensions* on page 12 and *Flanged Horn with extension* on page 14)

Mode		Description	Reference point
NO SERVICE		Measurement and associated loop current are not updated, and the device defaults to Fail-safe mode[a].	n/a
LEVEL	*	Distance to material surface	Low Calibration Point (process empty level)
SPACE		Distance to material surface	High Calibration Point (process full level)
DISTANCE		Distance to material surface	Sensor Reference Point

[a]   See **Material Level (2.5.1.)** for more detail.

Parameters

2.2.3. Material

*Automatically configures the device to operate in the chosen application type, by changing one or more of the following parameters: **Propagation Factor (2.8.3.)**, **Position Detect (2.8.4.2.)**, and/or **CLEF Range (2.8.4.4.)**.*

Options	*	LIQUID
	LIQUID LOW DK[a] (low dielectric liquid – CLEF algorithm enabled)	
Related parameters	Propagation Factor (2.8.3.) Position Detect (2.8.4.2.) CLEF Range (2.8.4.4.)	

[a]   dK < 3.0

You can configure each of the related parameters, to suit your particular application.

2.2.4. Damping Filter

The time constant for the damping filter. The damping filter smooths out the response to a sudden change in level. This is an exponential filter and the engineering unit is always in seconds (see Damping on page 134 for more detail).

Values	Range: 0 to 100.000 s
	Default: **10.000** s

Antenna

Read only. Identifies horn configuration (Near Range (blanking) distance is automatically adjusted to suit).

2.3. Calibration

Note: We recommend using the Quick Start wizard to configure the device.

2.3.1. Low Calibration Pt.

*Distance from sensor reference point [1] to Low Calibration Point. Units are defined in **Units (2.2.1.)***

Values	Range: 0 to 20 m. Default 20.00 m
Related parameters	Units (2.2.1.) Far Range (2.8.2.)

---

[1]   The point from which level measurement is referenced (see *Threaded Horn Antenna with extension* on page 12 and *Flanged Horn with extension* on page 14,

2.3.2. High Calibration Pt.

*Distance from sensor reference point[1] to High Calibration Point. Units are defined in **Units (2.2.1.)**.*

Values	Range: 0 to 20 m. Default 0.00 m
Related parameters	Units (2.2.1.) Near Range (2.8.1.)

When setting the High Calibration Point value, note that echoes are ignored within Near Range (2.2.1.11).

2.3.3. Sensor Offset

A constant offset that can be added to or subtracted from sensor value[1] to compensate if the sensor reference point has shifted. (For example, this could result from adding a thicker gasket or reducing the standoff/nozzle height.)

Values	Range: -99.999 to 99.999. Default: 0.00 m
Related parameters	Units (2.2.1.)

2.4. Rate

Note: Default settings in the parameter tables are indicated with an asterisk (*) unless explicitly stated.

2.4.1. Response Rate

Note: Changing Response Rate resets Fill Rate (2.4.2.), Empty rate (2.4.3.), and Damping Filter (2.2.4.).

Sets the reaction speed of the device to measurement changes.

Response Rate (2.4.1.)		Fill Rate (2.4.2.)	Empty rate (2.4.3.)	Damping Filter (2.2.4.)
*	Slow	0.1 m/min (0.32 ft/min)		10 s
	Medium	1.0 m/min (3.28 ft/min)		10 s
	Fast	10.0 m/min (32.8 ft/min)		0 s

Use a setting just faster than the maximum filling or emptying rate (whichever is faster).

---

[1] The value produced by the echo processing which represents the distance from sensor reference point to the target. (see *Threaded Horn Antenna with extension* on page 12 and *Flanged Horn with extension* on page 14).

2.4.2. Fill Rate

Defines the maximum rate at which the reported sensor value[1] is allowed to increase. Allows you to adjust the SITRANS LR250 response to increases in the actual material level. Fill Rate is automatically updated whenever Response Rate is altered.

	Range: **0 to 99999** m / min.		
	Response Rate (2.4.1.)		**Fill Rate**
Options	*	Slow	0.1 m/min (0.32 ft/min)
		Medium	1.0 m/min (3.28 ft/min)
		Fast	10.0 m/min (32.8 ft/min)
Altered by:	Response Rate (2.4.1.)		
Related parameters	Units (2.2.1.)		

Enter a value slightly greater than the maximum vessel-filling rate, in units per minute.

2.4.3. Empty rate

Defines the maximum rate at which the reported sensor value[2] is allowed to decrease. Adjusts the SITRANS LR250 response to decreases in the actual material level. Empty Rate is automatically updated whenever Response Rate is altered.

	Range: **0 to 99999** m / min.		
	Response Rate (2.4.1.)		**Empty Rate**
Options	*	Slow	0.1 m/min (0.32 ft/min)
		Medium	1.0 m/min (3.28 ft/min)
		Fast	10.0 m/min (32.8 ft/min)
Altered by:	Response Rate (2.4.1.)		
Related parameters	Units (2.2.1.)		

Enter a value slightly greater than the vessel's maximum emptying rate, in units per minute.

---

[1] The value produced by the echo processing which represents the distance from sensor reference point to the target (see **Sensor Mode (2.2.2.)** on page 80 for an illustration).

[2] The value produced by the echo processing which represents the distance from sensor reference point to the target (see **Sensor Mode (2.2.2.)** on page 80 for an illustration).

Parameters

2.5. Fail-safe

Note: Default settings in the parameter tables are indicated with an asterisk (*) unless explicitly stated.

2.5.1. Material Level

Note: The default setting depends whether your device is a standard or NAMUR NE 43-compliant device.

Defines the mA output to use when the Fail-safe Timer expires.

STANDARD DEVICE			
Options		**HI**	**20.5** mA (max. mA Limit)
		LO	**3.8** mA (min. mA Limit)
	*	**HOLD**	Last valid reading (default 22.6 mA)
		VALUE	User-selected value [defined in **Level (2.5.3.)**]

NAMUR NE 43-COMPLIANT DEVICE			
Options		**HI**	**20.5 mA** (max. mA Limit)
		LO	**3.8 mA** (min. mA Limit)
		HOLD	Last valid reading
	*	**VALUE**	User-selected value [defined in **Level (2.5.3.)**: default 3.58 mA]

2.5.2. Timer

Note: When a Loss of Echo occurs **Material Level (2.5.1.)** determines the material level to be reported when the Fail-safe timer expires. See *Loss of Echo (LOE)* on page 136 for more detail.

Sets the time to elapse since the last valid reading, before the Fail-safe Level is reported.

Values	Range: 0.00 to 7200 seconds
	Default: 100 s

2.5.3. Level

Notes:
- The default setting depends whether your device is a standard or NAMUR NE 43-compliant device.
- **Material Level (2.5.1.)** must be set to **VALUE** to enable the Level value to be reported.

Allows the user to define the mA value to be reported when the Fail-safe timer expires.

Device Type		**STANDARD**	**NAMUR NE43-COMPLIANT**
Values	Range	3.56 mA to 22.6 mA	
	Default	22.60 mA	3.58 mA

2.6. Analog Output Scaling

2.6.1. Current Output Function

> **Notes:**
> - **Level**, **space**, and **distance**, have different reference points.
> - Use caution when changing Current Output Function while the device is connected to a HART network. Current Output Function controls the primary value and the loop current for the device.
> - Current Output Function also affects the secondary, tertiary and quaternary variables in a HART network.

*Can be set to either **Level, Space, Distance,** or **Volume**. (The device can carry out a volume calculation only after a vessel shape has been specified.)*
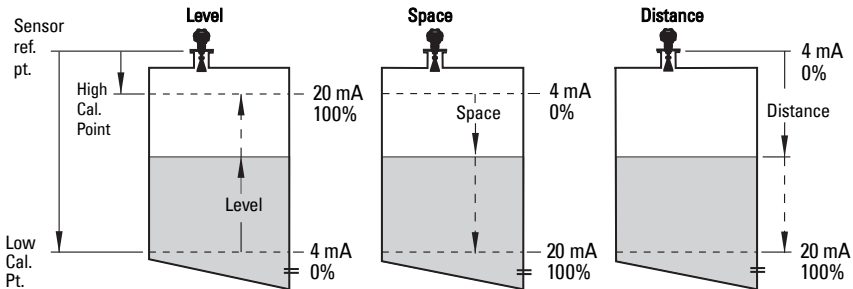
Options	Reference point	Description
* **Level**	Low Calibration Point	measured as a percentage of the difference between High Calibration Point and Low Calibration Point
Space	High Calibration Point	
Distance	sensor reference point	measured as a percentage of Low Calibration Point
Volume		converts a level measurement to a volume output
Manuala) (LUI only)		allows **mA Output Value (2.6.6.)** to be set to a user-defined value

a) Current Output Function must be set to **Manual** before modifying **mA Output Value (2.6.6.)**. Remember to restore the previous Current Output Function setting after modifying mA Output Value.

To view the mA reading in the secondary region of the LCD, press [5] on the handheld programmer.

To modify Current Output Function via SIMATIC PDM:

- Open the menu **Device – Select Analog Output.** (See *Select Analog Output* on page 55 for more detail.)

Parameters

2.6.2. Start of Scale (4 mA Setpoint)

*Sets the process level corresponding to the 4 mA value. 4 mA always defaults to 0, and **Current Output Function (2.6.1.)** determines whether this is a Level, Space, Distance, or Volume measurement. (See **Current Output Function (2.6.1.)** for an illustration.)*

Values	Range: **–999999 to +999999**
	Default: **0.00 m** (set to value corresponding to 0% as defined by Current Output Function)
Related Parameters	Units (2.2.1.) Current Output Function (2.6.1.)

- Enter the reading that is to correspond to a 4 mA output.
- Units are defined in **Units (2.2.1.)** for Level, Space, or Distance. Units are unspecified for Volume.

2.6.3. Full Scale (20 mA Setpoint)

*Sets the process level corresponding to the 20 mA value. 20 mA always defaults to 100%, and **Current Output Function (2.6.1.)** determines whether this is a Level, Space, or Distance measurement. (See **Current Output Function (2.6.1.)** for an illustration.)*

Values	Range: **–999999 to +999999**
	Default: **20.00 m** (set to value corresponding to 100% as defined by Current Output Function)
Related Parameters	Units (2.2.1.) Current Output Function (2.6.1.)

- Enter the reading that is to correspond to a 20 mA output.
- Units are defined in **Units (2.2.1.)** for Level, Space, or Distance. Units are unspecified for Volume.

2.6.4. Control Range: lower limit (Min. mA limit)

Prevents the mA output from dropping below this minimum level for a measurement value. This does not restrict the Fail-safe or Manual settings.

Values	Range: **3.8 to 20.5 (mA)**
	Default: **3.80 (mA)**

2.6.5. Control Range: upper limit (Max. mA limit)

Prevents the mA output from rising above this maximum level for a measurement value. This does not restrict the Fail-safe or Manual settings.

Values	Range: **3.8 to 20.5 (mA)**
	Default: **20.50 (mA)**

2.6.6. mA Output Value

Allows you to use a simulated value to test the functioning of the loop. You can enter 4 mA, 20 mA, or any other user-defined value within the range.

Values	Range: 3.56 mA to 22.6 mA
	Read Only unless **Current Output Function (2.6.1.)** is set to **Manual**.
Related parameter	Current Output Function (2.6.1.)

a) First set **Current Output Function (2.6.1.)** to **Manual**.

b) Enter the desired mA value in mA Output Value.

c) After completing the test, remember to reset **Current Output Function (2.6.1.)** to the previous setting.

Via SIMATIC PDM:

Open the menu **Device – Loop Test**. (For more detail, see *Loop Test* on page 56.)
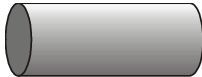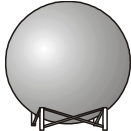
2.7. Linearization
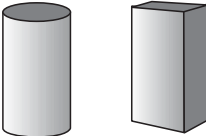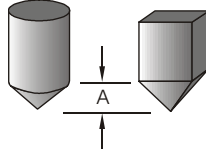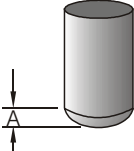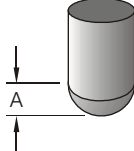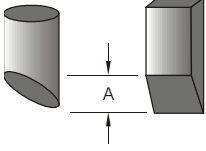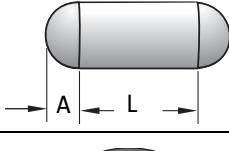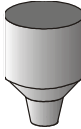
2.7.1. Volume

Carries out a volume conversion from a level value.

2.7.1.1. Vessel Shape

Defines the vessel shape and allows the LR250 to calculate volume instead of level. If None is selected, no volume conversion is performed. Select the vessel shape matching the monitored vessel or reservoir.

	Vessel Shape	**LCD DISPLAY/ Description**	**Also required**
*	None	NONE/ No volume calculation required	N/A
		CYLINDER/ Flat end horizontal cylinder	maximum volume
		SPHERE/ Sphere	maximum volume

Vessel Shape (cont'd)	LCD DISPLAY/ Description	Also required
	LINEAR/ Upright, linear (flat bottom)	maximum volume
	CONICAL BOT/ Conical or pyramidal bottom	maximum volume, dimension A
	PARABOLIC BOT/Parabolic bottom	maximum volume, dimension A
	HALF SPHERE BOT/ Half-sphere bottom	maximum volume, dimension A
	FLAT SLOPED BOT/ Flat sloped bottom	maximum volume, dimension A
	PARABOLIC ENDS/ Parabolic end horizontal cyl-inder	maximum volume, dimension A, dimension L
	LINEAR TABLE[a]/ Linearization table (level/volume breakpoints)	maximum volume, tables 1-32 level and volume break-points

a)   Linearization Table must be selected in order for level/volume values [see **Table 1-8 (2.7.2.)**] to be transferred.

2.7.1.2. Maximum Volume

The maximum volume of the vessel. Enter the vessel volume corresponding to High Calibration Point. For example, if your maximum vessel volume is 8000 L, enter a value of 8000. Volume units are defined by the user but are not explicitly stated in the SITRANS LR250

Values	Range: **0.0000 to 99999**
	Default: 100.0
Related Parameters	Low Calibration Pt. (2.3.1.) High Calibration Pt. (2.3.2.) Vessel Shape (2.7.1.1.)

2.7.1.3. Dimension A

The height of the vessel bottom when the bottom is conical, pyramidal, parabolic, spherical, or flat -sloped. If the vessel is horizontal with parabolic ends, the depth of the end. See Vessel Shape (2.7.1.1.) for an illustration.

Values	Range: **0.0000 to 99999** mm
	Default: 0.0
Related Parameters	Units (1.4.) Vessel Shape (2.7.1.1.)

2.7.1.4. Dimension L

Length of the cylindrical section of a horizontal parabolic end vessel. See Vessel Shape (2.7.1.1.) for an illustration.

Values	Range: **0.0000 to 99999** mm
	Default: 0.0
Related Parameters	Units (1.4.) Vessel Shape (2.7.1.1.)

2.7.2. Table 1-8

Note: Linearization Table must be selected in **Vessel Shape (2.7.1.1.)** in order for level/volume values to be transferred.

If your vessel shape is more complex than any of the preconfigured shapes, you can define the shape as a series of segments. A value is assigned to each level breakpoint and a corresponding value is assigned to each volume breakpoint. Level values are defined in Units (2.2.1.). Volume units are defined by the user but are not explicitly stated in the SITRANS LR250.

Level Values	Range: **0.0000 to 99999** mm
	Default: 0.0
Volume Values	Range: **0.0000 to 99999**
	Default: 0.0

Parameters

Enter up to 32 level breakpoints, where the corresponding volume is known. The values corresponding to 100% and 0% levels must be entered. The breakpoints can be ordered from top to bottom, or the reverse.

Breakpoints are grouped into four tables: Table 1-8, Table 9-16, Table 17-24, and Table 25-32.

Entering breakpoints via SIMATIC PDM:
*   See *Using Linearization via the Quick Start wizard* on page 45.

Entering breakpoints via the handheld programmer:
a)   The default unit for level values is **m**: to change it navigate to **Setup (2.) > Sensor (2.2.) > Units (2.2.1.),** and select the desired unit.
b)   Navigate to **Setup (2.) > Linearization (2.7.) > Maximum Volume (2.7.1.2.)**, and enter the value.
c)   Go to the appropriate table for the particular breakpoint you wish to adjust: for example, go to Table 1-8 for breakpoint 1.
d)   Under Table 1-8, go to **Level 1 (2.7.2.1.)** to enter the level value for the breakpoint 1.
e)   Under Table 1-8, go to **Volume 1 (2.7.2.2.)** to enter the volume value for the breakpoint 1
f)   Repeat steps c) to e), till values have been entered for all required breakpoints.

2.7.2.1.   Level 1
a)   Press **RIGHT arrow** to open Edit mode.
b)   Enter level value and press **RIGHT arrow** to accept it.
c)   Press **Down ARROW** to move to corresponding volume breakpoint.

2.7.2.2.   Volume 1
a)   Press **RIGHT arrow** to open Edit mode.
b)   Enter volume value and press RIGHT arrow to accept it.
c)   Press Down ARROW to move to next level breakpoint.

Example (values are for example purposes only)

Breakpoint number   Level value
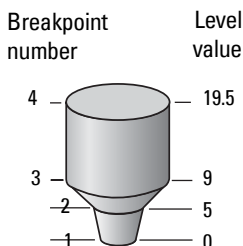
Breakpoint Number	Level value (m)	Volume value (l)
1	0	0
2	5	500
3	9	3000
4	19.5	8000

2.7.3. Table 9-16
2.7.4. Table 17-24
2.7.5. Table 25-32

2.8. Signal Processing

> **Note:** Default settings in the parameter tables are indicated with an asterisk (*) unless explicitly stated.

2.8.1. Near Range

The range in front of the device (measured from the sensor reference point) within which any echoes will be ignored. This is sometimes referred to as blanking or a dead zone. The factory setting is 50 mm past the end of the horn, and the range is dependent on the horn type.

Values	Range: 0 to 20 m (0 to 65.6 ft)

	Default depends on antenna.
	Examples:
	    1.5" horn 0.185 m (7.28")
	    4" horn with 100 mm extension 0.270 m (10.62")

Related parameters	Units (1.4.)

2.8.2. Far Range

> **Note:** Far Range can extend beyond the bottom of the vessel.

*Allows the material level to drop below Low Calibration Point without generating a Loss of Echo (LOE) state. See **Sensor Mode (2.2.2.)** on page 80 for an illustration.*

Values	Range: Min. = Low Calibration Pt. Max. = 23 m (75.45 ft) Default: Value for Low Calibration Pt. + 1 m (3.28 ft)
Related parameters	Units (1.4.)

Use this feature if the measured surface can drop below the Low Cal. Point in normal operation.

2.8.3. Propagation Factor

Compensates for the change in microwave velocity due to propagation within a metal stillpipe instead of in free space.

Values	Range: **0.3 to 1.5** depending on pipe size.			
	Default: **1.0000**			
Nominal Pipe Size[a]	40 mm (1.5")	50 mm (2")	80 mm (3")	100 mm (4")
Propagation Factor	0.9828	0.990	0.991	0.9965
CLEF Range (2.8.4.4.) settings	Low Cal Pt. – 700 mm	Low Cal Pt. – 700 mm	Low Cal Pt. – 1000 mm	Low Cal Pt. – 1000 mm

[a] Since pipe dimensions may vary slightly, the propagation factor may also vary.

2.8.4. Echo select

2.8.4.1. Algorithm

Selects the algorithm to be applied to the echo profile to extract the true echo.

Options	*	**tF**	**t**rue **F**irst echo
		L	**L**argest echo
		BLF	**B**est of **F**irst or **L**argest echo

2.8.4.2. Position Detect

Defines where on the echo the distance measurement is determined. See *Position Detect (2.8.4.2.)* on page 129 for more detail.

Options		Center
	*	Hybrid (Center and CLEF)
		CLEF (Constrained Leading Edge Fit)
Related parameters		CLEF Range (2.8.4.4.)

If the vessel bottom is being reported as the level instead of the actual material level (at low level conditions), or if the dielectric constant of the liquid to be monitored is less than 3, we recommend setting **Position Detect** to Hybrid and **CLEF Range (2.8.4.4.)** to 0.5 m (1.64 ft).

Parameters

2.8.4.3. Echo Threshold

*Sets the minimum echo confidence that the echo must meet in order to prevent a Loss of Echo condition and the expiration of the Fail-safe (LOE) timer. When **Confidence (2.8.6.1.)** exceeds **Echo Threshold (2.8.4.3.)**, the echo is accepted as a valid echo and is evaluated.*

Values	Range: **0 to 99**
	Default: **5**
Related Parameters	Timer (2.5.2.)

Use this feature when an incorrect material level is reported.

2.8.4.4. CLEF Range

Note: CLEF Range is referenced from Low Calibration Point (process empty level).

The CLEF algorithm is used mainly to allow correct level reporting for low dK materials which may otherwise cause an incorrect reading in an empty or almost empty vessel.

*It is used from Low Calibration Point (process empty level) up to the level defined by CLEF Range (see illustration below). Above that point the Center algorithm is used. For more detail see **CLEF Range (2.8.4.4.)** on page 131.*

Values	Range: 0 to 20 m (0 to 65.6 ft)
	Default: 0.00 m
Related parameters	Position Detect (2.8.4.2.)
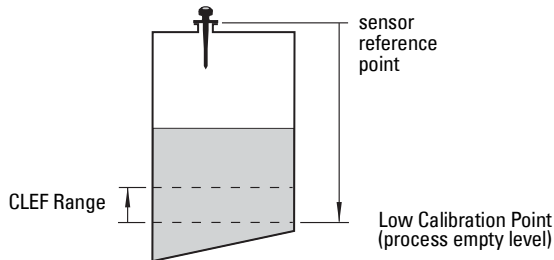
In applications with low dK materials we recommend setting CLEF Range to 0.5 m (1.64 ft) and **Position Detect (2.8.4.2.)** to **Hybrid**.

2.8.5. Sampling

Provides a method of checking the reliability of a new echo before accepting it as the valid reading, based on numbers of samples above or below the currently selected echo.

2.8.5.1. Echo Lock

Note: Ensure the agitator is always running while SITRANS LR250 is monitoring the vessel, to avoid stationary blade detection.

Selects the measurement verification process.

Options		
		Lock Off
		Maximum Verification (not recommended for radar)
	*	Material Agitator
		Total Lock (not recommended for radar)
Related parameters		Fill Rate (2.4.2.) Empty rate (2.4.3.) Sampling Up (2.8.5.2.) Sampling Down (2.8.5.3.)

For radar applications, Material Agitator is the most often-used setting, to avoid agitator blade detection.

2.8.5.2. Sampling Up

Specifies the number of consecutive echoes that must appear above the echo currently selected, before the measurement is accepted as valid.

Values	Range: **1** to **50**
	Default: **5**

2.8.5.3. Sampling Down

Specifies the number of consecutive echoes that must appear below the echo currently selected, before the measurement is accepted as valid.

Values	Range: **1** to **50**
	Default: **2**

Parameters

2.8.6. Echo Quality

2.8.6.1. Confidence

Indicates echo reliability: higher values represent better echo quality. The display shows the echo confidence of the last measurement. **Echo Threshold (2.8.4.3.)** *defines the minimum criterion for echo confidence.*

Values (view only)	0 to 99	
	----	Shot not used
Related Parameters	Echo Threshold (2.8.4.3.)	

Open the menu **Device – Echo Profile Utilities** and click on the tab **Echo Profile**.

2.8.6.2. Echo Strength

Displays the absolute strength (in dB above 1 µV rms) of the echo selected as the measurement echo.

Values (view only)	–20 to 99

Open the menu **Device – Echo Profile Utilities** and click on the tab **Echo Profile**.

2.8.6.3. Noise Average

Displays the average ambient noise (in dB above 1 µV rms) of a noise profile. Noise level is a combination of transient noise and receiving circuitry. After a measurement, the values from the previous noise shot will be displayed.

2.8.7. TVT setup

> **Note:** Default settings in the parameter tables are indicated with an asterisk (*) unless explicitly stated.

2.8.7.1. Auto False Echo Suppression

*Used together with **Auto False Echo Suppression Range (2.8.7.2.)** to screen out false echoes in a vessel with known obstructions. A 'learned TVT' (time varying threshold) replaces the default TVT over a specified range. See Auto False Echo Suppression (2.8.7.1.) on page 132 for a more detailed explanation.*

> **Notes:**
> - Make sure material level is below all known obstructions when Auto False Echo Suppression is used to learn the echo profile. (An empty or almost empty vessel is recommended.)
> - Note the distance to material level when Auto False Echo learns the environment. Set Auto False Echo Suppression Range to a shorter distance to avoid the material echo being screened out.
> - Set Auto False Echo Suppression and Auto False Echo Suppression Range during startup, if possible.
> - If the vessel contains an agitator it should be running.
> - Before adjusting these parameters, rotate the instrument for best signal (lower false-echo amplitude).
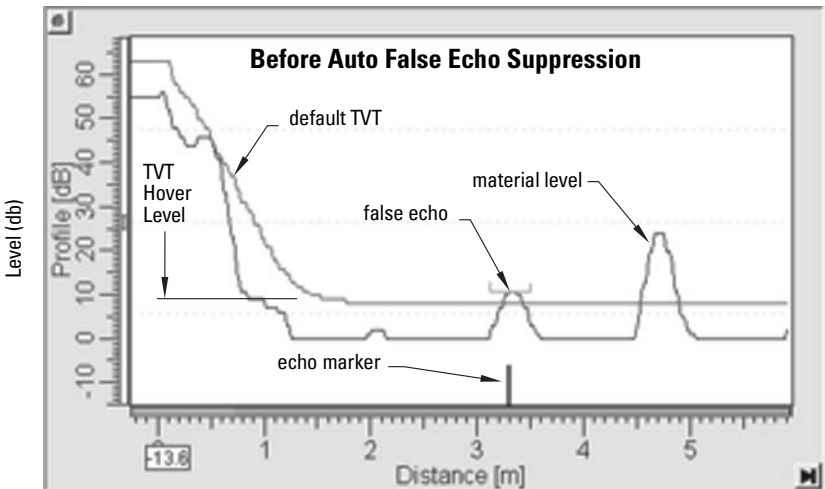
a) Determine Auto False Echo Suppression Range. Measure the actual distance from the sensor reference point to the material surface using a rope or tape measure.

b) Subtract 0.5 m (20") from this distance, and use the resulting value.

After Auto False Echo Suppression

Level (db)

Profile [dB]

material level

Auto False Echo Suppression Range

learned TVT

default TVT

false echo

echo marker

Distance [m]
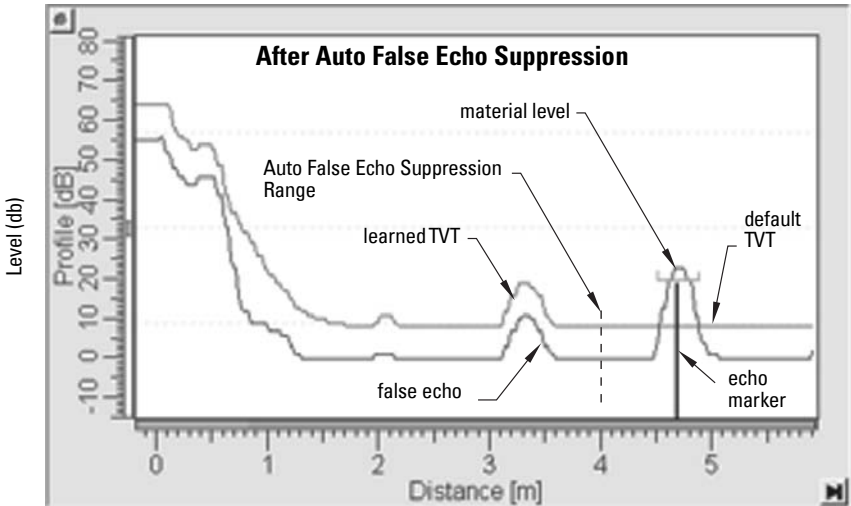
To set Auto False Echo Suppression via SIMATIC PDM:

Open the menu **Device – Echo Profile Utilities** and click on the tab **Auto False Echo Suppression.**

(For more detailed instructions see *Auto False Echo Suppression* on page 52.)

To set Auto False Echo Suppression via the handheld programmer:

Options		OFF	Default TVT will be used.
	*	ON	'Learned' TVT will be used.
		LEARN	'Learn' the TVT.

c) Go to **Auto False Echo Suppression Range (2.8.7.2.)** and enter the value calculated in step b).

d) Go to **Auto False Echo Suppression (2.8.7.1.)** and press **RIGHT arrow** to open Edit Mode

e) Select **Learn.** The device will automatically revert to **On** (Use Learned TVT) after a few seconds.

Parameters

2.8.7.2. Auto False Echo Suppression Range

Specifies the range within which Learned TVT is used (see Auto False Echo Suppression (2.8.7.1.) on page 132 for more detail).

Values	Range: **0.00** to **20.00 m**
	Default: **1.00 m**
Related parameters	Units (1.4.)

a) Calculate range according to **Auto False Echo Suppression (2.8.7.1.)** steps a) and b).
b) Press **RIGHT arrow** to open Edit mode.
c) Enter the new value and press **RIGHT arrow** to accept it.
d) Set **Auto False Echo Suppression (2.8.7.1.)**.

2.8.7.3. Hover Level

*Defines how high the TVT (Time Varying Threshold) is placed above the noise floor of the echo profile, as a percentage of the difference between the peak of the largest echo in the profile and the noise floor. See **Before Auto False Echo Suppression** on page 96 for an illustration.*

Values	Range: **0** to **100%**
	Default: **40**%

When the device is located in the center of the vessel, the TVT hover level may be lowered to increase the confidence level of the largest echo.

2.8.7.4. Shaper Mode

Enables/disables the TVT shaper.

Options		ON
	*	OFF

2.8.8. TVT shaper

Notes:
- The range is −100 to 100 bits. With 2 bits per dB this gives a range of −50 to 50 dB.
- **Shaper Mode (2.8.7.4.)** must be turned ON in order for TVT shaper points to be transferred

Adjusts the TVT (Time Varying Threshold) at a specified range (breakpoint on the TVT). This allows you to reshape the TVT to avoid unwanted echoes. There are 40 breakpoints arranged in 5 groups. (We recommend using SIMATIC PDM to access this feature.)

To use TVT shaper via SIMATIC PDM:

a) Go to **Level Meter > Setup > Signal Processing > TVT setup > Shaper Mode** and select **On**.

b) Open the menu **Device – Echo Profile Utilities** and click on **TVT Shaper.** For more detail see page 51.

To use TVT shaper via LUI (local user interface):

a) Go to Shaper Mode (2.8.7.4.) and select **On**.

b) Go to Breakpoint 1-9 (2.8.8.1.).

c) Open Shaper 1 and enter the TVT Offset value (between –50 and 50).

d) Go to the next Shaper point and repeat steps c) and d) till all desired breakpoint values have been entered.

2.8.8.1. Breakpoint 1-9

Values	Range: **–50** to **50 dB**
	Default: **0 dB**

2.8.8.2. Breakpoint 10-18

Values	Range: **–50** to **50 dB**
	Default: **0 dB**

2.8.8.3. Breakpoint 19-27

Values	Range: **–50** to **50 dB**
	Default: **0 dB**

2.8.8.4. Breakpoint 28-36

Values	Range: **–50** to **50 dB**
	Default: **0 dB**

2.8.8.5. Breakpoint 37-40

Values	Range: **–50** to **50 dB**
	Default: **0 dB**

2.8.9. Measured Values

Read only. Allows you to view measured values for diagnostic purposes

To access measured values via SIMATIC PDM:
Open the menu **View – Process Variables.**

2.8.9.1. Level Measurement
The value for level.

2.8.9.2. Space Measurement
The value for space.

2.8.9.3. Distance Measurement
The value for distance.

2.8.9.4. Volume Measurement
The value for volume.

3. Diagnostics

3.1. Echo Profile

Allows you to request the current echo profile either locally via the handheld programmer, or remotely via SIMATIC PDM, or AMS Device Manager. (For more detail see Echo Processing on page 128.)

To request a profile via SIMATIC PDM open the menu **Device – Echo Profile Utilities.** (For more detail see *Echo Profile Utilities* **on page 49**.)

To request a profile via the handheld programmer:

a)   In PROGRAM mode, navigate to **LEVEL METER > DIAGNOSTICS (3) > ECHO PROFILE (3.1)**

b)   Press **RIGHT arrow** to request a profile.

(For more detail see *Requesting an Echo Profile* on page 37.)

3.2. Electronics Temperature

3.2.1. Current Internal Temperature

Read only. Displays (in degrees C) the current temperature on the circuit board recorded by the internal electronics.

For access via SIMATIC PDM open the menu **View – Process Variables** and check the field **Electronics Temperature**.

3.2.2. Highest value

Read only. Displays (in degrees C) the maximum temperature recorded by the internal electronics. The high and low values are maintained over a power cycle.

Via SIMATIC PDM navigate to **Maintenance and Diagnostics > Electronics Temperature**.

3.2.3. Lowest value

Read only. Displays (in degrees C) the minimum temperature recorded by the internal electronics. The high and low values are maintained over a power cycle.

Via SIMATIC PDM navigate to **Maintenance and Diagnostics > Electronics Temperature**.

Parameters

4. Service

4.1. Master Reset

Note: Following a reset to **Factory Defaults**, complete reprogramming is required.

Resets all parameter to factory defaults, with the following exceptions:
- **Device Address (5.1.)** remains unchanged.
- **Write Protect (6.2.1.)** and **PIN to Unlock (6.2.2.)** values are not reset.
- **Auto False Echo Suppression (2.8.7.1.)** learned TVT is not lost.

Options	*	Idle or Done (Return to previous menu)
		Factory Defaults

To perform a reset to factory defaults via SIMATIC PDM, open the menu **Device – Master Reset** and click on **Factory Defaults**.

4.2. Remaining Device Lifetime

Notes:
- Default settings in the parameter tables are indicated with an asterisk (*) unless explicitly stated.
- Four sets of parameters allow you to monitor the Device/Sensor Lifetimes and set up Maintenance/Service schedules, based on operating hours instead of a calendar-based schedule. See also **Remaining Sensor Lifetime (4.3.), Service Schedule (4.4.),** and **Calibration Schedule (4.5.).**
- Performing a reset to **Factory Defaults** will reset all the Maintenance Schedule parameters to their factory defaults.
- The device operates in years. To view Remaining Device Lifetime parameters in hours or days (via SIMATIC PDM only) see **Lifetime Expected (4.2.1.).**

The device tracks itself based on operating hours and monitors its predicted lifetime. You can modify the expected device lifetime, set up schedules for maintenance reminders, and acknowledge them.

The maintenance warnings and reminders are available through HART communications. This information can be integrated into an Asset Management system. For optimal use, we recommend that you use SIMATIC PCS7 Asset Management Software in conjunction with SIMATIC PDM.

To access these parameters via SIMATIC PDM:
- Open the menu **Device – Maintenance** and select the **Remaining Device Lifetime** tab.
- After modifying values/units as required, click on **Write** to accept the change, and **Read** to view the effect of the change.
- Click on **Snooze** to add a year to the Total Expected Device Life.

Parameters

Time Units

Options[a)]	Hours; days; years
	Default: years

a) Selectable only via SIMATIC PDM.

4.2.1. Lifetime Expected
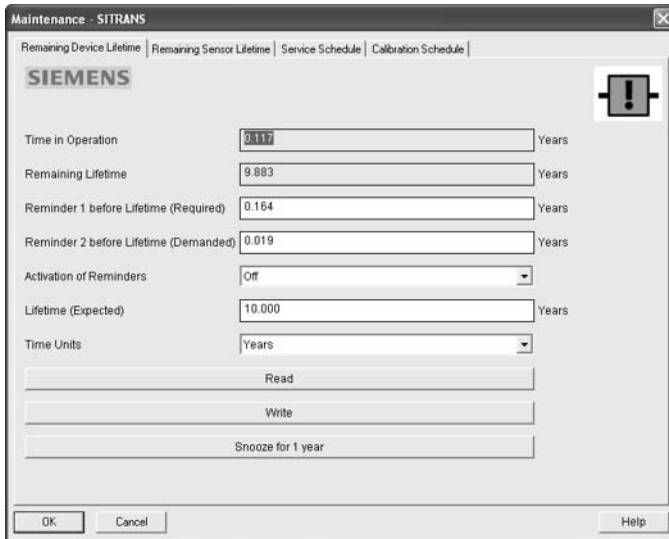
> **Note:** The device always operates in years. Changing the units affects only the parameter view of the Remaining Device Lifetime parameters in SIMATIC PDM.

Allows you to override the factory default.

Values	Units[a)]: hours, days, years
	Range: **0** to **20** years
	Default: **10.00** years

a) Units are selectable only via SIMATIC PDM.

4.2.2. Time in Operation

Read only. The amount of time the device has been operating.

4.2.3. Remaining Lifetime

*Read only. **Lifetime Expected (4.2.1.)** less **Time in Operation (4.2.2.)**.*

4.2.4. Reminder Activation

> **Note:** To modify this parameter via SIMATIC PDM it must be accessed via the pull-down menu **Device – Maintenance**.

Allows you to enable a maintenance reminder.

Options		Reminder 1 (Maintenance Required)
		Reminder 2 (Maintenance Demanded)
		Reminders 1 and 2
	*	OFF

a) First set the values in **Reminder 1 (Required) (4.2.5.)**/**Reminder 2 (Demanded) (4.2.6.)**.
b) Select the desired **Reminder Activation** option.

4.2.5. Reminder 1 (Required)

*If **Remaining Lifetime (4.2.3.)** is equal to or less than this value, the device generates a Maintenance Required reminder.*

Values	Range: **0 to 20 years**
	Default: **0.164** years

a) Modify values as required.
b) Set **Reminder Activation (4.2.4.)** to the desired option.

4.2.6. Reminder 2 (Demanded)

*If **Remaining Lifetime (4.2.3.)** is equal to or less than this value, the device generates a Maintenance Demanded reminder.*

Values	Range: **0** to **20** years
	Default: **0.019** years

a) Modify values as required.
b) Set **Reminder Activation (4.2.4.)** to the desired option.

4.2.7. Maintenance Status

Indicates which level of maintenance reminder is active.

In SIMATIC PDM, open the menu **View – Device Status**, click on the **Maintenance** tab, and check the **Device Lifetime Status** window.

Parameters

4.2.8. Acknowledge Status

Indicates which level of maintenance reminder has been acknowledged.

In SIMATIC PDM, open the menu **View – Device Status**, click on the **Maintenance** tab, and check the **Device Lifetime Status** window.

4.2.9. Acknowledge

Acknowledges the current maintenance reminder.

To acknowledge a reminder via SIMATIC PDM:

a)   Open the menu **View – Device Status** and click on the tab **Maintenance**.

b)   In the **Device Lifetime** section, click on **Acknowledge Warnings.**

To acknowledge a reminder via the handheld programmer:

a)   Press **RIGHT arrow** ▶ twice to open parameter view and activate **Edit** Mode.

b)   Press **RIGHT arrow** ▶ to acknowledge the reminder.
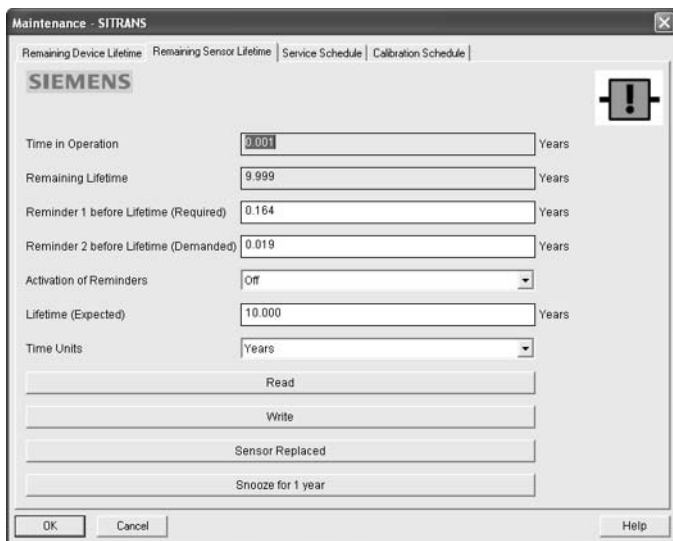
4.3. Remaining Sensor Lifetime

Notes:
• Default settings in the parameter tables are indicated with an asterisk (*) unless explicitly stated.
• Four sets of parameters allow you to monitor the Device/Sensor Lifetimes and set up Maintenance/Service schedules, based on operating hours instead of a calendar-based schedule. See also **Remaining Device Lifetime (4.2.)**, **Service Schedule (4.4.)**, and **Calibration Schedule (4.5.)**.
• Performing a reset to **Factory Defaults** will reset all the Maintenance Schedule parameters to their factory defaults.
• The device operates in years. To view Remaining Sensor Lifetime parameters in hours or days (via SIMATIC PDM only) see **Lifetime Expected (4.3.1.)**.

The device monitors the predicted lifetime of the sensor (the components exposed to the vessel environment). You can modify the expected sensor lifetime, set up schedules for maintenance reminders, and acknowledge them.

To access these parameters via SIMATIC PDM:

• Open the menu **Device – Maintenance** and select the **Remaining Sensor Lifetime** tab.

• After modifying values/units as required, click on **Write** to accept the change, and **Read** to view the effect of the change.

• Click on **Snooze** to add a year to the Total Expected Sensor Life.

• Click on **Sensor Replaced** to restart the timer and clear any fault messages.

Time Units

Options[a)]	Hours; days; years
	Default: years

a) Selectable only via SIMATIC PDM.

4.3.1. Lifetime Expected

Note: The device always operates in years. Changing the units affects only the parameter view of Remaining Sensor Life parameters in SIMATIC PDM.

Allows you to override the factory default.

Values	Units[a)]: hours, days, years
	Range: **0** to **20** years
	Default: **10.00** years

a) Units are selectable only via SIMATIC PDM.

4.3.2. Time in Operation

The amount of time the sensor has been operating. Can be reset to zero after performing a service or replacing the sensor.

To reset to zero:
- In SIMATIC PDM, open the menu **Device – Maintenance**, click on the **Remaining Sensor Lifetime** tab, and click on **Sensor Replaced** to restart the timer and clear any fault messages.
- Via the handheld programmer, manually reset **Time in Operation (4.3.2.)** to zero.

Parameters

4.3.3. Remaining Lifetime

Read only. *Lifetime Expected (4.3.1.) less Time in Operation (4.3.2.).*

4.3.4. Reminder Activation

Note: To modify this parameter via SIMATIC PDM it must be accessed via the pull-down menu **Device – Maintenance**.

Allows you to enable a maintenance reminder.

Options		Reminder 1 (Maintenance Required)
		Reminder 2 (Maintenance Demanded)
		Reminders 1 and 2
	*	OFF

a) First set the values in **Reminder 1 (Required) (4.3.5.)/Reminder 2 (Demanded) (4.3.6.)**.

b) Select the desired **Reminder Activation** option.

4.3.5. Reminder 1 (Required)

If *Remaining Lifetime (4.3.3.) is equal to or less than this value, the device generates a Maintenance Required reminder.*

Values	Range: **0 to 20 years**
	Default: **0.164** years

a) Modify values as required.

b) Set **Reminder Activation (4.3.4.)** to the desired option.

4.3.6. Reminder 2 (Demanded)

If *Remaining Lifetime (4.3.3.) is equal to or less than this value, the device generates a Maintenance Demanded reminder.*

Values	Range: **0** to **20** years
	Default: **0.019** years

a) Modify values as required.

b) Set **Reminder Activation (4.3.4.)** to the desired option.

4.3.7. Maintenance Status

Indicates which level of maintenance reminder is active.

In SIMATIC PDM, open the menu **View – Device Status**, click on the **Maintenance** tab, and check the **Sensor Lifetime Status** window.

Parameters

4.3.8. Acknowledge Status

Indicates which level of maintenance reminder has been acknowledged.

In SIMATIC PDM, open the menu **View – Device Status,** click on the **Maintenance** tab and check the **Sensor Lifetime Status** window.

4.3.9. Acknowledge

Acknowledges the current maintenance reminder.

To acknowledge a reminder via SIMATIC PDM:

a) Open the menu **View – Device Status** and click on the **Maintenance** tab.

b) In the **Sensor Lifetime** section click on **Acknowledge Warnings.**

To acknowledge a reminder via the handheld programmer:

a) Press **RIGHT arrow** ▶ twice to open parameter view and activate **Edit** Mode.

b) Press **RIGHT arrow** ▶ to acknowledge the reminder.

4.4. Service Schedule

Notes:
*   Four sets of parameters allow you to monitor the Device/Sensor Lifetimes and set up Maintenance/Service schedules, based on operating hours instead of a calendar-based schedule. See also **Remaining Device Lifetime (4.2.)**, **Remaining Sensor Lifetime (4.3.)**, and **Calibration Schedule (4.5.)**.
*   Performing a reset to **Factory Defaults** will reset all the Maintenance Schedule parameters to their factory defaults.
*   The device operates in years. To view Service Interval parameters in hours or days (via SIMATIC PDM only) see **Service interval (4.4.1.)**.

The device tracks service intervals based on operating hours and monitors the predicted lifetime to the next service. You can modify the Total Service Interval, set schedules for maintenance reminders, and acknowledge them.

The maintenance warnings and reminders are communicated to the end user through status information. This information can be integrated into any Asset Management system. For optimal use, we recommend that you use SIMATIC PCS7 Asset Management Software in conjunction with SIMATIC PDM.

To access these parameters via SIMATIC PDM:
*   Open the menu **Device – Maintenance** and select the **Service Schedule** tab.
*   After modifying values/units as required, click on **Write** to accept the change, and **Read** to view the effect of the change.
*   Click on **Service Performed** to restart the timer and clear any fault messages.
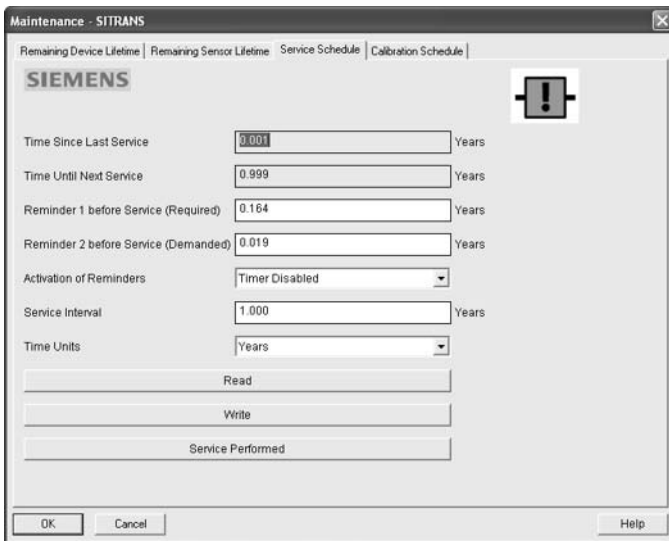
Parameters

Time Units

Options[a]	Hours; days; years
	Default: years

[a]   Selectable only via SIMATIC PDM.

4.4.1. Service interval

> **Note:** The device always operates in years. Changing the units affects only the parameter view of the Service Interval parameters in SIMATIC PDM.

User-configurable recommended time between product inspections.

Values	Units[a]: hours, days, years
	Range: **0 to 20 years**
	Default: **1.0** year

[a]   Units are selectable only via SIMATIC PDM.

4.4.2. Time since Last Service

Time elapsed since last service. Can be reset to zero after performing a service.

To reset to zero:
- In SIMATIC PDM, open the menu **Device – Maintenance**, click on the **Service Schedule** tab, and click on **Service Performed** to restart the timer and clear any fault messages.
- Via the handheld programmer, manually reset **Time since Last Service (4.4.2.)** to zero.

4.4.3. Time until Next Service

Read only. *Service interval (4.4.1.) less Time since Last Service (4.4.2.).*

4.4.4. Reminder Activation

> **Note:** To modify this parameter via SIMATIC PDM it must be accessed via the pull-down menu **Device – Maintenance**.

Allows you to enable a maintenance reminder.

Values	*	Timer OFF
		ON - no reminders checked
		ON - Reminder 1 (Maintenance Required) checked
		ON - Reminders 1 and 2 checked
		ON - Reminder 2 (Maintenance Demanded) checked

a) First set the values in **Reminder 1 (Required) (4.4.5.)/Reminder 2 (Demanded) (4.4.6.)**.
b) Select the desired **Reminder Activation** option.

4.4.5. Reminder 1 (Required)

If Time until Next Service (4.4.3.) is equal to or less than this value, the device generates a Maintenance Required reminder.

Values	Range: **0 to 20 years**
	Default: 0.164 years

a) Modify values as required.
b) Set **Reminder Activation (4.4.4.)** to the desired option.

4.4.6. Reminder 2 (Demanded)

If Time until Next Service (4.4.3.) is equal to or less than this value, the device generates a Maintenance Demanded reminder.

Values	Range: **0 to 20 years**
	Default: 0.019 years

a) Modify values as required.
b) Set **Reminder Activation (4.4.4.)** to the desired option.

4.4.7. Maintenance Status

Indicates which level of maintenance reminder is active.

Open the menu **View – Device Status,** click on the **Maintenance** tab and check the **Service Schedule Status** window.

Parameters

4.4.8. Acknowledge Status

Indicates which level of maintenance reminder has been acknowledged.

Open the menu **View – Device Status,** click on the **Maintenance** tab and check the **Service Schedule Status** window.

4.4.9. Acknowledge

Acknowledges the current maintenance reminder.

To acknowledge a reminder via SIMATIC PDM:

a) Open the menu **View – Device Status** and click on the **Maintenance** tab.
b) In the **Service Schedule Status** section click on **Acknowledge Warnings.**

To acknowledge a reminder via the handheld programmer:

a) Press **RIGHT arrow** ▶ twice to open parameter view and activate **Edit** Mode.
b) Press **RIGHT arrow** ▶ to acknowledge the reminder.

4.5. Calibration Schedule

Notes:
• Default settings in the parameter tables are indicated with an asterisk (*) unless explicitly stated.
• Four sets of parameters allow you to monitor the Device/Sensor Lifetimes and set up Maintenance/Service schedules, based on operating hours instead of a calendar-based schedule. See also **Remaining Device Lifetime (4.2.)**, **Remaining Sensor Lifetime (4.3.)**, and **Service Schedule (4.4.)**.
• Performing a reset to **Factory Defaults** will reset all the Maintenance Schedule parameters to their factory defaults.
• The device operates in years. To view Calibration Interval parameters in hours or days (via SIMATIC PDM only) see **Calibration Interval (4.5.1.)**.

The device tracks calibration intervals based on operating hours and monitors the predicted lifetime to the next calibration. You can modify the Total Calibration Interval, set schedules for maintenance reminders, and acknowledge them.

To access these parameters via SIMATIC PDM:
• Open the menu **Device – Maintenance** and select the **Calibration Schedule** tab.
• After modifying values/units as required, click on **Write** to accept the change, and **Read** to view the effect of the change.
• Click on **Calibration Performed** to restart the timer and clear any fault messages.
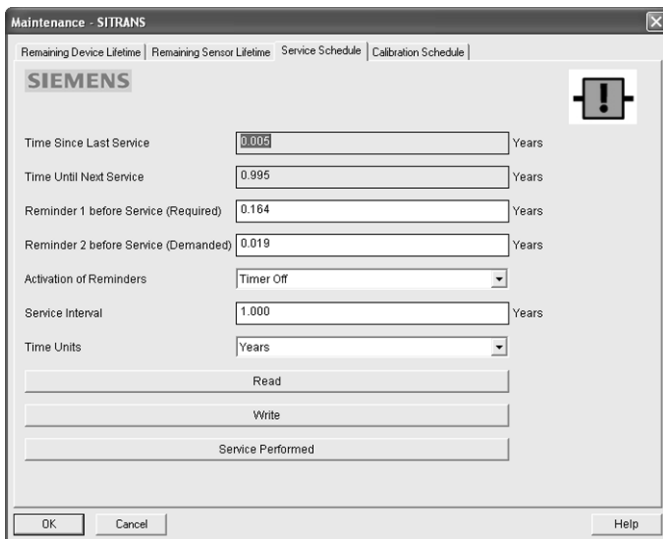
Time Units

Options[a]	Hours; days; years
	Default: years

a)   Selectable only via SIMATIC PDM.

4.5.1. Calibration Interval

> **Note:** The device always operates in years. Changing the units affects only the parameter view of the Calibration Interval parameters in SIMATIC PDM.

User-configurable recommended time between product calibrations.

Values	Units[a]: hours, days, years
	Range: **0 to 20 years**
	Default: **1.0** year

a)   Units are selectable only via SIMATIC PDM.

4.5.2. Time since Last Calibration

Time elapsed since last calibration. Can be reset to zero after performing a calibration.

To reset to zero:
- In SIMATIC PDM, open the menu **Device – Maintenance**, click on the **Calibration Schedule** tab, and click on **Calibration Performed** to restart the timer and clear any fault messages.
- Via the handheld programmer, manually reset Time since Last Calibration (4.5.2.) to zero.

4.5.3. Time until Next Calibration

Read only. Calibration Interval (4.5.1.) less Time since Last Calibration (4.5.2.).

4.5.4. Reminder Activation

Note: To modify this parameter via SIMATIC PDM it must be accessed via the pull-down menu **Device – Maintenance**.

Allows you to enable a maintenance reminder.

Values	*	Timer OFF
		ON - no reminders checked
		ON - Reminder 1 (Maintenance Required) checked
		ON - Reminders 1 and 2 checked
		ON - Reminder 2 (Maintenance Demanded) checked

a) First set the values in **Reminder 1 (Required) (4.3.5.)/Reminder 2 (Demanded) (4.5.6.)**.

b) Select the desired **Reminder Activation** option.

4.5.5. Reminder 1 (Required)

If Time until Next Calibration (4.5.3.) is equal to or less than this value, the device generates a Maintenance Required reminder.

Values	Range: **0 to 20 years**
	Default: **0.164** years

a) Modify values as required.

b) Set **Reminder Activation (4.5.4.)** to the desired option.

Parameters

4.5.6. Reminder 2 (Demanded)

If *Time until Next Calibration (4.5.3.)* is equal to or less than this value, the device generates a *Maintenance Demanded* reminder.

Values	Range: **0 to 20 years**
	Default: 0.019 years

a) Modify values as required.

b) Set **Reminder Activation (4.5.4.)** to the desired option.

4.5.7. Maintenance Status

Indicates which level of maintenance reminder is active.

In SIMATIC PDM, open the menu **View – Device Status,** click on the **Maintenance** tab and check the **Calibration Schedule Status** window.

4.5.8. Acknowledge Status

Indicates which level of maintenance reminder has been acknowledged.

In SIMATIC PDM, open the menu **View – Device Status,** click on the **Maintenance** tab and check the **Calibration Schedule Status** window.

4.5.9. Acknowledge

Acknowledges the current maintenance reminder.

To acknowledge a reminder via SIMATIC PDM:

a) Open the menu **View – Device Status** and click on the **Maintenance** tab.
b) In the **Calibration Schedule Status** section click on **Acknowledge Warnings.**

To acknowledge a reminder via the handheld programmer:

a) Press **RIGHT arrow** ▶ twice to open parameter view and activate **Edit** Mode.

b) Press **RIGHT arrow** ▶ to acknowledge the reminder.

4.6. Manufacture Date

The date of manufacture of the SITRANS LR250 (yy mm dd).

4.7. Powered Hours

Displays the number of hours the unit has been powered up since manufacture.
In SIMATIC PDM, open the menu **Device – Wear**.

4.8. Power-on Resets

The number of power cycles that have occurred since manufacture.
In SIMATIC PDM, open the menu **Device – Wear**.

Parameters

4.9. LCD Fast Mode

Notes:
- LCD Fast Mode takes effect only after 30 minutes of inactivity. (Each time the device is powered up, a further 30 minutes of inactivity is required.)
- LCD Fast Mode affects Measurement mode only; it has no effect on Navigation mode.

Enables a faster rate of measurement from the device by disabling most of the display area. Only the bar graph will be refreshed when LCD Fast Mode is set to ON.

Values	**ON** or **OFF**
	Default: **OFF**

4.10. LCD Contrast

The factory setting is for optimum visibility at room temperature and in average light conditions. Extremes of temperature will lessen the contrast.

Values	Range: **0** (High contrast) to **20** (Low contrast). Default: **4**

Adjust the value to improve visibility in different temperatures and light conditions. Change the value in small steps to ensure you can continue to read the display.

4.11. Memory Test

Allows verification of the RAM, EEPROM, and Flash memory of the SITRANS LR250.

	IDLE	No test in progress.
	BUSY	Test in progress.
	PASS	Memory test successful.
LCD Display	FAIL	Test failed.
	Err1	Test returned unexpected results.
	P 0xcafe	Test passed with result data.
	F 0xcafe	Test failed with result data.
Handheld programmer entry	**1** to **9**	Any numeric key from 1 to 9 activates test.

- Press RIGHT arrow to edit then press any numeric key from 1 to 9 to activate the test.
- The reading will display BUS and then the test result text.

5. Communication

5.1. Device Address

Sets the device address or poll ID on a HART network. Any address other than 0 will cause the output current to be a fixed value, and the current will not indicate the reading.

Values	Range: **0 to 15**
	Default: **0**

To reset Device Address via SIMATIC PDM:

- Open the project in **Process Device Network View** then right-click on the device.
- Go to **Object Properties > Connection** to access the field **Short Address**.

6. Security

6.1. Remote Access

6.1.1. Access Control

Note: If access control is changed to limit remote access, it can only be reset via the handheld programmer.

Enables /disables the read/write access to parameters via remote communications.

Options			
		Read only	No changes are permitted via remote communications.
	*	Read Write	Changes are permitted.
		Restricted	Sets the status to Read only, with the potential for another HART device to change this parameter only, via remote communications.

Parameters

6.2. Local Access

6.2.1. Write Protect

> **Note:** This lock affects only the handheld programmer. A remote master can change configuration if **Access Control (6.1.1.)** is set to allow this.

Prevents any changes to parameters via the handheld programmer.

Options		Range: 0 to 9999	
	*	Unlock value (stored in **PIN to Unlock (6.2.2.)**	Lock Off
		Any other value	Lock On

- To turn Lock On, key in any value other than the Unlock Value stored in **PIN to Unlock (6.2.2.)**.
- To turn Lock Off, key in the Unlock Value stored in **PIN to Unlock (6.2.2.)**.

6.2.2. PIN to Unlock

> **Notes:**
> - Do not lose your Unlock Value: it cannot be displayed once **Write Protect (6.2.1.)** has been set to a different value.
> - Valid only for operation via the handheld programmer.
> - A reset to **Factory Defaults** will not restore the unlock value at time of shipping.

*Stores the value to be entered in **Write Protect (6.2.1.)** to unlock programming. If **Write Protect (6.2.1.)** is set to a different value **PIN to Unlock (6.2.2.)** does not display the Unlock value*

Handheld Programmer Values	Range: 0 to 9999	
	Value when shipped: 1954. Not restored by a reset to Factory Defaults.	
	− − − −	Display when Lock is on

7. Language

Selects the language to be used on the LCD.

Options	*	English
		Deutsch
		Français
		Español

Appendix A: Alphabetical Parameter List

Note: Maintenance Parameters are not listed below. See *Remaining Device Lifetime* on page 101, *Remaining Sensor Lifetime* on page 104, *Service Schedule* on page 107, and *Calibration Schedule* on page 110 for those parameters.

Parameter Name (Parameter Number)	Page Number
Full Scale (20 mA Setpoint) (2.6.3.)	86
Start of Scale (4 mA Setpoint) (2.6.2.)	86
Access Control (6.1.1.)	115
Algorithm (2.8.4.1.)	92
Auto False Echo Suppression (2.8.7.1.)	96
Auto False Echo Suppression Range (2.8.7.2.)	98
CLEF Range (2.8.4.4.)	93
Confidence (2.8.6.1.)	95
Control Range: upper limit (Max. mA limit) (2.6.5.)	86
Control Range: lower limit (Min. mA limit) (2.6.4.)	86
Current Internal Temperature (3.2.1.)	100
Current Output Function (2.6.1.)	85
Damping Filter (2.2.4.)	81
Device Address (5.1.)	115
Dimension A (2.7.1.3.)	89
Dimension L (2.7.1.4.)	89
Distance Measurement (2.8.9.3.)	99
Echo Lock (2.8.5.1.)	94
Echo Profile (3.1.)	100
Echo Quality (2.8.6.)	95
Echo Strength (2.8.6.2.)	95
Echo Threshold (2.8.4.3.)	93
Empty rate (2.4.3.)	83
Far Range (2.8.2.)	91
Level (2.5.3.)	84
Fill Rate (2.4.2.)	83
Firmware Revision (2.1.2.)	80
Hardware Revision (2.1.1.)	80
High Calibration Pt. (2.3.2.)	82
Highest value (3.2.2.)	100
Hover Level (2.8.7.3.)	98
Language (7.)	116
LCD Contrast (4.10.)	114

Parameter Name (Parameter Number)	Page Number
LCD Fast Mode (4.9.)	114
Level Measurement (2.8.9.1.)	99
Loader Revision (2.1.3.)	80
Low Calibration Pt. (2.3.1.)	81
Lowest value (3.2.3.)	100
mA Output Value (2.6.6.)	87
Manufacture Date (4.6.)	113
Master Reset (4.1.)	101
Material (2.2.3.)	81
Material Level (2.5.1.)	84
Maximum Volume (2.7.1.2.)	89
Memory Test (4.11.)	114
Control Range: lower limit (Min. mA limit) (2.6.4.)	86
Near Range (2.8.1.)	91
PIN to Unlock (6.2.2.)	116
Position Detect (2.8.4.2.)	92
Powered Hours (4.7.)	113
Power-on Resets (4.8.)	113
Propagation Factor (2.8.3.)	92
Response Rate (2.4.1.)	82
Sensor Mode (2.2.2.)	80
Sensor Offset (2.3.3.)	82
Space Measurement (2.8.9.2.)	99
Timer (2.5.2.)	84
Measured Values (2.8.9.)	99
Units (2.2.1.)	80
Vessel Shape (2.7.1.1.)	87
Volume 1 (2.7.2.2.)	90
Volume Measurement (2.8.9.4.)	99
Write Protect (6.2.1.)	116

Appendix B: Troubleshooting

Communication Troubleshooting

1) Check the following:

- There is power at the instrument.
- The LCD shows the relevant data.
- The device can be programmed using the handheld programmer.
- If any fault codes are being displayed see *General Fault Codes* on page 121 for a detailed list.

2) Verify that the wiring connections are correct.

3) See the table below for specific symptoms.

Symptom	Corrective action
The device cannot be programmed via the handheld programmer.	• Ensure **Write Protect (6.2.1.)** on page 116 is set to the unlock value.
You try to set a SITRANS LR250 parameter via remote communications but the parameter remains unchanged.	• Ensure **Write Protect (6.2.1.)** on page 116 is set to the unlock value, then try setting the parameter via the handheld programmer. • Ensure **Access Control (6.1.1.)** on page 115 is set to **Read/Write**. • Some parameters can be changed only when the device is not scanning. Try pressing Mode 🔲 to put the device into PROGRAM mode.

If you continue to experience problems, go to our website at: www.siemens.com/LR250, and check the FAQs for SITRANS LR250, or contact your Siemens Milltronics representative.

Device Status Icons

Icon	Priority Level	Meaning
	1	• Maintenance alarm • Measurement values are not valid
	2	• Maintenance warning: maintenance demanded immediately • Measured signal still valid
	3	• Maintenance required • Measured signal still valid
	1	• Process value has reached an alarm limit
	2	• Process value has reached a warning limit
	3	• Process value has reached a tolerance limit
	1	• Configuration error • Device will not work because one or more parameters/components is incorrectly configured
	2	• Configuration warning • Device can work but one or more parameters/components is incorrectly configured
	3	• Configuration changed • Device parameterization not consistent with parameterization in project. Look for info text.
	1	• Manual operation (local override) • Communication is good; device is in manual mode.
	2	• Simulation or substitute value • Communication is good; device is in simulation mode or works with substitute values.
	3	• Out of operation • Communication is good; device is out of action.

Icon	Priority Level	Meaning (cont'd)
⇄		• Data exchanged
⇄ (crossed)		• No data exchange
🔓		• Write access enabled
🔒		• Write access disabled

General Fault Codes

Notes:
- If more than one fault is present, the device status indicator and text for each fault alternate at 2 second intervals.
- Some faults cause the device to go to Fail-safe mode (Fault 52). These are indicated with an asterisk (*).

General Fault Codes

Code / Icon		Meaning	Corrective Action
S: 0	*	The device was unable to get a measurement within the Fail-safe LOE Timer period. Possible causes: faulty installation, antenna material buildup, foaming/other adverse process conditions, invalid configuration range.	• Ensure installation details are correct. • Ensure no antenna material buildup. Clean if necessary. • Adjust process conditions to minimize foam or other adverse conditions. • Correct configuration range. • If fault persists, contact your local Siemens representative.
S: 2	*	Unable to collect profile because of a power condition that is outside the operating range of the device.	Repair required: contact your local Siemens representative.
S: 3		Device is nearing its lifetime limit according to the value set in Maintenance Required Limit.	Replacement is recommended.

General Fault Codes (cont'd)

Code / Icon		Meaning	Corrective Action
S: 4		Device is nearing its lifetime limit according to the value set in Maintenance Demanded Limit.	Replacement is recommended.
S: 6		Sensor is nearing its lifetime limit according to the value set in Maintenance Required Limit.	Replacement is recommended.
S: 7		Sensor is nearing its lifetime limit according to the value set in Maintenance Demanded Limit.	Replacement is recommended.
S: 8		Service interval as defined in Maintenance Required Limit has expired.	Perform service.
S: 9		Service interval as defined in Maintenance Demanded Limit has expired.	Perform service.
S: 11		Internal temperature sensor failure.	Repair required: contact your local Siemens representative.
S: 12		Internal temperature of device has exceeded specifications: it is operating outside its temperature range.	• Relocate device and/or lower process temperature enough to cool device. • Inspect for heat-related damage and contact your local Siemens representative if repair is required. • Fault code will persist until a manual reset is performed using SIMATIC PEM or the LCD interface.
S: 17		Calibration interval as defined in Maintenance Required Limit has expired.	Perform calibration.
S: 18		Calibration interval as defined in Maintenance Demanded Limit has expired.	Perform calibration.
S: 28	*	Internal device failure caused by a RAM memory error.	Repair required: contact your local Siemens representative.

General Fault Codes (cont'd)

Code / Icon		Meaning	Corrective Action
S: 29	*	EEPROM damaged.	Repair required: contact your local Siemens representative.
S: 31	*	Flash error.	Repair required: contact your local Siemens representative.
S: 33	*	Factory calibration for the internal temperature sensor has been lost.	Repair required: contact your local Siemens representative.
S: 34	*	Factory calibration for the device has been lost.	Repair required: contact your local Siemens representative.
S: 35	*	Factory calibration for the device has been lost.	Repair required: contact your local Siemens representative.
S: 36	*	Unable to start microwave module.	Cycle power. If fault persists, contact your local Siemens representative.
S: 37	*	Measurement hardware problem.	Cycle power. If fault persists, contact your local Siemens representative.
S: 38	*	Failure in the device electronics.	Cycle power. If fault persists, contact your local Siemens representative: repair required.
S: 43	*	Factory calibration for the radar receiver has been lost.	Repair required: contact your local Siemens representative.
S: 45	*	No valid boot program detected: firmware corrupt.	Repair required: contact your local Siemens representative.
S: 48	*	User configuration is invalid. One or more of parameters: Low Calibration Point, High Calibration Point, Volume breakpoints, and/ or Auto False-Echo Suppression, are set to invalid values.	• Reconfigure the unit. • Ensure the difference between High Calibration Point and Low Calibration Point is not less than or equal to zero; do a Master Reset.

General Fault Codes (cont'd)

Code / Icon		Meaning	Corrective Action
S: 49	*	EEPROM corrupt.	Repair required: contact your local Siemens representative.
S: 50	*	EEPROM corrupt.	Repair required: contact your local Siemens representative.
S: 51	*	EEPROM corrupt.	Repair required: contact your local Siemens representative.
S: 52		Fail-safe is activated. Possible causes: 1) hardware failure 2) memory failure 3) Fail-safe LOE timer expired– possible causes: faulty installation, antenna material buildup, foaming/other adverse process conditions, invalid calibration range.	For 3): • Correct configuration; ensure installation is correct; • no antenna buildup; • adjust process conditions to minimize foaming/other adverse conditions; • correct calibration range. If fault persists, or for 1) and 2), contact your local Siemens representative.
S: 53	*	Configuration lost: one or more parameter settings have been lost. This may occur after a firmware upgrade causes user parameters to be reset.	Restore user parameters using SIMATIC PDM.

Operation Troubleshooting

Operating symptoms, probable causes, and resolutions.

Operation Troubleshooting		
Symptom	Cause	Action
Display shows S: 0 LOE	level or target is out of range	• check specifications • check **Low Calibration Pt. (2.3.1.)** • increase **Confidence (2.8.6.1.)**
Display shows S: 0 LOE	material build-up on antenna	• clean the antenna • re-locate SITRANS LR250

Symptom	Cause	Action
Display shows S: 0 LOE	location or aiming: • poor installation • flange not level • Auto False Echo Suppression may be incorrectly applied	• check to ensure nozzle is vertical • ensure end of antenna protrudes from end of nozzle • review *Auto False Echo Suppression (2.8.7.1.)* on page 132 • ensure Auto False Echo Suppression Range is set correctly
Display shows S: 0 LOE	antenna malfunction: • temperature too high • physical damage • excessive foam • multiple echoes	• check **Current Internal Temperature (3.2.1.)** • use foam deflector or stillpipe • relocate • use a defoamer • set **Algorithm (2.8.4.1.)** to **F** (First echo)
Reading does not change, but the level does	SITRANS LR250 processing wrong echo, for example, vessel wall, or structural member	• re-locate SITRANS LR250 • check nozzle for internal burrs or welds • rotate instrument 90° • use **Auto False Echo Suppression (2.8.7.1.)** if necessary: see *Auto False Echo Suppression (2.8.7.1.)* on page 132
Measurement is consistently off by a constant amount	• setting for **Low Calibration Pt. (2.3.1.)** not correct • setting for **Sensor Offset (2.3.3.)** not correct	• check distance from sensor reference point to **Low Calibration Pt. (2.3.1.)** • check **Sensor Offset (2.3.3.)**
Screen blank	power error	• check nameplate rating against voltage supply • check power wiring or source
	too much load resistance	• change barrier type, or • remove something from the loop, or • increase supply voltage
Reading erratic	echo confidence weak	• refer to **Confidence (2.8.6.1.)** • use **Auto False Echo Suppression (2.8.7.1.)** and **Auto False Echo Suppression Range (2.8.7.2.)** • use foam deflector or stillpipe
	liquid surface vortexed	• decrease **Fill Rate (2.4.2.)** • relocate instrument to side pipe • increase confidence threshold in **Echo Threshold (2.8.4.3.)**
	material filling	• re-locate SITRANS LR250

Operation Troubleshooting (cont'd)		
Symptom	**Cause**	**Action**
Reading response slow	**Fill Rate (2.4.2.)** setting incorrect	• increase measurement response if possible
Reads correctly but occasionally reads high when vessel is not full	• detecting close range echo • build up near top of vessel or nozzle • nozzle problem	• clean the antenna • use **Auto False Echo Suppression (2.8.7.1.)** and **Auto False Echo Suppression Range (2.8.7.2.)**
Level reading lower than actual material level	• material is within Near Range zone • multiple echoes processed	• decrease **Near Range (2.8.1.)** (minimum value depends on antenna type) • raise SITRANS LR250 • ensure **Algorithm (2.8.4.1.)** is set to **F** (First echo)
	• vessel near empty and low dK material	• ensure **Material (2.2.3.)** selection is LIQUID LOW DK • set **Position Detect (2.8.4.2.)** to **Hybrid** • set **CLEF Range (2.8.4.4.)** to **0.5 m**

Appendix C: Maintenance

SITRANS LR250 requires no maintenance or cleaning under normal operating conditions.

Under severe operating conditions, the horn antenna may require periodic cleaning. If cleaning becomes necessary:
- Note the antenna material and the process medium, and select a cleaning solution that will not react adversely with either.
- Remove the instrument from service and wipe the antenna clean using a cloth and suitable cleaning solution.

Unit Repair and Excluded Liability

All changes and repairs must be done by qualified personnel, and applicable safety regulations must be followed. Please note the following:

- The user is responsible for all changes and repairs made to the device.
- All new components must be provided by Siemens Milltronics Process Instruments Inc.
- Restrict repair to faulty components only.
- Do not re-use faulty components.

Replacing the antenna
- If the antenna requires replacement due to damage, it may be replaced without need for re-calibration.
- Changing to a different antenna type may be performed by a Siemens authorized repair center.

Appendix D: Technical Reference

Principles of Operation

SITRANS LR250 is a 2-wire 25 GHz pulse radar level transmitter for continuous monitoring of liquids and slurries[1]. Radar level measurement uses the time of flight principle to determine distance to a material surface. The device transmits a signal and waits for the return echo. The transit time is directly proportional to the distance from the material.

Pulse radar uses polarized electromagnetic waves. Microwave pulses are emitted from the antenna at a fixed repetition rate, and reflect off the interface between two materials with different dielectric constants (the atmosphere and the material being monitored).

Electromagnetic wave propagation is virtually unaffected by temperature or pressure changes, or by changes in the vapor levels inside a vessel. Electromagnetic waves are not attenuated by dust.

SITRANS LR250 consists of an enclosed electronic circuit coupled to an antenna and process connection. The electronic circuit generates a radar signal (25 GHz) that is directed to the horn.

The signal is emitted from the horn, and the reflected echoes are digitally converted to an echo profile. The profile is analyzed to determine the distance from the material surface to the sensor reference point[2]. This distance is used as a basis for the display of material level and mA output.

Echo Processing

Process Intelligence

The signal processing technology embedded in Siemens radar level devices is known as **Process Intelligence**.

Process intelligence provides high measurement reliability regardless of the dynamically changing conditions within the vessel being monitored. The embedded Process Intelligence dynamically adjusts to the constantly changing material surfaces within these vessels.

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[1] The microwave output level is significantly less than that emitted from cellular phones.

[2] See *Dimensions* on page 12 and *Flanged Horn with extension* on page 14.

Process Intelligence is able to differentiate between the true microwave reflections from the surface of the material and unwanted reflections being returned from obstructions such as seam welds or supports within a vessel. The result is repeatable, fast and reliable measurement. This technology was developed as result of field data gained over some twenty years from more than 1,000,000 installations in many industries around the world.

Higher order mathematical techniques and algorithms are used to provide intelligent processing of microwave reflection profiles. This "knowledge based" technique produces superior performance and reliability.
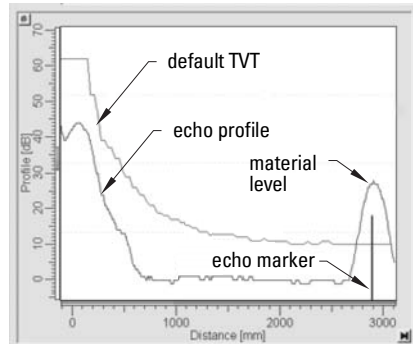
Echo Selection

Time Varying Threshold (TVT)

A Time Varying Threshold (TVT) hovers above the echo profile to screen out unwanted reflections (false echoes).

In most cases the material echo is the only one which rises above the default TVT.

In a vessel with obstructions, a false echo may occur. See *Auto False Echo Suppression (2.8.7.1.)* on page 132 for more details.

The device characterizes all echoes that rise above the TVT as potential good echoes. Each peak is assigned a rating based on its strength, area, height above the TVT, and reliability, amongst other characteristics.

Algorithm (2.8.4.1.)

The true echo is selected based on the setting for the Echo selection algorithm. Options are true First Echo, Largest Echo, or best of First and Largest.

Position Detect (2.8.4.2.)

The echo position detection algorithm determines which point on the echo will be used to calculate the precise time of flight, and calculates the range using the calibrated propagation velocity (see **Propagation Factor (2.8.3.)** for values). There are three options:
- **Center**
- **Hybrid**
- **CLEF** (Constrained Leading Edge Fit)

Center

Uses center of the echo.

Hybrid

Uses the Center algorithm for the top part of the vessel, and the CLEF algorithm for the part nearest the vessel bottom, according to the setting for **CLEF range**.

CLEF (Constrained Leading Edge Fit)

- Uses the leading edge of the echo.
- Is used mainly to process the echo from materials with a low dK value.

In an almost empty flat-bottomed vessel, a low dK material may reflect an echo weaker than the echo from the vessel bottom. The echo profile shows these echoes merging. The device may then report a material level equal to or lower than empty

The CLEF algorithm enables the device to report the level correctly.
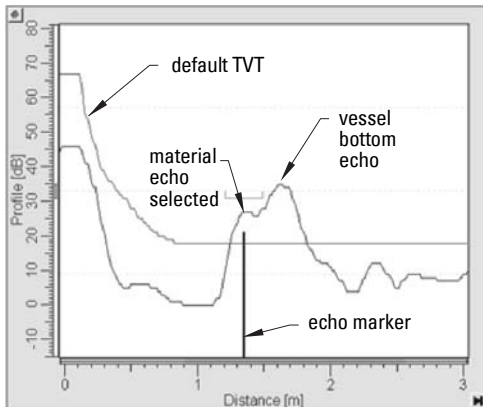
Example: CLEF off: Position set to Hybrid

Vessel height: 1.5 m; CLEF range set to 0 (**Center** algorithm gives the same result.)
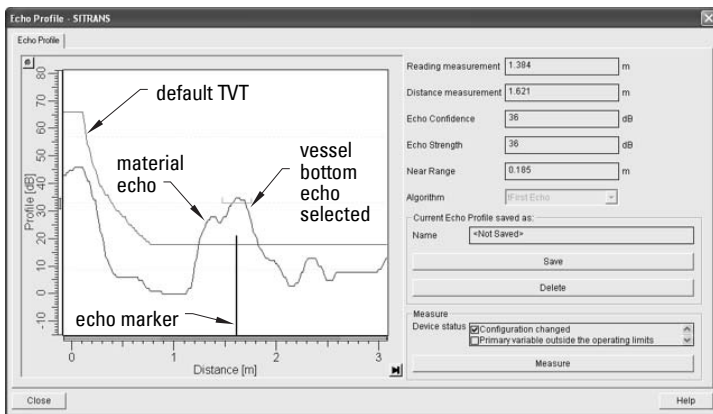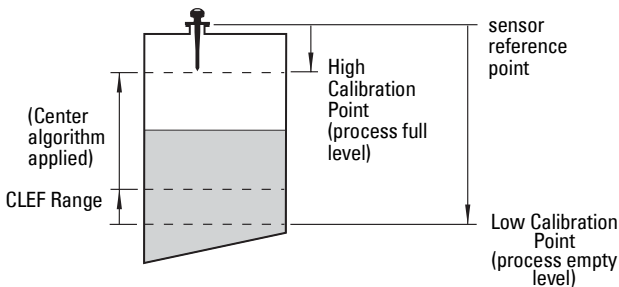

Example: CLEF enabled

Vessel height: 1.5 m; CLEF range set to 0.5 m

CLEF Range (2.8.4.4.)

CLEF Range is referenced from Low Calibration Point (process empty level). When the **Hybrid** algorithm is selected in **Position Detect (2.8.4.2.)**, the CLEF algorithm will be applied up to the limit of CLEF Range. Above this limit the Center algorithm will be applied.

Echo Threshold (2.8.4.3.)

Confidence (2.8.6.1.) describes the quality of an echo. Higher values represent higher quality. **Echo Threshold** defines the minimum confidence value required for an echo to be accepted as valid and evaluated.

Echo Lock (2.8.5.1.)

If the echo selected by **Algorithm** is within the Echo Lock window, the window is centered about the echo, which is used to derive the measurement. In radar applications, two measurement verification options are used:

Lock Off

SITRANS LR250 responds immediately to a new selected echo (within the restrictions set by the Maximum Fill / Empty Rate), but measurement reliability is affected.

Material Agitator

A new measurement outside the Echo Lock Window must meet the sampling criteria before the window will move to include it.

The other available options, **Maximum Verification** and **Total Lock** are not recommended for radar.

Auto False Echo Suppression (2.8.7.1.)

Auto False Echo Suppression is designed to learn a specific environment (for example, a particular vessel with known obstructions), and in conjunction with Auto False Echo Suppression Range to remove false echoes appearing in front of the material echo.

The material level should be below all known obstructions at the moment when Auto False Echo Suppression learns the echo profile. Ideally the vessel should be empty or almost empty, and if an agitator is present, it should be running.

The device learns the echo profile over the whole measurement range and the TVT is shaped around all echoes present at that moment.
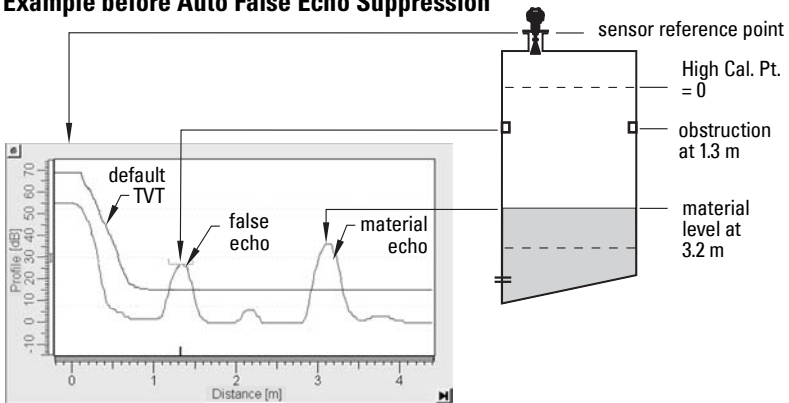
Auto False Echo Suppression Range (2.8.7.2.)

Auto False Echo Suppression Range specifies the range within which the learned TVT is applied. Default TVT is applied over the remainder of the range.

The learned TVT screens out the false echoes caused by obstructions. The default TVT allows the material echo to rise above it.

Auto False Echo Suppression Range must be set to a distance shorter than the distance to the material level when the environment was learned, to avoid the material echo being screened out.

Example before Auto False Echo Suppression

Example after Auto False Echo Suppression

learned TVT

Auto False Echo Suppression Range

default TVT

material echo

false echo

echo marker
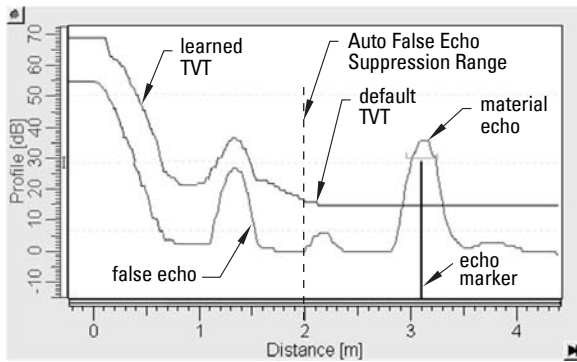
Auto False Echo Suppression Range set to 2 m

Measurement Range

Near Range (2.8.1.)
Near Range programs SITRANS LR250 to ignore the zone in front of the antenna. The default blanking distance is 50 mm (1.97") from end of horn antenna.

Near Range allows you to increase the blanking value from its factory default. But Auto False Echo Suppression (2.8.7.1.) is generally recommended in preference to extending the blanking distance from factory values.

Far Range (2.8.2.)
Far Range can be used in applications where the base of the vessel is conical or parabolic. A reliable echo may be available below the vessel empty distance, due to an indirect reflection path.

Increasing Far Range to 30% or 40% can provide stable empty vessel readings.

Measurement Response

Note: Units are defined in **Units (2.2.1.)** and are in meters by default.

Response Rate (2.4.1.) limits the maximum rate at which the display and output respond to changes in the measurement. There are three preset options: slow, medium, and fast.

Once the real process fill/empty rate (m/s by default) is established, a response rate can be selected that is slightly higher than the application rate. Response Rate automatically adjusts the filters that affect the output response rate.

| Response Rate (2.4.1.)		Fill Rate (2.4.2.)/ Empty rate (2.4.3.)	Damping Filter (2.2.4.)
*	**Slow**	0.1 m/min (0.32 ft/min)	10 s
	Medium	1.0 m/min (3.28 ft/min)	10 s
	Fast	10.0 m/min (32.8 ft/min)	0 s

Damping

Damping Filter (2.2.4.) smooths out the response to a sudden change in level. This is an exponential filter and the engineering unit is always in seconds.

In 5 time constants the output rises exponentially: from 63.2% of the change in the first time constant, to almost 100% of the change by the end of the 5th time constant.

Damping example
time constant = 2 seconds
input (level) change = 2 m
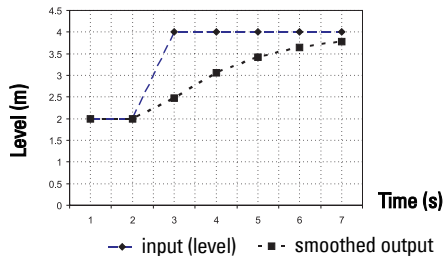
Analog Output

The mA Output (current output) is proportional to material level in the range 4 to 20 mA. 0% and 100% are percentages of the full-scale reading (m, cm, mm, ft, in). Typically mA output is set so that 4 mA equals 0% and 20 mA equals 100%.

When SITRANS LR250 is put into **PROGRAM** mode (for example, by navigating through the menu) it stops updating the output of the device (local user interface and mA Output). It stores the most recent measurement, and holds the associated readings and mA signal output. The device reverts to the parameter last addressed during the previous program session.

When the device is returned to **Measurement** mode, the transceiver resumes operation. The reading and mA output default to the last measurement taken. The reading and associated outputs migrate to the current process level at a rate controlled by Response Rate (2.4.1.).

If the device is left in **PROGRAM** mode for 10 minutes without input, it automatically reverts to **Measurement** mode.

D: Technical Reference

Sensor Mode

This parameter controls the input. Depending on the reference point used, the measurement reports either Level, Space, or Distance. By default Sensor Mode is set to **Level**.

Operation	Description	Reference point
NO SERVICE	Measurement and associated loop current not being updated. Device defaults to Fail-safe mode[a].	
LEVEL	Distance to material surface	Low Calibration Point (process empty level)
SPACE	Distance to material surface	High Calibration Point (process full level)
DISTANCE	Distance to material surface	Sensor Reference Point

[a]   See *Fail-safe Mode* on page 136.

You also have the option to put the device out of service, in which case the device defaults to Fail-safe mode, and the reported level depends on the device type. A standard device reports the last valid reading, and a NAMUR NE 43-compliant device reports the user-defined value for Material Level (3.58 mA by default).
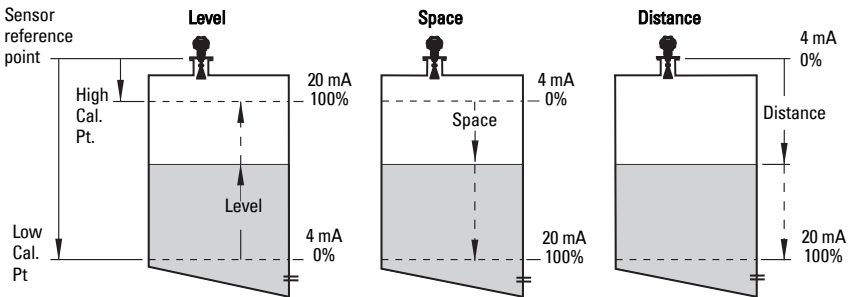
Current Output Function

Current Output Function (2.6.1.) controls the mA output and applies any relevant scaling. By default it is set to **Level**. Other options are Space, Distance, and Volume. (The device can carry out a volume calculation only after a vessel shape has been specified.)

When a volume application type is chosen, Sensor Mode remains as **Level** and the mA Output is automatically converted to **Volume**.

To view the mA reading in the secondary region of the LCD, press [5] on the handheld programmer.

D: Technical Reference

Loss of Echo (LOE)

A loss of echo (LOE) occurs when the calculated measurement is judged to be unreliable because the echo confidence value has dropped below the echo confidence threshold.

Confidence (2.8.6.1.) describes the quality of an echo. Higher values represent higher quality.

Echo Threshold (2.8.4.3.) defines the minimum confidence value required for an echo to be accepted as valid and evaluated.

If the LOE condition persists beyond the time limit set in Timer (2.5.2.) the LCD displays the Service Required icon, and the text region displays the fault code **S: 0** and the text LOE.

If two faults are present at the same time, the fault code, error text, and error icon for each fault are displayed alternately. For example, Loss of Echo and Fail-safe.

S: 0 LOE   **S: 52 Fail-safe**

Fail-safe Mode

The purpose of the Fail-safe setting is to put the process into a safe mode of operation in the event of a fault or failure. The value to be reported in the event of a fault is selected so that a loss of power or loss of signal triggers the same response as an unsafe level.

Timer (2.5.2.) determines the length of time a Loss of Echo (LOE) condition will persist before a Fail-safe state is activated. The default setting is 100 seconds.

Material Level (2.5.1.) determines the material level to be reported when **Timer (2.5.2.)** expires, depending on the device type (standard or NAMUR NE 43-compliant.)

STANDARD DEVICE			
Options		HI	**20.5** mA (max. mA Limit)
		LO	**3.8** mA (min. mA Limit)
	*	HOLD	Last valid reading
		VALUE	User-selected value defined in **Level (2.5.3.)**

NAMUR NE 43-COMPLIANT DEVICE			
Options		HI	**20.5 mA** (max. mA Limit)
		LO	**3.8 mA** (min. mA Limit)
		HOLD	Last valid reading
	*	VALUE	User-selected value **Level (2.5.3.)**, default 3.58 mA

Upon receiving a reliable echo, the loss of echo condition is aborted, the Service Required icon and error message are cleared, and the reading and mA output return to the current material level.

Maximum Process Temperature Chart

Flange Adapter versions of SITRANS LR250

! **WARNING: Internal temperature must not exceed 80 °C (176 °F).**

Notes:
• The chart below is for guidance only.
• The chart does not represent every possible process connection arrangement. For example, it will NOT apply if you are mounting SITRANS LR250 directly on a metallic vessel surface.
• The chart does not take into consideration heating from direct sunshine exposure.

Maximum Process Temperatures versus allowable ambient
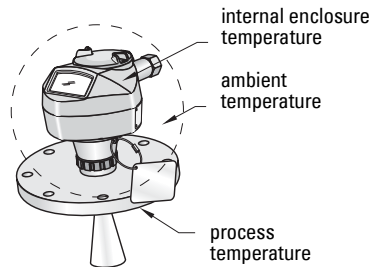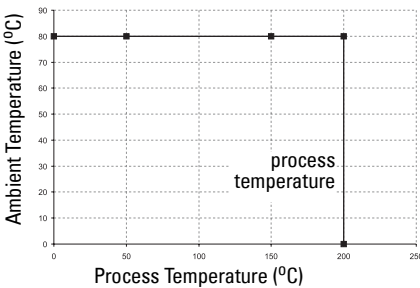
Where the chart does not apply, please use your own judgement regarding the use of SITRANS LR250.

See **Current Internal Temperature (3.2.1.)** on page 100 to monitor the Internal Temperature.

If the internal temperature exceeds the maximum allowable limit, a sun shield or a longer nozzle may be required.

Process Pressure/Temperature derating curves

! **WARNINGS:**

- **Never attempt to loosen, remove or disassemble process connection or instrument housing while vessel contents are under pressure.**
- **This product is designated as a Pressure Accessory per Directive 97/23/EC and is <u>not</u> intended for use as a safety device.**
- **Materials of construction are chosen based on their chemical compatibility (or inertness) for general purposes. For exposure to specific environments, check with chemical compatibility charts before installing.**
- **The user is responsible for the selection of bolting and gasket materials which will fall within the limits of the flange and its intended use and which are suitable for the service conditions.**
- **Improper installation may result in loss of process pressure and/or release of process fluids and/or gases.**

Notes:
- The Process Device Tag shall remain with the process pressure boundary assembly[1]. In the event the instrument package is replaced, the Process Device Tag shall be transferred to the replacement unit.
- SITRANS LR250 units are hydrostatically tested, meeting or exceeding the requirements of the ASME Boiler and Pressure Vessel Code and the European Pressure Equipment Directive.
- The serial numbers stamped in each process connection body, (flange, threaded, or sanitary), provide a unique identification number indicating date of manufacture. Example: MMDDYY – XXX (where MM = month, DD = day, YY = year, and XXX= sequential unit produced)
  Further markings (space permitting) indicate flange configuration, size, pressure class, material, and material heat code.

---

[1] The process pressure boundary assembly comprises the components that act as a barrier against pressure loss from the process vessel: that is, the combination of process connection body and emitter, but normally excluding the electrical enclosure.
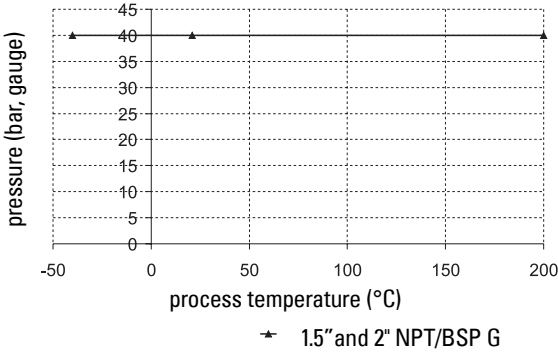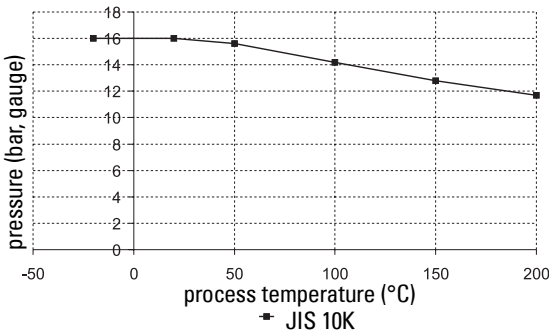
Horn Antenna or Wave Guide

⚠ **WARNING: Never attempt to loosen, remove or disassemble process connection or instrument housing while vessel contents are under pressure.**

Note: Customer to provide adequate bolting and gasketing to retain vessel pressure and provide sufficient sealing.

1.5" and 2" Threaded Versions

— 1.5" and 2" NPT/BSP G

50A, 80A and 100A Flanged Versions: JIS 10K

— JIS 10K

D: Technical Reference

> ⚠ **WARNING: Never attempt to loosen, remove or disassemble process connection or instrument housing while vessel contents are under pressure.**
>
> **Note:** Customer to provide adequate bolting and gasketing to retain vessel pressure and provide sufficient sealing.

DN50, DN80, DN100, and DN150 Flanged Versions: PN16

PN16
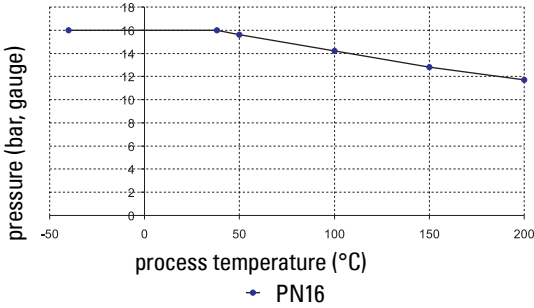
DN50, DN80, DN100, and DN150 Flanged Versions: PN40
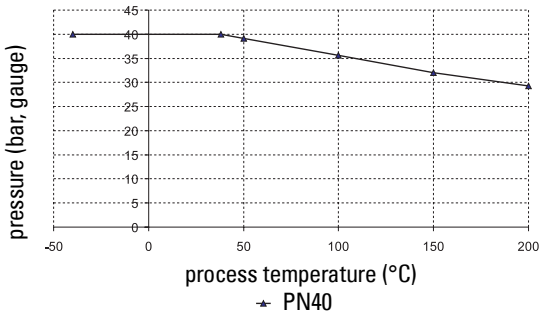
PN40

> ⚠️ **WARNING: Never attempt to loosen, remove or disassemble process connection or instrument housing while vessel contents are under pressure.**
>
> **Note:** Customer to provide adequate bolting and gasketing to retain vessel pressure and provide sufficient sealing.

2", 3", and 4" Flanged Versions: 150 lb

150 lb
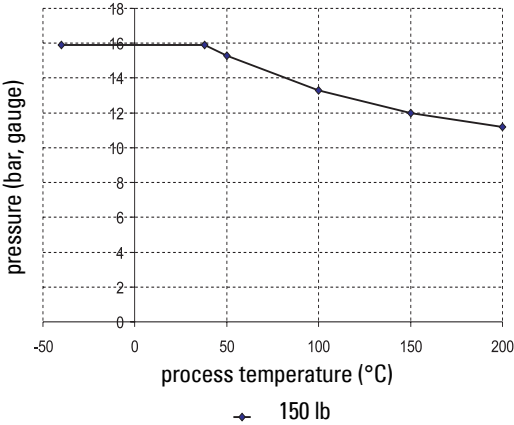
2", 3", and 4" Flanged Versions: 300 lb

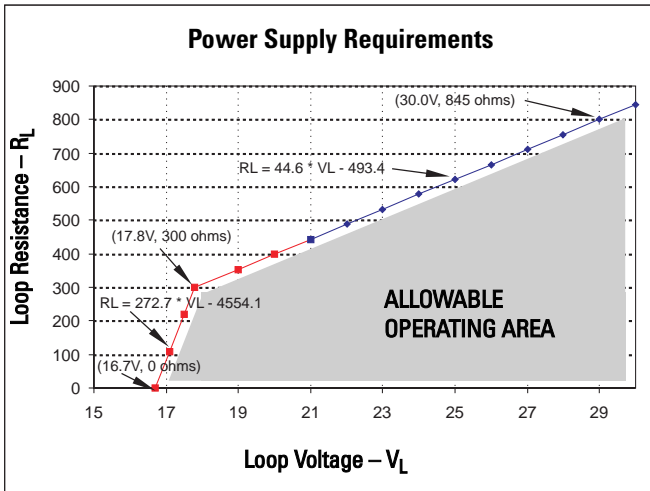300 lb
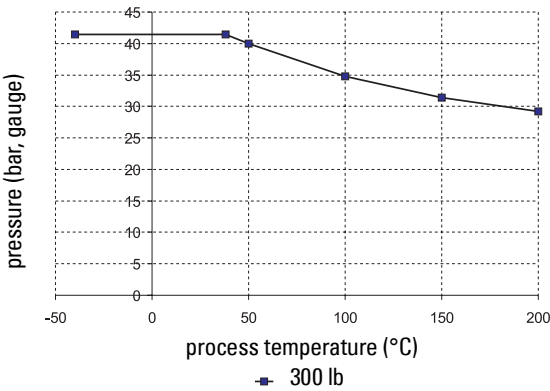
Loop power

Typical Connection Drawing

> **Note:** Loop voltage is the voltage at the terminals of the power supply (not the voltage at the terminals of the device).
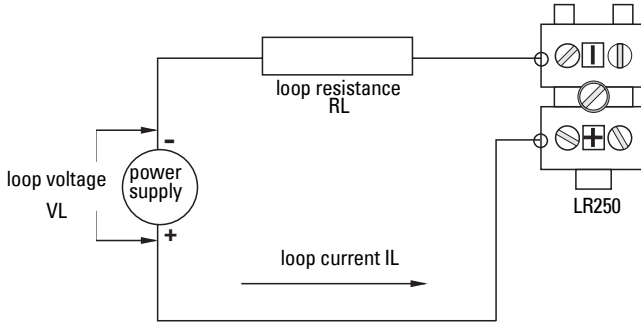
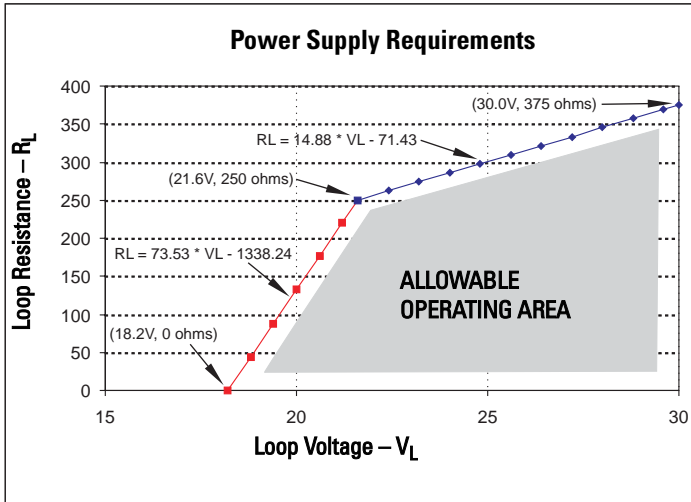## Allowable operating area of SITRANS LR250

Curve 1 (General Purpose, Intrinsically Safe, Non-Sparking/Energy Limited, Non-incendive)

Loop Voltage versus Loop Resistance

Curve 2 (Flameproof, Increased Safety, Explosion-proof)
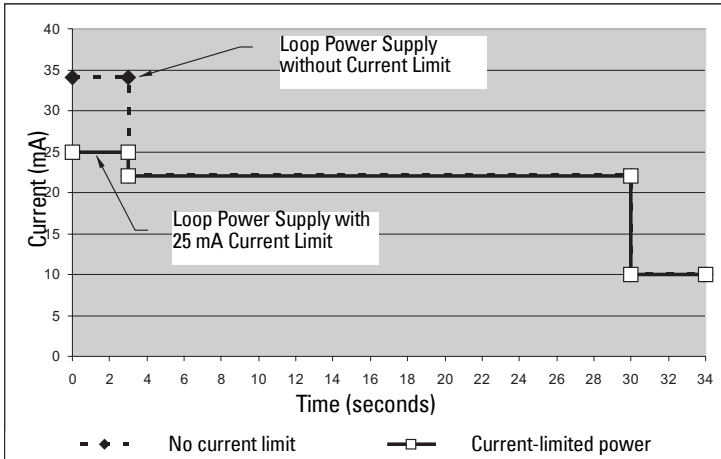
Loop Voltage versus Loop Resistance

Power Supply Requirements

Loop Resistance – R_L (vertical axis): 0, 50, 100, 150, 200, 250, 300, 350, 400

(30.0V, 375 ohms)

$RL = 14.88 * VL - 71.43$

(21.6V, 250 ohms)

$RL = 73.53 * VL - 1338.24$

ALLOWABLE OPERATING AREA

(18.2V, 0 ohms)

Loop Voltage – V_L (horizontal axis): 15, 20, 25, 30

Startup Behavior

Notes:
- SITRANS LR250 is designed to start reliably with a power supply capable of delivering at least 25 mA.
- When connected to a power supply with a current limit of < 25 mA, the LR250 may not start reliably.

Typical Startup Current

Current (mA) (vertical axis): 0, 5, 10, 15, 20, 25, 30, 35, 40

Loop Power Supply without Current Limit

Loop Power Supply with 25 mA Current Limit

Time (seconds) (horizontal axis): 0, 2, 4, 6, 8, 10, 12, 14, 16, 18, 20, 22, 24, 26, 28, 30, 32, 34

- ◆ - No current limit   —□— Current-limited power

Appendix E: Application Examples

Note: In the applications illustrated below, values are for example purposes only.

You can use these examples as setup references. Enter the values in the parameter tables to select the corresponding functions.

Configure the basic settings using the Quick Start wizard parameters. (These parameters are inter-related, and changes take effect only after you select **YES** to apply changes in the last step.)

In each example, after performing a Quick Start, navigate to the other required parameters either via the handheld programmer, or using a Device Management tool (SIMATIC PDM or AMS Device Manager) and enter the appropriate values.

Liquid resin in storage vessel, level measurement

Note: Minimum distance from flange face to target is limited by **Near Range (2.8.1.)**.

sensor reference point

0.5 m
High Cal Point

100% Level

5 m

Low Cal Point
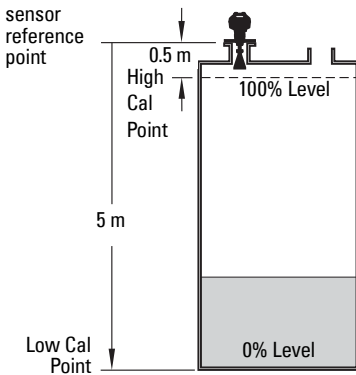
0% Level

To obtain level measurement/4 to 20 mA output proportional to resin levels:

Low Calibration Pt. = 5 m (16.5 ft) from sensor reference point

High Calibration Pt.= 0.5 m (1.64 ft) from sensor reference point

Max.fill/empty rate = 0.2 m/min (0.65 ft/min)

In the event of a loss of echo:

SITRANS LR250 is to go into Fail-safe High after 2 minutes.

Parameter type	Parameter No. /Name	Options/ Values	Function
Quick Start Wizard parameters	Material (1.2.)	LIQUID	
	Response Rate (1.3.)	MED	Medium =1 m/minute
	Units (1.4.)	M	meters
	Operating Mode (1.5.)	LEVEL	Level
	Low Calibration Point (1.6.)	5	5 m (16.5 ft)
	High Calibration Point (1.7.)	0.5	0.5 m (1.64 ft)
	Apply? (Apply changes) (1.8.)	YES	Transfers Quick Start settings to device.
Independent parameters	Timer (2.5.2.)	2	2 minutes
	Material Level (2.5.1.)	HI	Fail-safe level set to High

Return to **Measurement**: press **Mode** to start normal operation.

Horizontal vessel with volume measurement

Note: The minimum distance from the flange face to the target is limited by **Near Range (2.8.1.).**

To obtain level measurement/4 to 20 mA output proportional to vessel volume in a chemical vessel:
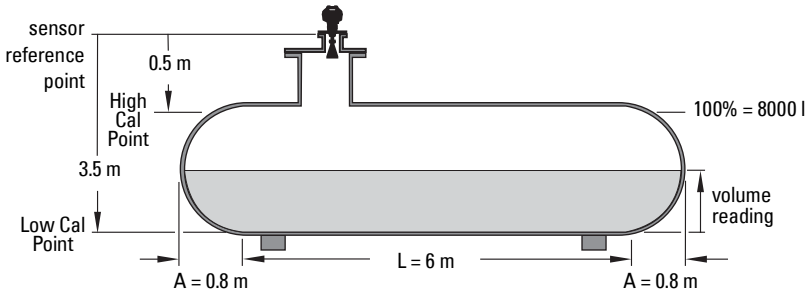
> Low Calibration Point = 3.5 m (11.48 ft) from sensor reference point
>
> High Calibration Point = 0.5 m (1.64 ft) from sensor reference point
>
> Max. fill/empty rate = 0.2 m/min (0.65 ft/min)

Select vessel shape, Parabolic Ends, and enter values for A and L, to obtain a volume reading instead of level.

In the event of a loss of echo: SITRANS LR250 is to go into Fail-safe High after 2 minutes.

Parameter type	Parameter No./Name	Options/ Values	Function
Quick Start Wizard parameters	Material (1.2.)	LIQUID	
	Response Rate (1.3.)	MED	Medium =1 m/minute
	Units (1.4.)	M	meters
	Operating Mode (1.5.)	LEVEL	Level is reported as Volume when a vessel shape is selected.
	Low Calibration Point (1.6.)	3.5	3.5 m (11.48 ft)
	High Calibration Point (1.7.)	0.5	0.5 m (1.64 ft)
	Apply? (Apply changes) (1.8.)	YES	Transfers Quick Start settings to device.
Independent parameters	Vessel Shape (2.7.1.1.)	PARABOLIC ENDS	Defines vessel shape.
	Maximum Volume (2.7.1.2.)	8000	8000 liters
	Dimension A (2.7.1.3.)	0.8	0.8 m (2.62 ft)
	Dimension L (2.7.1.4.)	6	6 m (19.68 ft)
	Timer (2.5.2.)	2	2 minutes
	Material Level (2.5.1.)	HI	Fail-safe level set to High

Return to **Measurement**: press **Mode** 📄 to start normal operation.

Application with Stillpipe

This application is to obtain a level measurement and corresponding 4 to 20 mA output proportional to the oil level in a fuel storage vessel.

- Low Calibration Pt. is 5 m (16.5 ft) from the sensor reference point.
- High Calibration Pt. is 0.5 m (1.65 ft) from the sensor reference point.
- The stillpipe inside diameter is 50 mm (1.96").
- The maximum rate of filling or emptying is about 0.1 m (4")/min.
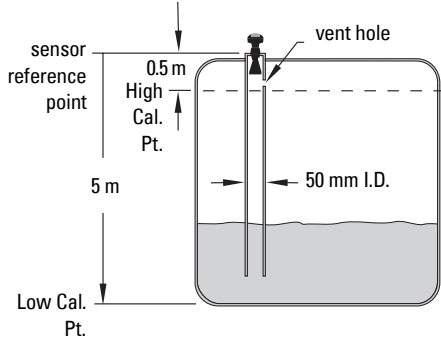
Parameter type	Parameter No./Name	Options/Values	Function
Quick Start Wizard	Material (1.2.)	LIQUID LOW DK	
	Response Rate (1.3.)	MED	Medium =1 m/minute
	Units (1.4.)	M	meters
	Operating Mode (1.5.)	LEVEL	Level is reported as Volume when a vessel shape is selected.
	Low Calibration Point (1.6.)	5	5 m (16.5 ft)
	High Calibration Point (1.7.)	0.5	0.5 m (1.64 ft)
	Apply? (Apply changes) (1.8.)	YES	Transfers Quick Start settings to device.
Independent parameters	Propagation Factor (2.8.3.)[a]	0.990	P.F. for a 50 mm (1.96") I.D. stillpipe
	Position Detect (2.8.4.2.)	HYBRID	
	CLEF Range (2.8.4.4.)[a]	4.3	4.3 m (14.10 ft)

[a] The recommended values for the propagation factor and for CLEF range are dependent on the stillpipe diameter. See *Propagation Factor/Stillpipe Diameter* on page 147 for values.

Propagation Factor/Stillpipe Diameter

Nominal Pipe Size [a]	40 mm (1.5")	50 mm (2")	80 mm (3")	100 mm (4")
Propagation Factor	0.9828	0.990	0.991	0.9965
CLEF Range (2.8.4.4.) settings	Low Cal Pt. – 700 mm	Low Cal Pt. – 700 mm	Low Cal Pt. – 1000 mm	Low Cal Pt. – 1000 mm

a) Since pipe dimensions may vary slightly, the propagation factor may also vary.

Appendix F: HART Communications

Highway Addressable Remote Transducer, HART, is an industrial protocol that is superimposed on the 4-20 mA signal. It is an open standard, and full details about HART can be obtained from the HART Communication Foundation at www.hartcomm.org

SITRANS LR250 can be configured over the HART network using either the HART Communicator 375 by Fisher-Rosemount, or a software package. The recommended software package is the SIMATIC Process Device Manager (PDM) by Siemens.

SIMATIC PDM

This software package is designed to permit easy configuration, monitoring, and troubleshooting of HART devices. The HART EDD for SITRANS LR250 was written with SIMATIC PDM in mind and has been extensively tested with this software.

For more information, see *Operating via SIMATIC PDM* on page 39.

HART Electronic Device Description (EDD)

In order to configure a HART device, the configuration software requires the HART Electronic Device Description for the instrument in question.

You can download the HART EDD for SITRANS LR250 from the product page of our website. Go to: www.siemens.com/LR250 and click on **Downloads**.

Older versions of the library will have to be updated in order to use all the features of SITRANS LR250.

HART Communicator 375 Menu Structure

Note: HART Communicator 375 is supported by SITRANS LR250 HART.

LEVEL METER

1. IDENTIFICATION
1. TAG
2. DESCRIPTION
3. MESSAGE
4. INSTALLATION DATE
5. DEVICE ORDER NUMBER

2. SETUP
1. DEVICE
    1. FIRMWARE REVISION
    2. LOADER REVISION
    3. HARDWARE REVISION
2. INPUT
    1. SENSOR CALIBRATION
        1. MATERIAL
        2. SENSOR UNITS
        3. OPERATION
        4. LOW CALIBRATION PT.
        5. HIGH CALIBRATION PT.
        6. NEAR RANGE
        7. FAR RANGE
        8. PROPAG. FACTOR
        9. SENSOR OFFSET
    2. VOLUME CONVERSION
        1. VESSEL SHAPE
        2. MAXIMUM VOLUME
        3. DIMENSION A
        4. DIMENSION L
    3. VOLUME BREAKPOINT
        1. TABLE 1 – 8 (Lev./Vol. Breakpoints 1-8)
        2. TABLE 9 – 16 (Lev./Vol. Breakpoints 9-16)
        3. TABLE 17 – 24 (Lev./Vol. Breakpoints 17-24)
        4. TABLE 25 – 32 (Lev./Vol. Breakpoints 25-32)
    4. ECHO PROCESSING
        1. ECHO SELECT
            1. ALGORITHM
            2. POSITION DETECT
            3. ECHO THRESHOLD
        2. SAMPLING
            1. ECHO LOCK
            2. SAMPLING UP
            3. SAMPLING DOWN
            4. WINDOW
        3. FILTERING
            1. DAMPING FILTER
        4. TANK BOTTOM ALGORITHM
            1. CLEF RANGE

ECHO PROC (continued)
     5. NOISE
             1. ECHO CONFIDENCE
             2. ECHO STRENGTH
             3. NOISE AVERAGE
    5. TVT SETUP
        1. TVT HOVER LEVEL
        2. AUTO FALSE ECHO SUPPRESSION
        3. AUTO SUPPRESSION RANGE
        4. SHAPER MODE
    6. TVT SHAPER
        1. SHAPER 1-9 (Shaper Points 1-9)
        2. SHAPER 10-18 (Shaper Points 10-18)
        3. SHAPER 19-27 (Shaper Points 19-27)
        4. SHAPER 28-36 (Shaper Points 28-36)
        5. SHAPER 37-40 (Shaper Points 37-40)
    7. RATE
        1. RESPONSE RATE
        2. FILL RATE PER MINUTE
        3. EMPTY RATE PER MINUTE
3. OUTPUT
    1. MA OUTPUT
        1. MA OUTPUT FUNCTION
        2. 4 MA SETPOINT
        3. 20 MA SETPOINT
        4. MINIMUM MA LIMIT
        5. MAXIMUM MA LIMIT
4. FAIL-SAFE
    1. FAILSAFE TIMER
    2. FAILSAFE MATERIAL LEVEL
    3. FAILSAFE LEVEL

3. DIAGNOSTICS
    1. MEASURED VALUES
        1. CURRENT INTERNAL TEMP.
        2. MAX. INTERNAL TEMP.
        3. MIN. INTERNAL TEMP.
    2. REMAINING DEV.ICE LIFETIME
        1. TOTAL DEVICE OPERATING TIME
        2. REMAINING DEVICE LIFETIME
        3. MAINTENANCE REQUIRED LIMIT
        4. MAINTENANCE DEMANDED LIMIT
        5. MAINTENANCE ALERT ACTIVATION
        6. TOTAL EXPECTED DEVICE LIFE
    3. REMAINING SENSOR LIFETIME
        1. TOTAL SENSOR OPERATING TIME
        2. REMAINING SENSOR LIFETIME
        3. MAINTENANCE REQUIRED LIMIT
        4. MAINTENANCE DEMANDED LIMIT
        5. MAINTENANCE ALERT ACTIVATION
        6. TOTAL EXPECTED SENSOR LIFE

4. **SERVICE**
   1. LCD FAST MODE
   2. LCD CONTRAST
   3. SERVICE INTERVAL
      1. TIME ELAPSED SINCE LAST SERVICE
      2. REMAINING LIFETIME
      3. MAINTENANCE REQUIRED LIMIT
      4. MAINTENANCE DEMANDED LIMIT
      5. MAINTENANCE ALERT ACTIVATION
      6. TOTAL SERVICE INTERVAL
   4. CALIBIBRATION INTERVAL
      1. TIME ELAPSED SINCE LAST CALIBRATION
      2. REMAINING LIFETIME
      3. MAINTENANCE REQUIRED LIMIT
      4. MAINTENANCE DEMANDED LIMIT
      5. MAINTENANCE ALERT ACTIVATION
      6. TOTAL CALIBRATION INTERVAL

5. **COMMUNICATION**
   1. COMMUNICATION CONTROL

6. **SECURITY**
   1. LOCK
   2. UNLOCK VALUE

7. **LANGUAGE**
   1. LANGUAGE

HART Version

SITRANS LR250 conforms to HART rev. 5.

Burst Mode

SITRANS LR250 does not support burst mode.

HART Multidrop Mode

We do not recommend the use of HART Multidrop Mode.

Appendix G: ATEX Certificates

ATEX Certificate SIRA 06ATEX2358X

Note: ATEX certificates can be downloaded from the product page of our website at www.siemens.com/LR250.

1 **EC TYPE-EXAMINATION CERTIFICATE**

2 Equipment intended for use in Potentially Explosive Atmospheres Directive 94/9/EC

3 Certificate Number: **Sira 06ATEX2358X**   Issue: **0**

4 Equipment: **Sitrans LR250 (Hart)**

5 Applicant: **Siemens Milltronics Process Instruments Inc.**

6 Address: 1954 Technology Drive
Peterborough
Ontario
Canada K9J 7B1

7 This equipment and any acceptable variation thereto is specified in the schedule to this certificate and the documents therein referred to.

8 Sira Certification Service, notified body number 0518 in accordance with Article 9 of Directive 94/9/EC of 23 March 1994, certifies that this equipment has been found to comply with the Essential Health and Safety Requirements relating to the design and construction of equipment intended for use in potentially explosive atmospheres given in Annex II to the Directive.

The examination and test results are recorded in the confidential reports listed in Section 14.2.

9 Compliance with the Essential Health and Safety Requirements, with the exception of those listed in the schedule to this certificate, has been assured by compliance with the following documents:

EN 50014:1997 (amendments A1 to A2)   IEC 61241-0:2004
EN 50020:2002   IEC 61241-1:2004
EN 50284:1999

10 If the sign 'X' is placed after the certificate number, it indicates that the equipment is subject to special conditions for safe use specified in the schedule to this certificate.

11 This EC type-examination certificate relates only to the design and construction of the specified equipment. If applicable, further requirements of this Directive apply to the manufacture and supply of this equipment.

12 The marking of the equipment shall include the following:

II 1G D
EEx ia IIC T4
Ex tD A20 IP67 T90ºC
(Ta = -40ºC to +80ºC)

Project Number   52A15625
C. Index   12

This certificate and its schedules may only be reproduced in its entirety and without change.

C Ellaby
Certification Officer

Sira Certification Service
Rake Lane, Eccleston, Chester, CH4 9JN, England

Tel: +44 (0) 1244 670900
Fax: +44 (0) 1244 681330
Email: info@siracertification.com
Web: www.siracertification.com

Page 1 of 3

Form 9400 Issue 1

sira
CERTIFICATION

SCHEDULE

EC TYPE-EXAMINATION CERTIFICATE

Sira 06ATEX2358X
Issue 0

13 **DESCRIPTION OF EQUIPMENT**

The Sitrans LR250 (HART) is a Continuous Level measurement instrument. The unit is connected to loop power (4-20 mA), which provides power and communication to and from the device. It comprises an aluminium enclosure with a display window. The enclosure contains six PCBs; Common Module, RADAR Interface Module, RADAR Technology Module, High Frequency Module, Display Module and Terminal board (also known as the EMC Filter PCB). All of the circuitry, except for the Display Module, Terminal board and the RADAR antenna is encapsulated. The equipment antenna is attached to the base of the enclosure and can be either a 1.5" NPT horn or a 2", 3", 4" flange/horn, all can be with or without the 100 mm extension. The unit can be programmed using an Intrinsically Safe IR programmer pointed through the display window. The Sitrans LR250 (HART version) has the following safety parameters:

U_i = 30 V
I_i = 120 mA
P_i = 0.8 W
C_i = 15 nF
L_i = 0.1 mH

14 **DESCRIPTIVE DOCUMENTS**

14.1 **Drawings**

Refer to Certificate Annexe.

14.2 **Associated Sira Reports and Certificate History**

Issue	Date	Report number	Comment
0	5 April 2007	R52A15625A	The release of prime certificate.

15 **SPECIAL CONDITIONS FOR SAFE USE** (denoted by X after the certificate number)

15.1 Parts of the enclosure may be non-conducting and may generate an ignition-capable level of electrostatic charge under certain extreme conditions. The user should ensure that the equipment is not installed in a location where it may be subjected to external conditions (such as high-pressure steam), which might cause a build-up of electrostatic charge on non-conducting surfaces.

15.2 As either Aluminium, Magnesium, Titanium or Zirconium may be used at the accessible surface of the equipment. In the event of rare incidents, ignition sources due to impact and friction sparks could occur. This shall be considered when the Sitrans LR250 (Hart) is being installed in locations that specifically require group II, category 1GD equipment.

15.3 The equipment shall be bonded to the system earth in accordance with the relevant code of practice.

15.4 When the Sitrans LR250 (Hart) is used in the presence of combustible dust, the gland that is fitted to the equipment shall also be suitable for use in the presence of combustible dust, as certified by an ATEX notified body, in addition, the installation of the gland shall not compromise the IP6X rating of the equipment enclosure.

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Form 9400 Issue1

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SCHEDULE

EC TYPE-EXAMINATION CERTIFICATE

Sira 06ATEX2358X
Issue 0

16 **ESSENTIAL HEALTH AND SAFETY REQUIREMENTS OF ANNEX II** (EHSRs)

The relevant EHSRs that are not addressed by the standards listed in this certificate have been identified and individually assessed in the reports listed in Section 14.2.

17 **CONDITIONS OF CERTIFICATION**

17.1 The use of this certificate is subject to the Regulations Applicable to Holders of Sira Certificates.

17.2 Holders of EC type-examination certificates are required to comply with the production control requirements defined in Article 8 of directive 94/9/EC.

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Form 9400 Issue1

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ATEX Certificate SIRA 08ATEX1301X

1   **EC TYPE-EXAMINATION CERTIFICATE**

2   Equipment intended for use in Potentially Explosive Atmospheres Directive 94/9/EC

3   Certificate Number: **Sira 08ATEX1301X**   Issue: **0**

4   Equipment: **Sitrans LR250 HART Continuous Level Measurement Instrument**

5   Applicant: **Siemens Milltronics Process Instruments Inc.**

6   Address: 1954 Technology Drive
                            Peterborough
                            Ontario
                            Canada K9J 7B1

7   This equipment and any acceptable variation thereto is specified in the schedule to this certificate and
    the documents therein referred to.

8   Sira Certification Service, notified body number 0518 in accordance with Article 9 of Directive 94/9/EC
    of 23 March 1994, certifies that this equipment has been found to comply with the Essential Health and
    Safety Requirements relating to the design and construction of equipment intended for use in
    potentially explosive atmospheres given in Annex II to the Directive.

    The examination and test results are recorded in the confidential reports listed in Section 14.2.

9   Compliance with the Essential Health and Safety Requirements, with the exception of those listed in the
    schedule to this certificate, has been assured by compliance with the following documents:

    EN 60079-0:2006   EN 60079-1:2007   EN 60079-11:2007   EN 60079-18:2004
    EN60079-26: 2007   IEC 61241-0:2004   IEC 61241-1:2004

10 If the sign 'X' is placed after the certificate number, it indicates that the equipment is subject to special
    conditions for safe use specified in the schedule to this certificate.

11 This EC type-examination certificate relates only to the design and construction of the specified
    equipment. If applicable, further requirements of this Directive apply to the manufacture and supply of
    this equipment.

12 The marking of the equipment shall include the following:

    II 1/2 G D
    1D
    2D
    Ex dmbia IIC T4 Ga/Gb
    Ex embia IIC T4 Ga/Gb
    Ex tD A20 IP67 T90°C

Project Number   52A19111   C Ellaby
C. Index   12   Certification Officer

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SCHEDULE

EC TYPE-EXAMINATION CERTIFICATE

Sira 08ATEX1301X
Issue 0

13 **DESCRIPTION OF EQUIPMENT**

The Sitrans LR250 HART provides 2-wire, 4-20 mA level measurement using microwave radar technology. This version incorporates an on-board intrinsically safe (IS) barrier, which is protected by encapsulation (Exm). The IS Barrier then feeds the remaining electronics which are also encapsulated but protected by intrinsic safety. Externally the equipment consists of two sections, the aluminium enclosure and the radar antenna. The aluminium enclosure is category 2/ EPL Gb and the radar antenna is category 1/EPL Ga. The aluminium enclosure is further sub-divided into two parts, the terminal compartment and the electronics housing. The field connections are made inside the terminal compartment, which is protected by either Increased Safety (Ex e) or Flameproof (Ex d), the electronics housing, is protected by both encapsulation (Exm) and intrinsic safety (Ex ia). The Exd and Exe versions are separate pieces of equipment so both types of protection are not marked on the same equipment item. The terminal compartment, accessible via the threaded enclosure cover, allows electrical connection via two cable/conduit entries to a terminal block. Electrical connection to the remainder of the equipment is then made through an EMC filter PCB, still situated in the terminal compartment, via custom cemented bushing situated at the base of the terminal housing. The electronics housing contains five PCBs, the common module, LCD module, radar interface module, radar technology module and the high frequency module. All of the circuitry, except for the LCD module, is encapsulated using a hard-setting epoxy. The common module contains the IS barrier, which is Exm protected. It also contains the power supply and microprocessor circuitry but this is protected by intrinsic safety.

14 **DESCRIPTIVE DOCUMENTS**

14.1 **Drawings**

Refer to Certificate Annexe.

14.2 **Associated Sira Reports and Certificate History**

Issue	Date	Report no.	Comment
0	30 January 2009	R52A19111A	The release of the prime certificate.

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SCHEDULE

EC TYPE-EXAMINATION CERTIFICATE

Sira 08ATEX1301X
Issue 0

15   SPECIAL CONDITIONS FOR SAFE USE (denoted by X after the certificate number)

15.1   Parts of the enclosure may be non-conducting and may generate an ignition-capable level of electrostatic charge under certain extreme conditions. The user should ensure that the equipment is not installed in a location where it may be subjected to external conditions (such as high-pressure steam), which might cause a build-up of electrostatic charge on non-conducting surfaces.

15.2   As either Aluminium, Magnesium, Titanium or Zirconium may be used at the accessible surface of the equipment. In the event of rare incidents, ignition sources due to impact and friction sparks could occur. This shall be considered when the Sitrans LR250 HART is being installed in locations that specifically require group II, level of protection Ga.

15.3   In accordance with the code of practice the equipment shall be bonded to the system earth.

16   ESSENTIAL HEALTH AND SAFETY REQUIREMENTS OF ANNEX II (EHSRs)

The relevant EHSRs that are not addressed by the standards listed in this certificate have been identified and individually assessed in the reports listed in Section 14.2.

17   CONDITIONS OF CERTIFICATION

17.1   The use of this certificate is subject to the Regulations Applicable to Holders of Sira Certificates.

17.2   Holders of EC type-examination certificates are required to comply with the production control requirements defined in Article 8 of directive 94/9/EC.

17.3   The manufacturer shall undertake routine tests, in accordance with clauses 9.1 of EN 60079-18.

17.4   The equipment covered by this certificate incorporate previously certified devices, it is therefore the responsibility of the manufacturer to continually monitor the status of the certification associated with these devices, and the manufacturer shall inform Sira of any modifications of the devices that may impinge upon the explosion safety design of the equipment.

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Form 9400 Issue1

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ATEX Certificate SIRA 09ATEX4153X

Note: ATEX certificates can be downloaded from the product page of our website at www.siemens.com/LR250.

1   **TYPE EXAMINATION CERTIFICATE**

2   Equipment intended for use in Potentially Explosive Atmospheres Directive 94/9/EC

3   Certificate Number: **Sira 09ATEX4153X**   Issue: **0**

4   Equipment: **Sitrans LR250 HART Continuous Level Measurement Instrument**

5   Applicant: **Siemens Milltronics Process Instruments Inc.**

6   Address: 1954 Technology Drive
             Peterborough
             Canada
             K9J 7B1

7   This equipment and any acceptable variation thereto are specified in the schedule to this certificate and the documents therein referred to.

8   Sira Certification Service certifies that this equipment has been found to comply with the Essential Health and Safety Requirements that relate to the design of Category 3 equipment, which is intended for use in potentially explosive atmospheres. These Essential Health and Safety Requirements are given in Annex II to European Union Directive 94/9/EC of 23 March 1994.

     The examination and test results are recorded in the confidential reports listed in Section 14.2.

9   Compliance with the Essential Health and Safety Requirements, with the exception of those listed in the schedule of this certificate, has been assessed by reference to:

     EN 60079-0:2004   EN 60079-15:2005
     IEC 60079-0:2007 (used for guidance in respect of marking)

10   If the sign "X" is placed after the certificate number, it indicates that the equipment is subject to special conditions for safe use specified in the schedule to this certificate.

11   This TYPE EXAMINATION CERTIFICATE relates only to the design of the specified equipment, and not to specific items of equipment subsequently manufactured.

12   The marking of the equipment shall include the following:

     II 3 G
     Ex nA II T4 Gc
     Ex nL IIC T4 Gc
     (Ta = -40°C to +80°C)

Project Number   52A19114
C. Index   12

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Form 9402 Issue 2

Page 1 of 2

C Ellaby
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SCHEDULE

TYPE EXAMINATION CERTIFICATE

Sira 09ATEX4153X
Issue 0

13 DESCRIPTION OF EQUIPMENT

The Sitrans LR250 HART provides 2-wire, 4-20 mA level measurement using microwave radar technology. The equipment incorporates encapsulated electronics. Externally the equipment consists of two sections, the aluminium enclosure and the radar antenna. The aluminium enclosure is further sub-divided into two parts, the terminal compartment and the electronics housing. The field connections are made inside the terminal compartment.

The terminal compartment, accessible via the threaded enclosure cover, allows electrical connection via two cable/conduit entries to a terminal block. Electrical connection to the remainder of the equipment is then made through an EMC filter PCB, still situated in the terminal compartment, via custom cemented bushing situated at the base of the terminal housing. The electronics housing contains six printed circuit boards, they are:

- Common module
- LCD module
- Radar interface module
- Radar technology module
- High frequency module
- EMC Filter

The equipment may be used as either non-sparking (nA) or energy limited (nL). For energy limited (nL) the interconnecting cable shall have a maximum capacitance of 118 nF and a maximum inductance of 2 mH. The equipment has the following safety description:

$U_i = 32\ V$ $I_i = 22.63\ mA$ $L_i = 0.1\ mH$ $C_i = 15\ nF$

14 DESCRIPTIVE DOCUMENTS

14.1 Drawings

Refer to Certificate Annexe.

14.2 Associated Sira Reports and Certificate History

Issue	Date	Report no.	Comment
0	17 July 2009	R52A19114A	The release of the prime certificate.

15 SPECIAL CONDITIONS FOR SAFE USE

15.1 Parts of the enclosure may be non-conducting and may generate an ignition-capable level of electrostatic charge under certain extreme conditions. The user should ensure that the equipment is not installed in a location where it may be subjected to external conditions (such as high-pressure steam), which might cause a build-up of electrostatic charge on non-conducting surfaces.

15.2 The end user must ensure that the explosion protection and ingress protection of IP65 is maintained at each entry to the enclosure by use of a blanking element or cable entry device that meets the requirements of the protection concepts type 'n' or increased safety 'e' or flameproof 'd'.

16 ESSENTIAL HEALTH AND SAFETY REQUIREMENTS (EHSRs)

The relevant EHSRs that are not addressed by the standards listed in this certificate have been identified and individually assessed reports listed in Section 14.2.

17 CONDITIONS OF CERTIFICATION

17.1 The use of this certificate is subject to the Regulations Applicable to Holders of Sira Certificates.

17.2 Holders of Type Examination Certificates are required to comply with the production control requirements defined in Article 8 of directive 94/9/EC.

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Appendix H: Firmware Revision History

Firm-ware Rev.	PDM EDD Rev.	Date	Changes
1.00.03	1.00.03	25 Feb 2007	• Initial release
1.01.00	1.01.00	27 Jul 2007	• EDD[a)]/SIMATIC PDM: **View > Display > Distance**[b)] correctly reported. • EDD/SIMATIC PDM: Improved rendering of the echo profile and TVT.
1.01.01	1.01.01	10 Jun 2008	• Maintenance release of firmware and EDD[a)].
1.01.01	1.01.03	17 Jun 2008	• The internal EDD revision has been incremented.
1.02.01	1.02.01	2 Apr 2009	• AMS EDD Rev. 1.02.01 • Support NAMUR NE 43. • Harmonization of menu structures and parameter names across products. • Display indicates progress towards first measurement.

a)   Electronic Device Description

b)   See **Sensor Mode (2.2.2.)** on page 80 for an illustration of **Distance**.

H: Firmware Revision

Glossary

accuracy: degree of conformity of a measure to a standard or a true value.

agitator: mechanical apparatus for mixing or aerating. A device for creating turbulence.

algorithm: a prescribed set of well-defined rules or processes for the solution of a problem in a finite number of steps.

ambient temperature: the temperature of the surrounding air that comes in contact with the enclosure of the device.

antenna: an aerial which sends out and receives a signal in a specific direction. There are four basic types of antenna in radar level measurement, horn, parabolic, rod, and waveguide.

attenuation: a term used to denote a decrease in signal magnitude in transmission from one point to another. Attenuation may be expressed as a scalar ratio of the input magnitude to the output magnitude or in decibels.

Auto False-Echo Suppression: a technique used to adjust the level of a TVT to avoid the reading of false echoes. (See TVT.)

Auto False-Echo Suppression Distance: defines the endpoint of the TVT distance. (See TVT.) This is used in conjunction with auto false echo suppression.

beam width: the angle diametrically subtended by the one-half power limits (-3 dB) of the microwave beam.

beam spreading: the divergence of a beam as it travels through a medium.

blanking: a blind zone extending away from the reference point plus any additional shield length.The instrument is programmed to ignore this zone.

capacitance: the property of a system of conductors and dielectrics that permits the storage of electricity when potential differences exist between the conductors. Its value is expressed as the ratio of a quantity of electricity to a potential difference, and the unit is a Farad.

confidence: see **Echo Confidence**

damping: term applied to the performance of an instrument to denote the manner in which the measurement settles to its steady indication after a change in the value of the level.

dB (decibel): a unit used to measure the amplitude of signals.

derating: to decrease a rating suitable for normal conditions according to guidelines specified for different conditions.

dielectric: a nonconductor of direct electric current.[1)]

dielectric constant (dK): the ability of a dielectric to store electrical potential energy under the influence of an electric field. Also known as Relative Permittivity. An increase in the dielectric constant is directly proportional to an increase in signal amplitude. The value is usually given relative to a vacuum /dry air: the dielectric constant of air is 1^1.

echo: a signal that has been reflected with sufficient magnitude and delay to be perceived in some manner as a signal distinct from that directly transmitted. Echoes are frequently measured in decibels relative to the directly transmitted signal.

Echo Confidence: describes the quality of an echo. Higher values represent higher quality. Echo Threshold defines the minimum value required for an echo to be accepted as valid and evaluated.

Echo Lock Window: a window centered on an echo in order to locate and display the echo's position and true reading. Echoes outside the window are not immediately processed.

Echo Marker: a marker that points to the processed echo.

Echo Processing: the process by which the radar unit determines echoes.

Echo Strength: describes the strength of the selected echo in dB referred to 1 μV rms.

Echo Profile: a graphical display of a processed echo.

false echo: any echo which is not the echo from the desired target. Generally, false echoes are created by vessel obstructions.

frequency: the number of periods occurring per unit time. Frequency may be stated in cycles per second.

Hertz (Hz): unit of frequency, one cycle per second. 1 Gigahertz (GHz) is equal to 10^9 Hz.

HART: **H**ighway **A**ddressable **R**emote **T**ransducer. An open communication protocol used to address field instruments.

horn antenna: a conical, horn-shaped antenna which focuses microwave signals. The larger the horn diameter, the more focused the radar beam.

inductance: the property of an electric circuit by virtue of which a varying current induces an electromotive force in that circuit or in a neighboring circuit. The unit is a Henry.

microwaves: the term for the electromagnetic frequencies occupying the portion of the radio frequency spectrum from 1 GHz to 300 GHz.

[1)] Many conductive liquids/electrolytes exhibit dielectric properties; the relative dielectric constant of water is 80.

multiple echoes: secondary echoes that appear as double, triple, or quadruple echoes in the distance from the target echo.

Near Blanking: see Blanking

nozzle: a length of pipe mounted onto a vessel that supports the flange.

parameters: in programming, variables that are given constant values for specific purposes or processes.

polarization: the property of a radiated electromagnetic wave describing the time-varying direction and amplitude of the electric field vector.

polarization error: the error arising from the transmission or reception of an electromagnetic wave having a polarization other than that intended for the system.

propagation factor (pf): where the maximum velocity is 1.0, pf is a value that represents a reduction in propagation velocity as a result of the wave travelling through a pipe or medium.

pulse radar: a radar type that directly measures distance using short microwave pulses. Distance is determined by the return transit time.

radar: radar is an acronym for **RA**dio **D**etection **A**nd **R**anging. A device that radiates electromagnetic waves and utilizes the reflection of such waves from distant objects to determine their existence or position.

range: distance between a transmitter and a target.

range extension: the distance below the zero percent or empty point in a vessel.

relative humidity: the ratio of the actual amount of moisture in the atmosphere to the maximum amount of moisture the atmosphere could hold (which varies depending on the air temperature).

relative permittivity: see dielectric constant.

repeatability: the closeness of agreement among repeated measurements of the same variable under the same conditions.

sensor value: the value produced by the echo processing which represents the distance from sensor reference point to the target. (see **Sensor Mode (2.2.2.)** on page 80 for an illustration).

shot: one transmit pulse or measurement.

speed of light: the speed of electromagnetic waves (including microwave and light) in free space. Light speed is a constant 299, 792, 458 meters per second.

stillpipe: a pipe that is mounted inside a vessel parallel to the vessel wall, and is open to the vessel at the bottom.

Glossary

stilling-well: see **stillpipe**.

two wire radar: a low-energy radar. Can be loop powered, analog, intrinsically safe 4 to 20 mA, or a digital (BUS) transmitter.

TVT (Time Varying Threshold): a time-varying curve that determines the threshold level above which echoes are determined to be valid.

waveguide antenna: a hollow, metallic tube that transmits a microwave signal to the product target.

Glossary

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LCD menu structure

LCD menu structure
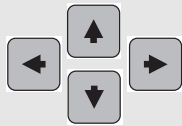
Notes:
- In Navigation mode **ARROW keys** navigate the menu in the direction of the arrow..
- See *Parameter Reference* on page 79 for detailed information and instructions.

LEVEL METER

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- 1.2 MATERIAL
- 1.3 RESPONSE RATE
- 1.4 UNITS
- 1.5 OPERAT. MODE
- 1.6 LOW CALIB. PT.
- 1.7 HIGH CALIB. PT.
- 1.8 APPLY?

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  - 2.1.3 LOADER REV
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LCD menus

Notes

For more information

www.siemens.com/level

www.siemens.com/continuous-weighing